

SRK80ZL-S

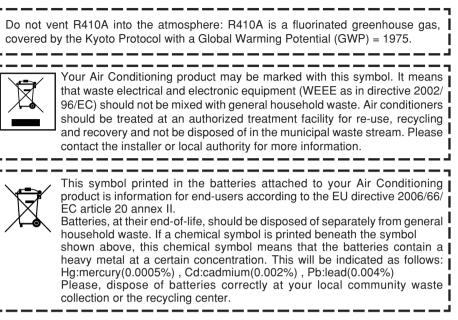
## CE

This air conditioner complies with EMC Directive 2004/108/EC, LV Directive 2006/95/EC.

RKW012A408

Thank you for purchasing a MITSUBISHI HEAVY INDUSTRIES, LTD. Air-Conditioner. To get the best long-lasting performance, please read and follow this User's Manual carefully before using your air-conditioner. After reading, please store the Manual in a safe place and refer to it for operational questions or in the event of any irregularities.

This air-conditioner is intended for domestic use.



The emission sound pressure level from each Indoor and Outdoor unit is under 70 dB(A).

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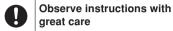
# Safety precautions

- Before starting to use the system, please read these "Safety precautions" carefully to ensure proper operation of the system.
- When you have read this instruction manual, please keep it without missing. If someone else takes over as operator, make certain that the manual is also passed on to the new operator.

Improper handling could lead to drastic result like death, serious injury, etc.
Might pose a serious problem, depending on the circumstances.

Please observe these precautions with great care, since they are essential to your safety.

· Symbols which appear frequently in the text have the following meaning:





Provide proper earthing

### **INSTALLATION PRECAUTIONS**

Strictly prohibited

### A DANGER



• The system is for domestic, residential etc. use. If used in severer environments, such as an engineering workplace, the equipment may function poorly.

• The system must be installed by your dealer or a qualified professional. It is not advisable to install the system by yourself, as faulty handling may cause leakage of water, electric shock or fire.

### 



• Do not install it where flammable gas may leak. Gas leaks may cause fire.

• Depending on the place of installation, an earth leakage breaker may be necessary. If you do not install an earth leakage breaker, you may get an electric shock.

• Make sure to install the drain hose properly so that all the water is drained out. Improper installation may lead to water drop in the room resulting in wet furniture.

• Make sure that the system has been properly earthed. Earth cables should never be connected to a gas pipe, water pipe, lightning conductor or telephone earth cable. Incorrect installation of the earth cable may produce an electric shock.

### **OPERATION PRECAUTIONS**

• Do not expose yourself to the cooling air for a long period.

This could affect your physical condition and cause health problems.

- Do not insert anything into the air inlet. This may cause injury, as the internal fan rotates at high speed.
- The appliance is not intended for use by persons (including children) with reduced physical,sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the appliance.



· Store the remote control out of reach of infants.

Failure to observe this may result in the batteries being swallowed or other accidents.

## 



### Only use approved fuses.

Use of steel or copper wire instead of an approved fuse is strictly prohibited, as it may cause a breakdown or fire.

• Do not handle the switches with wet hands. This may cause an electric shock.

• Do not swing from the indoor unit. If the indoor unit falls down,you may get injured. • Do not place a flammable insecticide or paint spray near the blower, nor spray it directly on the system.

This may result in a fire.

• You should not expose any combustion appliance directly to the air stream of the air-conditioner.

The appliance may then work inadequately.

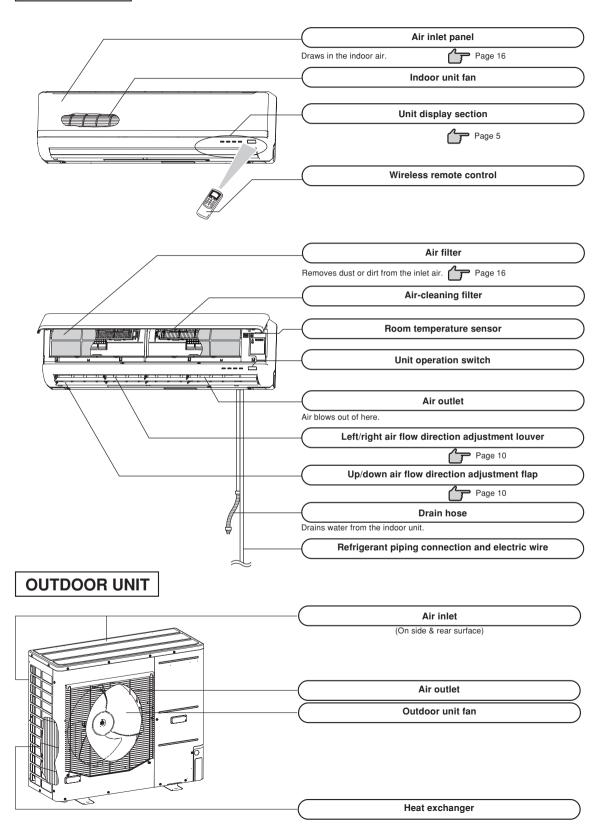
<ul> <li>Do not wash the air-conditioner with water. This could cause an electric shock.</li> <li>The system should only be used for its original purpose and not for anything else like, for instance, preservation of food, plants or animals, precision devices or works of art. The system is only intended for use in ordinary domestic rooms. Any other use of the system may damage the quality of food, etc.</li> <li>Do not place anything containing water, like vases, on top of the unit. Water entering the unit could damage the insulation and therefore cause an electric shock.</li> <li>Do not install the system where the airflow direction is aimed directly at plants or animals. This will damage their health.</li> <li>Do not sit on the outdoor unit nor put anything on it. If the unit falls down or things drop off it, people could get hurt.</li> <li>After a long period of use, check the unit's support structure from time to time. If you do not repair any damage right away, the unit may fall down and cause personal injury.</li> </ul>	<ul> <li>Do not touch the aluminum fins on the air heat exchanger. It may result in injury.</li> <li>Do not place household electrical appliances or household items under neath the indoor or outdoor units. Condensation falling from the unit may stain objects and cause accidents or electrical shock.</li> <li>Do not operate the system without the air filter. It can cause malfunction of the system due to clogging of the heat exchanger.</li> <li>Do not shut off the power supply immediately after stopping the operation. Wait at least 5 minutes, otherwise there is a risk or water leakage or breakdown.</li> <li>Do not control the system with main power switch. It can cause fire or water leakage. In addition, the fan can start unexpectedly, which can cause personal injury.</li> </ul>	
<ul> <li>If you operate the system together with a combustion appliance, you must regularly ventilate the indoor air. Insufficient ventilation may cause accidents due to oxygen deficiency.</li> <li>Stand firmly on a stepladder or other stable object when removing the inlet panel and filters. Failure to observe this may result in injury through insecure objects toppling over.</li> <li>When you clean the system, stop the unit and turn off the power supply. Never open the panel while the internal fan is rotating.</li> </ul>	<ul> <li>Do not place objects near the outdoor unit or allow leaves to gather around the unit. If there are objects or leaves around the outdoor unit, small animals may enter unit and contact electrical parts and may cause a break-down, smoke or fire.</li> <li>Contact your dealer to clean inside the indoor unit, do not attempt to do by yourself. The use of a non-approved detergent or improper washing method may damage the unit's plastic components and cause leaks. Damage, smoke, or fire may also happen if the detergent comes in contact with electrical parts or the unit's motor.</li> <li>Stop the unit and turn off the power if you hear thunder or there is a danger of lightning It may damage the unit.</li> </ul>	

