



AIR CONDITIONER

Duct type

# DESIGN & TECHNICAL MANUAL

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SINGLE  
INDOOR



ARTA36LATU  
ARTA45LATU

OUTDOOR



AOTA36LATL AOTA36LBTL  
AOTA45LATL AOTA45LBTL

AOTA36LCTL  
AOTA45LCTL

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FUJITSU GENERAL LIMITED

# **1. INDOOR UNIT**

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**DUCT TYPE :**

**ARTA36LATU**

**ARTA45LATU**

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## 1. INDOOR UNIT

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# 1. FEATURE

## ■ MODEL

INDOOR UNIT	OUTDOOR UNIT
ARTA36LATU	AOTA36LATL AOTA36LBTL AOTA36LCTL
ARTA45LATU	AOTA45LATL AOTA45LBTL AOTA45LCTL



## ■ FEATURES

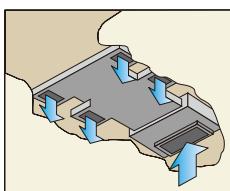
### ● Energy saving

High energy saving was realized by making the indoor unit and outdoor unit fan motor and compressor all DC and optimal design of the refrigerant cycle.

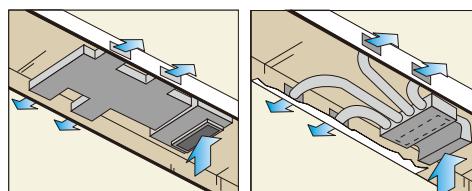
### ● Flexible installation

A high installation of degree of freedom according to the construction of the ceiling.

Embedded in Ceiling

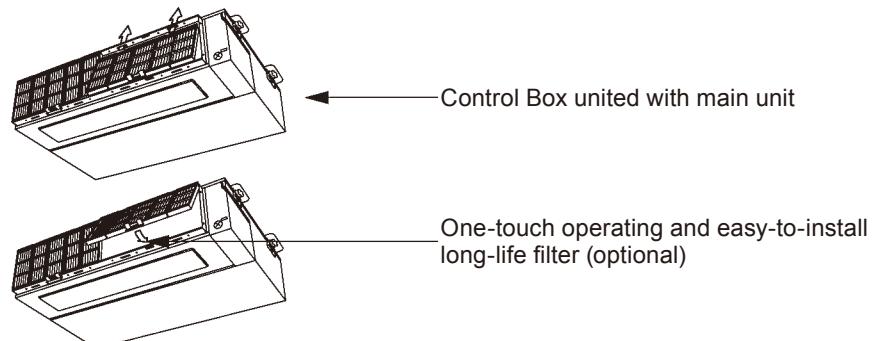


Hanging from Ceiling



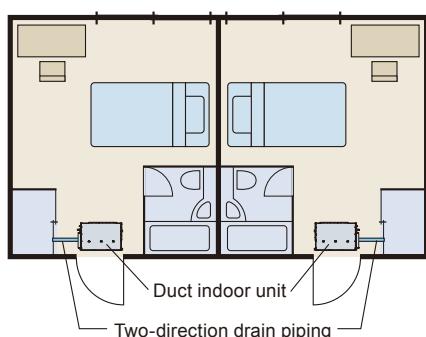
### ● Slim & compact design

In the case of bottom suction type, as seen from lower rear part.



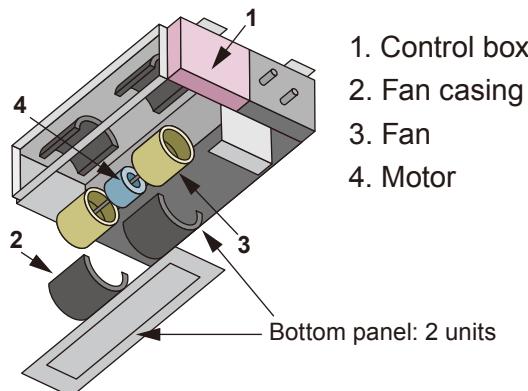
In addition to the slim height of 270 mm which is our sales point, further compactification is attained by reducing 65 mm from the width with the flanking control box embedded inside the chassis.

### ● Two-direction on drain piping



## ● Easy maintenance

It can easily access the fan and the motor by the divided panel structure.



Structural improvement is attained by making the bottom panel two pieces, front and rear.

The internal fan casing is also manufactured in two pieces, namely upper and lower. The maintenance of the motor and fan can be easily carried out by removing the rear panel and the lower part of the casing while leaving the main chassis installed.

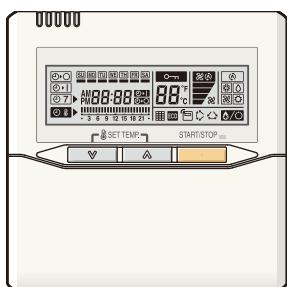
## ● Quiet operation

Quiet operation at \*26dB(A) [36type], \*28dB(A) [45 type] possible by quiet mode.

\* See our measurement conditions page (01-20).

## 2. WIRED REMOTE CONTROLLER

### ■ FEATURES



- \* Various timer setup (ON / OFF / WEEKLY) are possible.
- \* Equipped with weekly timer as standard function.(2 times Start / Stop per day for a week)
- \* When setting up a timer, operation mode and a temperature setup can be changed.
- \* When a failure occurs, the error code is displayed. (Maximum of 16)
- \* Error indication.(A maximum of 16 error histories are memorizable.)
- \* Up to 16 indoor units can be simultaneously controlled.
- \* Economy operation are possible.
- \* Easy installation with a slim shape with no bulge in the back.
- \* The room temperature can be controlled by being detected the temperature accurately with built-in thermo sensor.

#### ● Simple function setting

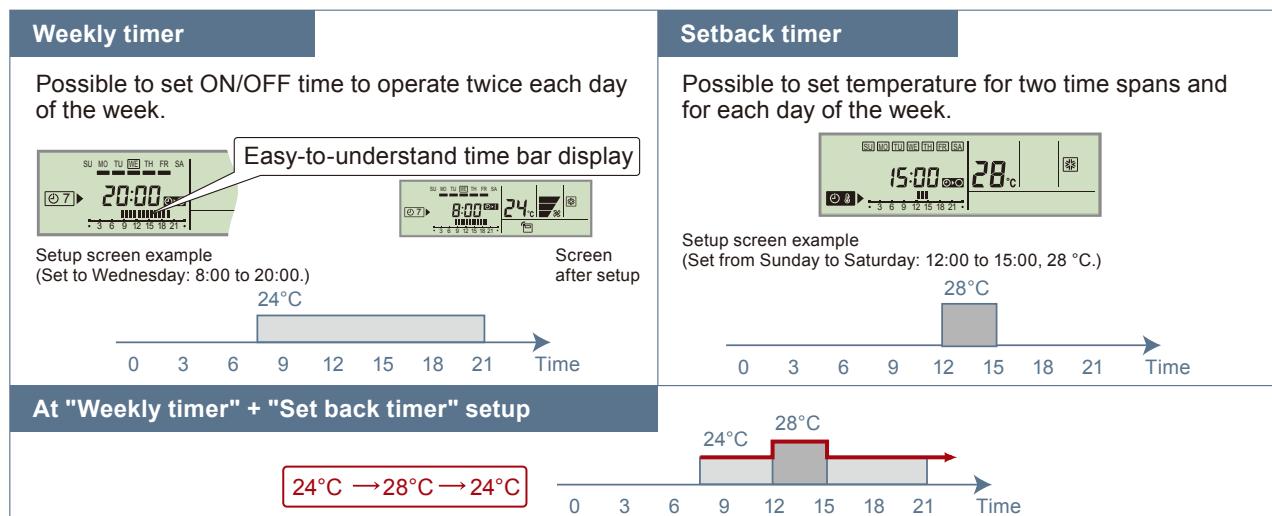
Setting of the air conditioner selection function is performed by remote controller.

#### ● High performance and compact size

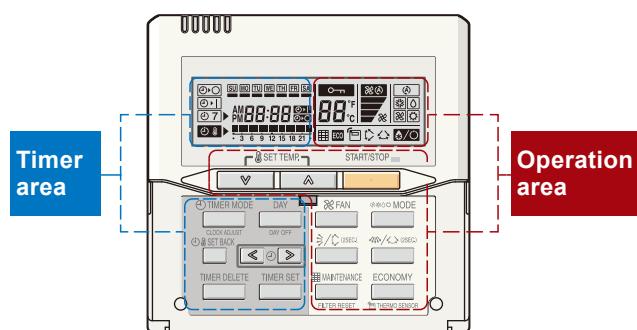
Three functions are combined in one unit.