# ■ PRECAUTIONS FOR RELOCATION OR REPAIRS

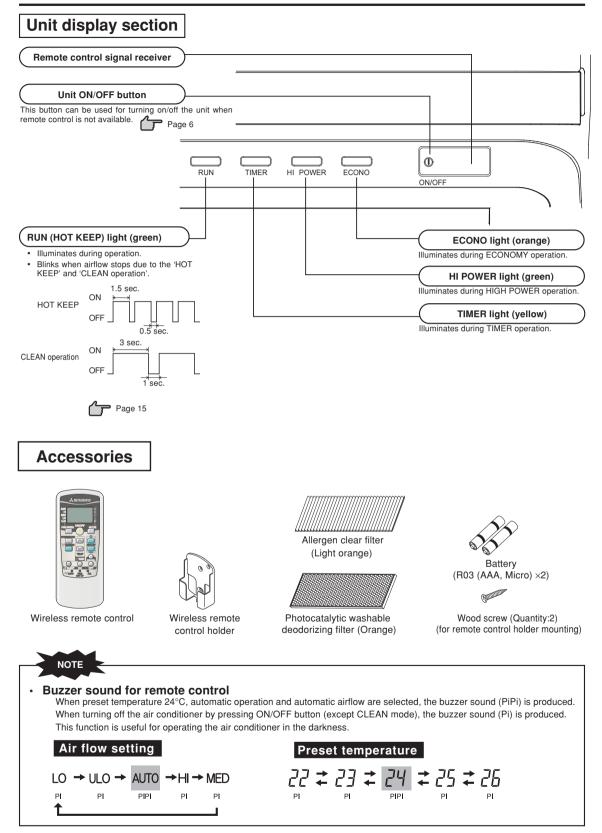
$\bigcirc$	• Do not perform any repairs or modifications by yourself. Consult the dealer if the unit requires repair. If you repair or modify the unit, it can cause water leaks, electric shocks or fire.		
0	<ul> <li>Consult your dealer for repairs. Wrong repairs could cause an electric shock, fire, etc.</li> <li>In case the air-conditioner is relocated elsewhere, contact your dealer or a professional fitter. Faulty installation may cause water leakage, electric shock, fire, etc.</li> <li>If you notice anything abnormal (smell of burning, etc.), stop the system, turn off the power supply and consult your dealer. Continued use of the system in abnormal circumstances may result in malfunctioning, electric shock, fire, etc.</li> </ul>	<ul> <li>If the air-conditioner fails to cool or warm the room, it may have a refrigerant leakage. Contact your dealer.</li> <li>If refrigerant needs to be added, check with your dealer for proper instructions.</li> <li>If the refrigerant comes in contact with the bare skin, it may cause cold injury.</li> <li>If the refrigerant gas is inhaled excessively, it may cause deterioration of nerve function like dizziness and headache, or deterioration of heart function like irregular heartbeat and heart palpitation temporarily. If refrigerant unexpectedly leaks from the unit onto a fan heater, stove, hotplate or other heat source, harmful gases could be generated.</li> </ul>	

# Name of each part and its function

## **INDOOR UNIT**



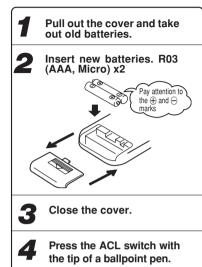
## Name of each part and its function



# **Remote control handling**

### **Replacing the batteries**

- The following cases signify exhausted batteries. Replace old batteries with new ones.
- · Receiving beep is not emitted when a signal is transmitted.
- Display fades away.



### NOTE

- Do not use old and new batteries together.
- Remove the batteries when the remote control is not used for a long period.
- The recommended effective period of a battery conforming to JIS or IEC should be 6 to 12 months with normal use. If used longer, or when an unspecified battery is used, liquid may leak from the battery, causing the remote control to malfunction.
- The recommendable effective period is printed on the battery. This may be shorter due to manufacturering time to the unit. However, the battery may still be in working order after expiry of its nominal life.
- When the display shows any abnormal condition, Press the ACL switch with the tip of a ballpoint pen.

### Using the remote control holder

The remote control can be attached to a wall or pillar by using a remote control holder. Before installing the remote control, check that the air-conditioner receives the signals properly.

For installing or removing the remote control, move it up or down in the holder.



## Warning note for remote control handling

Strictly prohibited		
<ul> <li>Do not go near high temperature places, such as an electric carpet or stove.</li> </ul>	<ul> <li>Do not leave the remote control exposed to direct sunlight or other strong lighting.</li> </ul>	• Do not drop the remote control. Handle with care.
Do not put any obstructing obsta- cles between the remote control and the unit.	<ul> <li>Do not spill any liquid on the remote control.</li> </ul>	<ul> <li>Do not place heavy objects on the remote control, or step on it.</li> </ul>

## Operation failure with the remote control

· Are the batteries running down?

"Replacing the batteries" above. Replace the batteries with new ones and retry  If the operation fails, operate the unit with temporary operation function. Contact your dealer to have the remote control checked.



the operation.

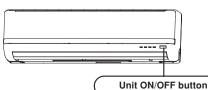
## **Temporary run operation**

Operation starts by pressing the unit ON/OFF button; it stops if you press

The unit ON/OFF button on the unit operates ON/OFF temporarily when the remote control is not used.

Operation program	
OPERATION MODE	

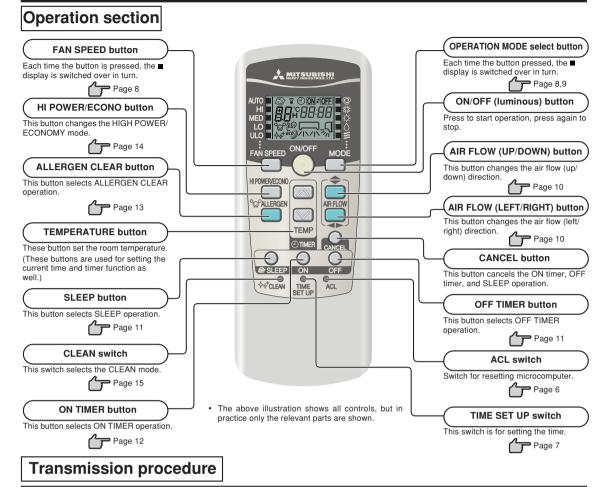
-	OF LEATION WODE	•	AUTO
•	FAN SPEED	:	AUTO
•	AIR FLOW	:	AUTO





 Do not hold the Unit ON/OFF button down for more than 5 seconds. (Holding it down longer than 5 seconds sets the automatic cooling used during servicing or when relocating the air-conditioner.)

# Operation and display section for remote control

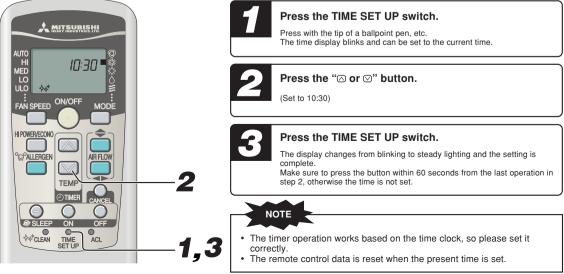


When each button on the remote control is pressed – with the remote control pointing towards the air-conditioner unit a signal is transmitted. When the air-conditioner receives the signal correctly, it will beep.

# **Current time setting**

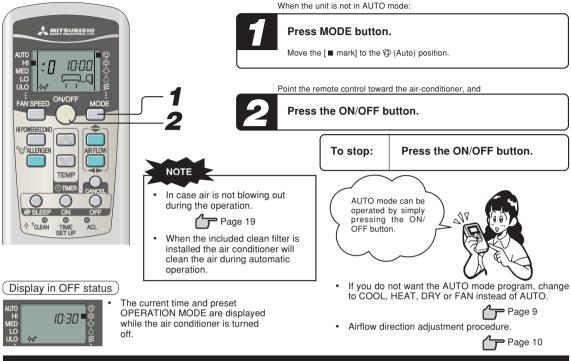
When inserting the batteries, the current time is automatically set to time setting mode. 13:00 is displayed as the current time. Set the clock to the right time.

Example: Set to 10:30.



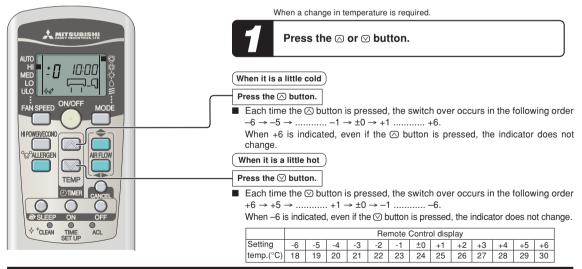
# AUTO mode operation

Automatically selects the operation mode (COOL, HEAT, DRY) depending on the room temperature when switched on.



## Temperature adjustment during AUTO

▲ Air temperature adjustment is possible even during automatic operation. There are 6 levels of adjustment possible with the o button or the o button.During automatic operation, 24°C is preset both for heating and cooling.



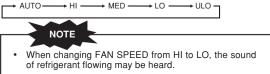
# FAN SPEED

You can choose the capacity of your air-conditioner when heating mode, cooling mode or fan mode.

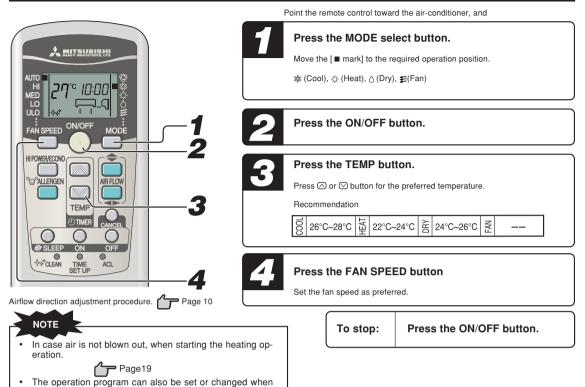
Operation capacity by your choice	FAN SPEED
Set automatically by microcomputer	AUTO
Powerful operation with high capacity	н
Standard operation	MED
Energy-saving operation	LO
Silent operation	ULO

#### Press the FAN SPEED button.

Move the [ mark] to the preferred fan speed position.