#### ● Built-in timers



#### ● Easy-to-understand operation

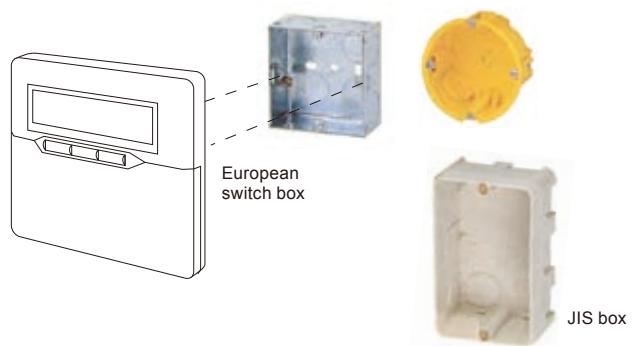


##### [Variable timer control]

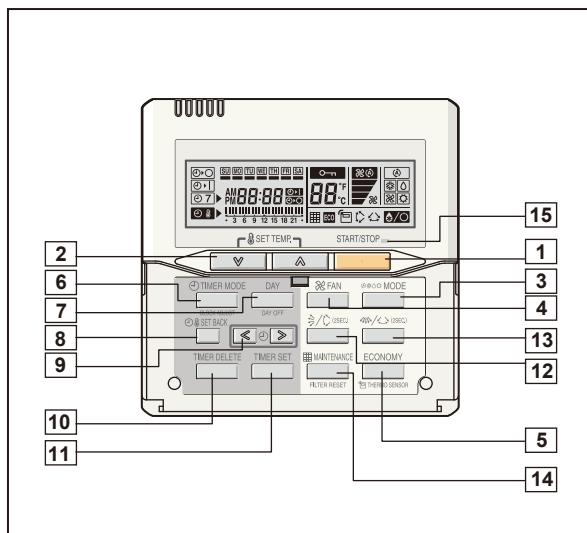
The operation/display sections are zoned according to time and operation, enabling variable programming to match application.

#### ● Simple installation

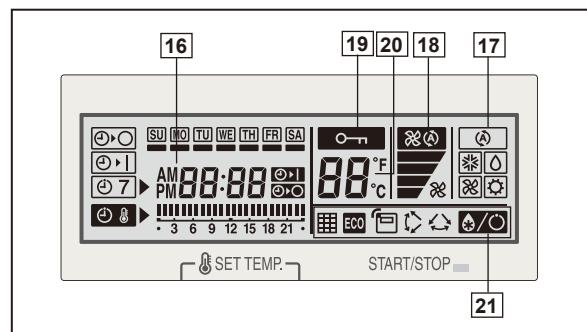
Components are compatible with standard switch boxes. Flat back construction allows equipment to be installed wherever it is needed.



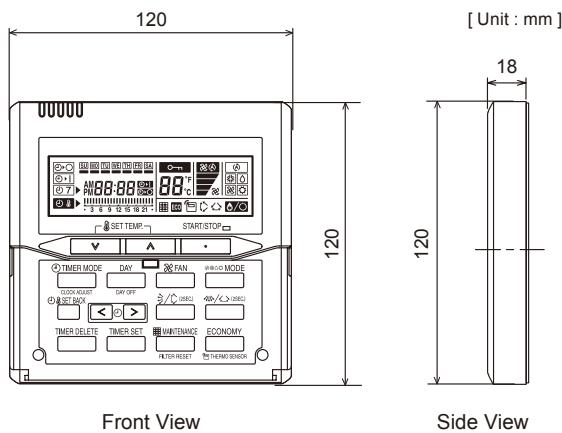
## ■ FUNCTIONS



Display panel



## ■ DIMENSION



## ■ SPECIFICATION

SIZE	(H x W x D mm)	120 x 120 x 18
WEIGHT	( g )	160
CABLE LENGTH	( m )	10
POWER	( V )	12