# COOL/HEAT/DRY/FAN mode operation



# Air-conditioner operable temperature setting

Use within the following operational range. Operating outside of this range may result in the protection devices being activated, preventing the unit from working.

	Cooling operation	Heating operation
Outside temperature	Approximately -15 to 46 °C	Approximately -15 to 21 °C
Inside temperature	Approximately 18 to 32 °C	Approximately 15 to 30 °C
Inside humidity Below approximately 80% The long-term use of the unit with a humidity l exceeding 80% may result in condensation fo on the surface of the indoor unit, leading to water drips.		

## **Characteristics of HEAT mode operation**

### Mechanism and capacity of HEAT mode operation

#### Mechanism

- The unit draws heat from the cold outside air, transfers it to indoors and heats the room. As a characteristic of heat pump system, the heating capacity reduces when the outside air temperature gets colder.
- It may take some time to supply hot air after turning on the air-conditioner.
- · If the outside temperature becomes extremely low, it would be better to use an additional source of heating.

## Defrosting

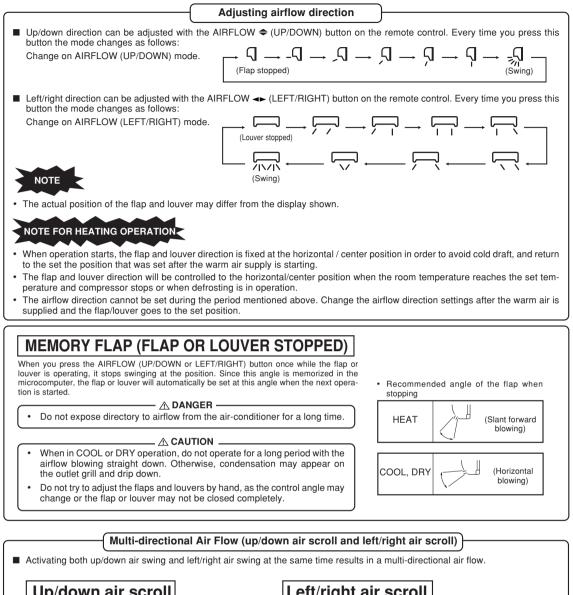
the air-conditioner is not in operation.

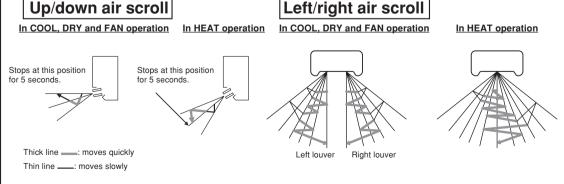
If the outside temperature becomes low and humidity is high, the heat exchanger in the outdoor unit may frost over, which prevents efficient heating.

## If this happens, the automatic defrost function is activated and during defrosting the heating operation stops for 5 to 15 minutes during defrosting.

- Both indoor and outdoor fans stop and the RUN light blinks slowly (1.5 sec. ON, 0.5 sec. OFF) during defrosting.
- The outdoor unit may give off some steam during defrosting. This is to help the defrosting process and is not a defect.
- · The HEAT operation resumes as soon as defrosting has been completed.

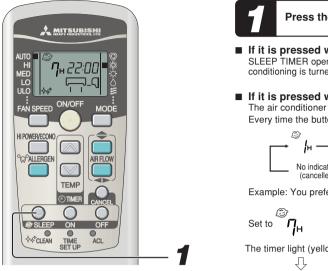
# Airflow direction adjustment





# **EEP TIMER operation**

The unit stops automatically after the set time lapses. The set temperature is automatically adjusted according to the elapsed time in order to avoid too much cooling or heating.



Press the SLEEP button.

#### If it is pressed while the unit is off

SLEEP TIMER operation starts with the previous operation settings, and the air conditioning is turned off after the set time elapses.

#### If it is pressed while the unit is running

The air conditioner is turned off after the set time elapses.

Every time the button is pressed, the display changes as follows:

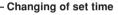


Example: You prefer it to stop after 7 hours.

The timer light (yellow) is on.

NOTE

The unit stops after the set time lapses.



Set a new time by pressing SLEEP button.

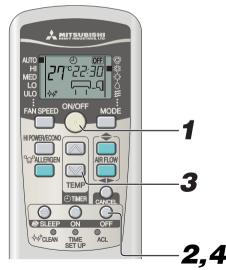
#### How to cancel -

Press the CANCEL button to turn off the SLEEP indicator.

SLEEP operation will not function during ALLERGEN CLEAR operation. Cannot be set at the same time with OFF-TIMER.

## OFF-TIMER operation

The unit stops automatically when the set time comes. With the air conditioner turned off, start the operation from Step 1. With the air conditioner running, start from Step 2.



Press the ON/OFF button.

Example: You prefer it to stop 22:30.

Press the OFF-TIMER button. OFF TIMER display OFF is blinking.

#### Press the " $\odot$ or $\heartsuit$ " button.

Every time the 🔿 button is pressed, the display is switched in the order of:  $\rightarrow 0:00 \rightarrow 0:10 \rightarrow 0:20 \rightarrow \cdots \rightarrow 1:00 \rightarrow 1:10 \rightarrow (Units of ten minutes)$ 

Every time the 🖸 button is pressed, the display is switched in the order of:

+0:00 +23:50 +23:40 + ··· +23:00 +22:50 + (Units of ten minutes)-

Set at 22:30.



Press the OFF-TIMER button.

The display changes from blinking to steady lighting and the setting is complete The timer light (yellow) is on.



- The unit stops at the end of the set period of time.
- Make sure to press the button within 60 seconds from the last operation in step 3, otherwise the setting is not completed.
- The current time is not displayed during OFF-TIMER operation.
- OFF-TIMER operation will not function during ALLERGEN CLEAR operation.
- Different from SLEEP TIMER operation, automatic set temperature adjustment is not done during OFF-TIMER operation.

#### How to cancel -

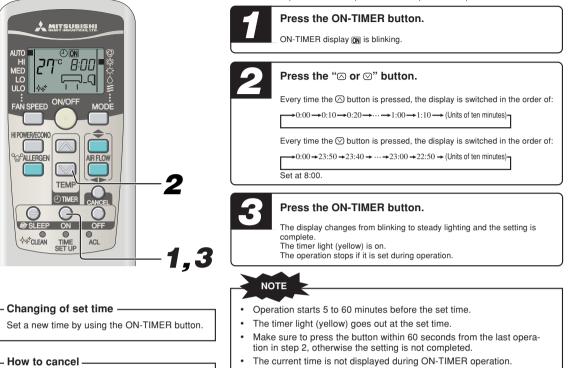
Changing of set time

Press the CANCEL button to turn off the timer display.

Set a new time by using the OFF-TIMER button.

# TIMER operation

Operation starts 5 to 60 minutes before the set time so that the room temperature reaches the optimum temperature at the set time. Page 13 ON-TIMER operation can be set regardless of whether the air-conditioner is running or not.



ON-TIMER operation will not function during ALLERGEN CLEAR operation.

Example: In the case the preferred room temperature is required at 8:00.

# EEP TIMER + ON-TIMER operation

Combined timer operation of SLEEP TIMER and ON-TIMER.

Press the CANCEL button to turn off the timer

indicator.

Example: When it is required to stop after 3 hours and then start operation at 8:00, near the set temperature.



#### Changing of set time

Set a new time by using the SLEEP or ON-TIMER button.

#### SLEEP TIMER setting

Set by the procedures on page 11.

#### ON TIMER operation setting

Set by the above procedure mentioned in ON-TIMER.

The setting of the lighting of the timer light (yellow) of this unit is complete.

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- · After the SLEEP TIMER set time has elapsed, the operation stops, and it starts from 5 to 60 minutes before the ON-TIMER's set time.
- · The timer light is turned off when ON-TIMER set time comes.

#### How to cancel

Press the CANCEL button to turn off the timer display.

# **PROGRAM TIMER operation**

The timer operations of the combination of ON and OFF TIMER. Once this has been set the timer operations will be repeated at the same time every day unless the ON/OFF button is pressed.



## OFF-TIMER operation setting

Example: When it is prefered to stop at 22:30, and then start operation at 8:00,

Set by the procedures on page 11.

near the set temperature.

#### ON-TIMER operation setting

Set by the procedures on page 12.

Timer light (yellow) on the unit will light when the setting is completed.

The set time will be displayed on the remote control unit. The display will change depending on the operational status.



With ON-TIMER, the air conditioner starts running. Then, with OFF-TIMER, the air conditioner stops running.

S



With OFF-TIMER, the air conditioner stops running. Then, with ON-TIMER, the air conditioner starts run-

#### Changing of set time -

Set a new time by using the OFF-TIMER or ON-TIMER button.

#### How to cancel -

Press the CANCEL button to turn off the timer display.



In ON-TIMER operation, the unit starts the operation a little earlier, so that the room can approach optimum temperature at ON time. This is so called "Comfort start-up".

Mechanism

The room temperature is checked 60 minutes before the ON time. Depending on the temperature at that time, the operation starts 5 to 60 minutes before the timer is at ON.

ON. The function is available for both COOL and HEAT operation mode (including AUTO). It does not work for DRY mode.

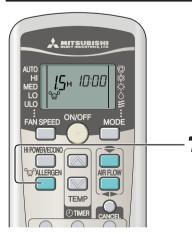
In COOL operation ◀ (Stop) Operation starts		
Set temperature	(Operation)	
Check the room temp. 60 mins. before.	Set time	

#### SLEEP TIMER

When SLEEP TIMER is selected, the set temperature is automatically adjusted after a while, ensuring that the room is not too cold during cooling or too warm during heating.

- During cooling : the preset temperature is lowered by 1°C at the start
  of SLEEP operation (when the timer is set). After that, the temperature goes up by 1°C every an hour to become 1°C higher than the
  present temperature.
- During heating: Preset temperature is lowered by 1°C at the start of SLEEP operation (when the timer is set). After that the temperature to becomes 3°C lower in an hour and 6°C lower in two hours than the present temperature.

# **ALLERGEN CLEAR operation**



The power of enzymes is used to eliminate allergy-causing allergens that accumulate on the allergen clear filter.

Aim the remote control at the air-conditioner.

#### Press the ALLERGEN CLEAR button.

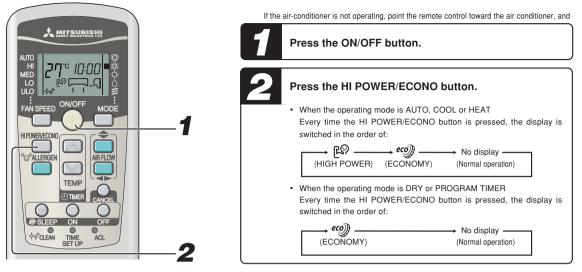
To stop:

Press the ON/OFF or ALLERGEN CLEAR button.

## NOTE

- Since the room temperature may change quite a bit, it is recommended that this be used when no one is in the room. (It completes automatically in approximately 90 min.)
- During ALLERGEN CLEAR operation temperature, fan speed, airflow direction and timer operations settings cannot be made.

# **HIGH POWER/ECONOMY operation**



#### Concerning HIGH POWER operation

Pressing the HI POWER/ECONO button intensifies the operating power and initiates powerful cooling or heating operation for 15 minutes continuously. The remote control  $\mathbb{C}^{\bigoplus}$  displays and the FAN SPEED display disappears.