- 1 START/STOP button**  
Pressed to start and stop operation.
- 2 SET TEMP button**  
Selects the setting temperature.
- 3 MODE button**  
Selects the operating mode (AUTO, HEAT, FAN, COOL, DRY).
- 4 FAN button**  
Selects the fan speed (AUTO, QUIET, LOW, MED, HIGH).
- 5 ECONOMY button**  
Turns the economy efficient mode on and off.
- 6 Timer mode (CLOCK ADJUST) button**  
Selects the timer mode (OFF TIMER, ON TIMER, WEEKLY TIMER). Set the current time.
- 7 DAY(DAY OFF) button**  
Temporarily cancels of one day timer.
- 8 SET BACK button**  
Pressed to select the set back timer.
- 9 SET TIME button**  
Pressed to set time.
- 10 TIMER DELETE button**  
The schedule of a weekly timer is deleted.
- 11 TIMER SET button**  
Sets the date, hour, minute and on-off time.
- 12 Vertical airflow direction and swing button**  
Push for two seconds to change the swing mode.
- 13 Horizontal airflow direction and swing button**  
Push for two seconds to change the swing mode.
- 14 FILTER RESET button**
- 15 Operation lamp**  
Lights during operation and when the timer is on.
- 16 Timer and clock display**
- 17 Operation mode display**
- 18 Fan speed display**
- 19 Operation lock display**
- 20 Temperature display**
- 21 Function display**
  - Defrost display
  - Thermo sensor display
  - Economy display
  - Vertical swing display
  - Horizontal swing display
  - Filter display

Functions will be different due to type of indoor unit.  
For details, please see operation manual.

## ■ WIRING SPECIFICATIONS

Use	Cable size	Wire type	Remarks
Remote controller cable	0.33mm <sup>2</sup> (22AWG)	Polar 3 core	Use shielded cable (field supplied) in accordance with the regional cable standard.

### 3. SPECIFICATIONS

Type	DUCTED MODEL						
	INVERTER HEATPUMP						
Model name	Indoor unit	ARTA36LATU		ARTA45LATU			
	Outdoor unit	AOTA36LATL , AOTA36LBTU		AOTA45LATL , AOTA45LBTL			
Power source	240 V~ 50 Hz						
Available voltage range	198 - 264 V						
Capacity	Cooling	Rated	kW	10.0			
			Btu/h	34100			
		Min-Max	kW	3.8-11.2			
			Btu/h	13000-38200			
	Heating	Rated	kW	11.2			
			Btu/h	38200			
		Min-Max	kW	4.0-14.0			
			Btu/h	13700-47800			
Input power	Cooling	Rated	kW	3.11			
				3.89			
	Heating	Rated		4.54			
				4.78			
	Cooling	Max		3.02			
				3.83			
Current	Heating	Rated	A	4.54			
				4.78			
	Cooling	Max		13.0			
				16.3			
	Heating	Max		19.0			
				20.0			
EER	Cooling		kW/kW	3.21			
COP	Heating			3.71			
Moisture removal	I/h (pints/h)		3.0 (6.3)				
Fan	Airflow rate	Cooling	I/s (m <sup>3</sup> /h)	514 (1850)			
				583 (2100)			
				431 (1550)			
				486 (1750)			
		Low		342 (1230)			
		Quiet		375 (1350)			
		High		269 (970)			
		Med		297 (1070)			
	Heating	High	Sirocco × 2	514 (1850)			
		Med		583 (2100)			
		Low		431 (1550)			
		Quiet		486 (1750)			
		High		342 (1230)			
		Med		375 (1350)			
		Low		269 (970)			
		Quiet		297 (1070)			
Sound pressure level	Type × Q'ty			Sirocco × 2			
	Motor output			197			
	Recommended static pressure			Pa 30 to 150			
	Cooling	High	dB(A)	40			
				36			
				31			
				26			
		Med		40			
				36			
				31			
				26			
Heat exchanger type	Heating	High	dB(A)	42			
				38			
				32			
				28			
		Med		42			
				38			
				32			
				28			
	Dimensions (H × W × D)	Dimensions (H × W × D)	mm	294 × 1000 × 53.2			
				1.40			
		Fin pitch		4 × 14			
		Rows x Stages		Copper			
		Pipe type		Aluminium			
Enclosure	Fin type			Steel			
	Material			-			
Dimensions ( H×W × D )	Colour						
	Net			270 × 1135 × 700			
	Gross			300 × 1320 × 790			
	Weight	Net		40			
		Gross		48			
Connection pipe	Size	Liquid	mm	Ø9.52 (3 / 8 in.)			
		Gas		Ø15.88 (5 / 8 in.)			
	Method			Flare			
Operation range	Cooling		°C	18 to 32			
	Heating			80 or less			
			°C	16 to 30			
Remote controller type				Wired			
Drain pipe	Material			Steel			
	Size		mm	Outer diameter: 38.0 / Inner diameter: 36.0			
International Protection rating				IPX0			

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24 °CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB.