- During the HIGH POWER operation, the room temperature is not controlled. When it causes an excessive cooling or heating, press the HI POWER/ECONO button again to cancel the HIGH POWER operation.
- HIGH POWER operation is not available during the DRY and the program timer operations.
- When HIGH POWER operation is set after ON TIMER operation, HIGH POWER operation will start from the set time.
- When the following operations are set, HIGH POWER operation will be canceled.
  - 1 When the HI POWER/ECONO button is pressed again.
  - When the operation mode is changed.
  - When it has been 15 min. since HIGH POWER operation has started.
- Not operable while the air conditioner is OFF.
- After HI POWER operation, the sound of refrigerant flowing may be heard.

#### Concerning ECONOMY operation

Pressing the HI POWER/ECONO button initiates a soft operation with the power suppressed in order to avoid an excessive cooling or heating. The unit operates 1.5°C higher than the setting temperature during cooling or 2.5°C lower than that during heating. The remote control 🖤 displays and the FAN SPEED display disappears.



- It will go into ECONOMY operation at the next time the airconditioner runs in the following case.
  - ① When the air-conditioner is stopped by ON/OFF button during ECONOMY operation.
  - When the air-conditioner is stopped in SLEEP or OFF TIMER operation during ECONOMY operation.
  - ③ When the operation is retrieved from CLEAN or AL-LERGEN CLEAR operation.
- When the following operations are set, ECONOMY operation will be canceled.
  - 1 When the HI POWER/ECONO button is pressed again.
  - 2 When the operation mode is changed DRY to FAN.
- Not operable while the air conditioner is OFF.

# **SELF CLEAN operation**

CLEAN operation should be run after AUTO, COOL and DRY operation to remove the moisture from inside the indoor unit and control the growth of mold and bacteria.



1	In order to active CLEAN operation, press the CLEAN switch with the tip of a ballpoint pen.		
	Every time the CLEAN switch is pressed, the display is switched in the order of:		
	(CLEAN on) (CLEAN off)		
	OTE		
<ul> <li>Two the a</li> <li>CLEA SLEE</li> <li>The i</li> </ul>	hours later, the air conditioner stops running automatically. To stop ir conditioner immediately, press the ON/OFF button. AN operation is not operated after HEAT and FAN, OFF-TIMER, EP and ALLERGEN CLEAR operations have finished. Indoor unit fan runs for about two hours in CLEAN operation. RUN light illuminates during CLEAN operation.		
	ON Sec.		

- Pressing the SLEEP button or ALLERGEN CLEAR button during CLEAN operation cancels the CLEAN operation and then the unit is set to SLEEP or ALLERGEN CLEAR operation.
- This is not a function for removing mold, germs or grime that have already adhered to the unit.

## Auto restart function

#### What is auto restart function?

- Auto restart function records the operational status of the air-conditioner immediately prior to be switched off by a power cut, and then automatically resumes operations after the power has been restored.
- The following settings will be cancelled:
- ① Timer settings
- 2 HIGH POWER operations



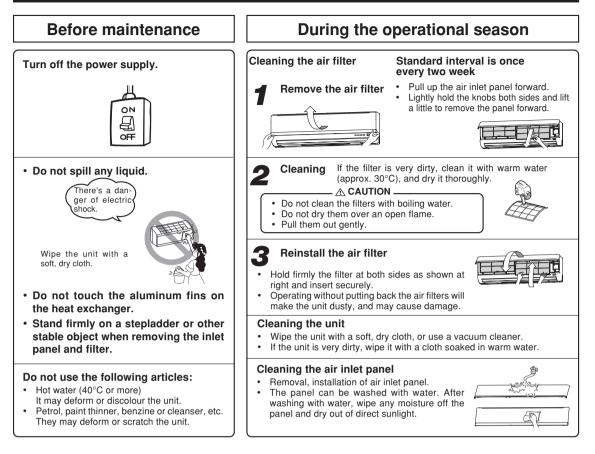
- Auto restart function is set at on when the air-conditioner is shipped from the factory. Consult with your dealer if this function needs to be switched off.
- When power failure occurs, the timer setting is cancelled. Once power is resumed, set the timer again.

# Tips for effective operation

Please observe the following for the most economic and comfortable use of your unit.

Set a suitable room temperature.	Clean the filters frequently.	Avoid direct sunlight and draught.
Excessively high or low temperatures are not good for your health and waste of electricity.	Clogged filters may block the airflow and cause less efficient operation.	Cut out direct sunlight by drawing the curtains or blinds when cooling. Keep windows and doors shut, except when ventilating.
Adjust the airflow direction properly.	Operate the unit only when needed.	Keep heat source away when cooling.
Adjust the up/down and left/right airflow to ensure a steady room temperature.	Use the timer properly to operate the unit only when needed.	Keep heat sources out of the room as much as possible.

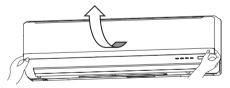
## Maintenance



#### How to open, close the air inlet panel

#### Open

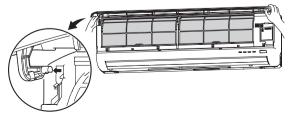
Place fingers at the recesses on both sides of the panel and pull up the panel forward so that it will be open by about 60 degrees.



#### Removal, installation of air inlet panel

#### Removal

When removing the air inlet panel for internal cleaning or others, open the panel by 80 degrees and then pull it forward.



#### Close

Push both ends evenly and press further lightly at the center.

#### Installation

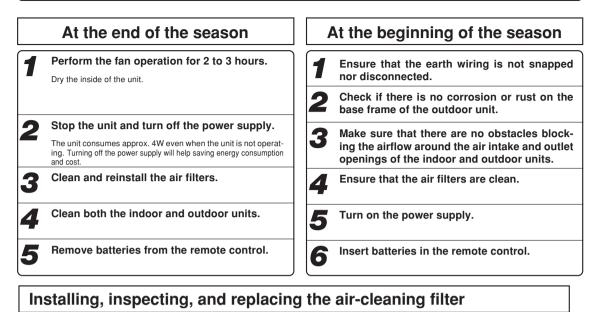
Secure the upper edge of the air inlet panel by lightly pushing it in, and then close the panel.





Filter holder

Filter



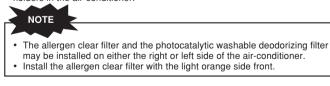
- 1. Open the air inlet panel and remove the air filters.
- 2. Remove the filter holders, with the air-cleaning filter installed in the folders, from the air-conditioner.
- Remove the allergen clear filter (Light orange) from filter holder and inspect the filter. Use a vacuum cleaner to remove any dust or dirt from the allergen clear filter. Replace the allergen clear filter if it cannot be cleaned or if it has been for about 1 year.

(The allergen clear filter should be replaced after about 1 year of use. However, the actual replacement period may vary depending on the conditions in which the filter is used.)

Remove the photocatalytic washable deodorizing filter (orange) from the filter holder and inspect the filter. Periodically, remove any dust or dirt from the photocatalytic washable deodorizing filter. If the photocatalytic washable deodorizing filter is particularly dirt, it may be washed with water. However, the filter is fragile so be sure to wash it installed in the filter holder to avoid damaging it. After washing the filter, place it in sunlight to dry. Placing the filter in sunlight revitalizes the deodorizing effect.

(Do not dispose of the filter holders. They are reusable. )

4. Install the air-cleaning filter in the filter holders, and then install the filter holders in the air-conditioner.



5. Install the air filters and closed the air inlet panel. Page 16

The heat exchanger may injure your fingers.

For replacement the air-cleaning filter, contact your dealer.

Item	Feature	Color	
Allergen clear filter	The power of enzyme is used to eliminate allergy-caus- ing allergens that accumulate on the filter.	Light orange	
Photocatalytic washable deodorizing filter	Sources of odors on the filter are broken up, resulting in a deodorizing effect.	Orange	

# **Proper installation**

### Suitable installation position

- · Do not put any obstruction in front of the indoor unit, preventing proper ventilation and functioning.
- Do not install the unit in any of the following places:
  - Where there is a danger of leaking flammable gases.
  - Where there is substantial splashing of oil.
- Malfunctioning due to corrosion may occur if the unit is installed in a spa where sulfide gases are generated, or in a seaside resort exposed to sea breezes. Contact your dealer.
- The air-conditioner and remote control must be at least 1 metre away from a TV set or radio.
- Drain the dehumidified liquid from the indoor unit into a spot that drains well.

### Pay attention to operating noises!

- When you install the unit, take care to choose a place that can comfortably stand the weight of the unit and does not increase the
  operating noise or vibration. If vibration is transmitted through the house, fix the unit with the aid of vibration-proof pads between
  the unit and the fittings.
- Select a place where cold or hot air, operation noises from the indoor and outdoor units do not cause any inconvenience to your neighbours.
- Do not leave any obstacles near the outlet and inlet of the outdoor unit. This may cause malfunctioning and increased operating noise.
- · If you hear an irregular noise during operation, contact your dealer.

#### Inspection and maintenance

Depending on operating environment, the inside of the air-conditioner may become dirty after a few year operations. This will reduce performance. In addition to normal cleaning, we would recommend inspection and maintenance. (This may lead the air-conditioner to having a longer life without any trouble.)

- Contact your dealer, or any distributor, for inspection and maintenance. (There will be a charge for this service).
- We would recommend inspection and maintenance to be carried out during the off-season.
- If the supply cord of this appliance is damaged, it must only be replaced by a repair shop appointed by the manufacturer, because special purpose tools are required.

# Troubleshooting

Please carry out the following checks before making a service call.

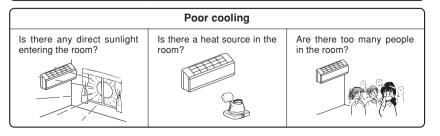


If the air-conditioner does not operate properly after you have checked the left points, or if any doubt still exists after you have consulted page 19, or if things happen as shown on page 20, switch off the power and contact your dealer.

 Poor cooling or heating

 Have you set the thermostat at a suitable temperature?
 Is the air filter clean? (Not clogged?)
 Did you leave any doors or windows open?

 suitable temperature?
 Is the air filter clean? (Not clogged?)
 Did you leave any doors or windows open?



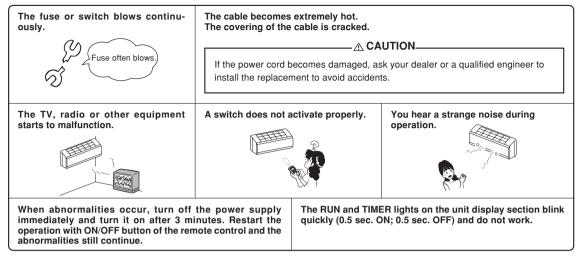
An alternative refrigerant (R410A) is used in this air-conditioner. When asking your dealer for service or inspection and maintenance, explain the dealer about it.

# Notice

The unit does not restart immediately after you have	Restart is blocked for 3 minutes after you have stopped the op-		
stopped it.	eration to protect the unit.		
(RUN light is on)	Please wait for three minutes.		
2 ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °	The three-minute protection timer in the microcomputer auto- matically starts it up again.		
Airflow is not blown out when starting the HEATING opera- tion. RUN light blinks slowly (1.5 sec ON, 0.5 sec OFF)	Airflow has stopped to prevent blowing out of cold air until the indoor heat exchanger has warmed up. (2 to 5 min.) (HOT KEEP program)		
Airflow is not blown out for 5 to 10 min. or blown out not warm wind for a moment at HEATING operation. RUN light blinks slowly (1.5 sec ON, 0.5 sec OFF)	When outdoor temperature is low and humidity is high, the unit sometimes performs defrosting automatically. Please wait. Dur- ing defrosting, water or steam may escape from the outdoor unit.		
Airflow is not blown out when starting the DRY operation. (RUN light is on)	The indoor fan may stop to prevent re-evaporation of dehumified moisture and to save energy.		
Some steam escapes during COOL operation.	This may occur if the room's temperature and humidity are very high. It disappears as soon as the temperature and humidity decrease.		
There is a slight smell.	Air blown out during operation may smell. This is caused by tobacco or cosmetics adhering to the unit.		
You hear a slight gurgling sound.	This is caused by refrigerating liquid moving within the unit.		
You hear a slight cracking sound.	This is caused by heat expansion or contraction.		
You hear a hissing or clicking sound.	This is caused by the operation of the refrigerant control valves or electric components.		
After a power cut, the unit does not restart even if power has been restored.	If the auto restart function is not set, the unit will not restart automatically. Use the remote control to start the operation again.		
Remote control signals are not received.	Remote control signals may not be received if the signal receiver on the air-conditioner is exposed to direct sunlight or other bright light. If so, cut out the sunlight or reduce the other light.		
Moisture may form on the air outlet grills.	If the unit is operated for a long time in high humidity, moisture may form on the air outlet grills and start dripping.		
Whistling noise is heard from the outdoor unit.	The noise means that the revolution speed of the compressor is increasing or decreasing.		
Fan will not stop immediately after unit operation was stopped.	Indoor fan : Fan will not stop after 2 hours if set to CLEAN operation. Outdoor fan : Fan will not stop about a 1 minute period in order to protect the unit.		
RUN light stays on even though operation was stopped.	The RUN light illuminates during CLEAN operation. Run light turns off when CLEAN operation ends.		
Sometimes a "Shooooo" sound might come for a short time from the unit that is turned off.	This is the sound when operation of another indoor unit is stopped.		

# Contact your dealer

Turn off the power switch immediately and inform your dealer in any of the following situations:



# About the Multiple Air-conditioner

### Simultaneous Operation

- The air-conditioners cannot be in different operating modes at the same time, such as one unit being in the "Cool" mode and one unit being in the "Heat" mode.
- When conducting different operations, the air-conditioner that was operated first will be given priority, so the air-conditioner that is
  operated after that will conduct air blowing operation.
- When you want to give priority to the air-conditioner that was started later, either stop the air-conditioner that has priority or cause the operation type of the unit operated first to match that of the unit operated second.

### Automatic Operation

- When the remote control operation switch is in the "Auto" mode the air-conditioner automatically selects either "Cool," "Dry," or "Heat" when operation is started depending on the room temperature.
- During simultaneous operation of air-conditioner units, operation modes may be automatically changed in response to the temperatures of the individual rooms; this will result in the operation of the outdoor unit being stopped. In such a case, COOL or HEAT mode should be used instead of AUTO. (This is only relevant when more than one air-conditioner unit is being used.)

### Refrigerant (oil) recovery operation

• If the all of the indoor units are not operated at the same time for an extended period, the cooling or heating performance may temporarily decrease. This is in order to control the recovery of the refrigerant (oil) in the stopped indoor unit(s). At this time, the sound of refrigerant flowing may be heard from the stopped indoor unit(s).

# Self diagnosis function

We are constantly trying to do better service to our customers by installing such judges that show abnormality of each function as follows:

F	RUN light	Description of trouble	Cause
1	time flash	Heat exchanger sensor 1 error	Broken heat exchanger sensor 1 wire, poor connector connection
2	time flash	Room temperature sensor error	Broken room temperature sensor wire, poor connector connection
	time flash	Heat exchanger sensor 3 error	Broken heat exchanger sensor 3 wire, poor connector connection
TIMER light ON 5	time flash	Active filter voltage error	Defective power supply
6	time flash	Indoor fan motor error	Defective fan motor, poor connector connection
7	time flash	Refrigerant is insufficient Closed service valve Heat exchanger sensor 1 error	Refrigerant is insufficient, leaking     Closed serice valve     Broken heat exchanger sensor 1 wire, poor connector     connection
(TI	IMER light		
1	time flash	Outdoor temperature sensor error	Broken outdoor sensor wire, poor connector connection
	time flash	Outdoor heat exchanger fluid pipe sensor error	<ul> <li>Broken heat exchanger fluid pipe sensor wire, poor connector connection</li> </ul>
RUN light keeps flashing	time flash	Discharge pipe sensor error	Broken discharge pipe sensor wire, poor connector connection.
5	time flash	Suction pipe sensor error	Broken suction pipe sensor wire, poor connector connection
1	time flash	Current cut	<ul> <li>Compressor locking, open phase on compressor output, shortcircuit on power transistor, closed service valve</li> </ul>
2	time flash	Trouble of outdoor unit	Broken power transistor, broken compressor wire     Broken discharge pipe sensor wire, poor connector connection     Compressor blockage
3	time flash	Over current	Overload operation, overcharge
RUN light ON	time flash	Power transistor error	Broken power transistor
	time flash	Over heat of compressor	Gas shortage, defective discharge pipe sensor, closed service valve
6	time flash	Error of signal transmission	Defective power supply, Broken signal wire, defective in/outdoor unit boards
7	time flash	Outdoor fan motor error	Defective fan motor, poor connector connection
Ke	eep flashing	Cooling high pressure protection	Gas over charge, short circuit of outdoor unit
RUN light 2 time flash	time flash	Rotor lock	Defective compressor     Open phase on compressor     Defective outdoor unit boards

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#### **AIR-CONDITIONING & REFRIGERATION SYSTEMS**

3-1, Asahi, Nishibiwajima-cho, Kiyosu, Aichi, 452-8561, Japan http://www.mhi.co.jp

#### MITSUBISHI HEAVY INDUSTRIES AIR-CONDITIONERS AUSTRALIA, PTY. LTD.

9C Commercial Road Kingsgrove NSW 2208 PO BOX 318 Kingsgrove NSW 1480 Tel : +61-2-8571-7977 Fax : +61-2-8571-7992 http://www.mhiaa.com.au