Standard static pressure : ARTA36LATU:47Pa ARTA45LATU:60Pa

Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

Static pressure mode : ARTA36LATU:Normal ARTA45LATU:High static pressure mode 1

Sound pressure level : Install a 2m duct to the outlet port and a 1m duct to the suction port and measure.

The maximum current is the maximum value when operated within the operation range(temperature)

Type			DUCTED MODEL INVERTER HEATPUMP			
Model name		Indoor unit	ARTA36LATU	ARTA45LATU		
		Outdoor unit	AOTA36LCTL	AOTA45LCTL		
Power source			240 V~ 50 Hz			
Available voltage range			198 - 264 V			
Capacity	Cooling	Rated	kW	10.0	11.5	
			Btu/h	34100	39300	
		Min.-Max.	kW	3.8-11.2	4.0-13.3	
			Btu/h	13000-38200	13700-45400	
	Heating	Rated	kW	11.2	14.0	
			Btu/h	38200	47800	
		Min.-Max.	kW	4.0-14.0	4.2-15.5	
			Btu/h	13700-47800	14300-52900	
Input power	Cooling	Rated	kW	3.11	3.56	
		Max.		4.66	5.02	
	Heating	Rated	kW	3.02	4.02	
		Max.		4.78	5.02	
Current	Cooling	Rated	A	13.0	14.9	
		*Max.		19.5	21.0	
	Heating	Rated		12.7	16.8	
		*Max.		20.0	21.0	
EER		Cooling	kW/kW	3.21	3.23	
COP		Heating		3.71	3.48	
Moisture removal			I/h (pints/h)	3.0 (5.3)	4.0 (7.0)	
Fan	Airflow rate	Cooling	I/s (m³/h)	514 (1850)	583 (2100)	
				431 (1550)	486 (1750)	
				342 (1230)	375 (1350)	
				269 (970)	297 (1070)	
		Heating		514 (1850)	583 (2100)	
				431 (1550)	486 (1750)	
				342 (1230)	375 (1350)	
				269 (970)	297 (1070)	
Type × Q'ty			Sirocco × 2			
Motor output			W	197		
Recommended static pressure			Pa	30 to 150		
Sound pressure level	Cooling	High	dB(A)	40	42	
		Med		36	38	
		Low		31	32	
		Quiet		26	28	
	Heating	High		40	42	
				36	38	
				31	32	
				26	28	
Heat exchanger type	Dimensions (H × W × D)		mm	294 × 1000 × 53.2		
	Fin pitch			1.40		
	Rows x Stages			4 × 14		
	Pipe type			Copper		
	Fin type			Aluminium		
	Material			Steel		
Enclosure			Colour			
Dimensions (H×W×D)	Net		mm	270 × 1135 × 700		
	Gross			300 × 1320 × 790		
Weight	Net		kg	40		
	Gross			48		
Connection pipe	Size	Liquid	mm	Ø 9.52 (3 / 8 in.)		
		Gas		Ø15.88 (5 / 8 in.)		
	Method			Flare		
Operation range	Cooling		°C	18 to 32		
			%RH	80 or less		
	Heating		°C	16 to 30		
Remote controller type			Wired			
Drain pipe	Material		mm	Steel		
	Size			Outer diameter: 38.0 / Inner diameter: 36.0		
International Protection rating			IPX0			

## Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24 °CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB.

Standard static pressure : ARTA36LATU:47Pa ARTA45LATU:60Pa

Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

Static pressure mode : ARTA36LATU:Normal ARTA45LATU:High static (Mode 1)

Sound pressure level : Install a 2m duct to the outlet port and a 1m duct to the suction port and measure.

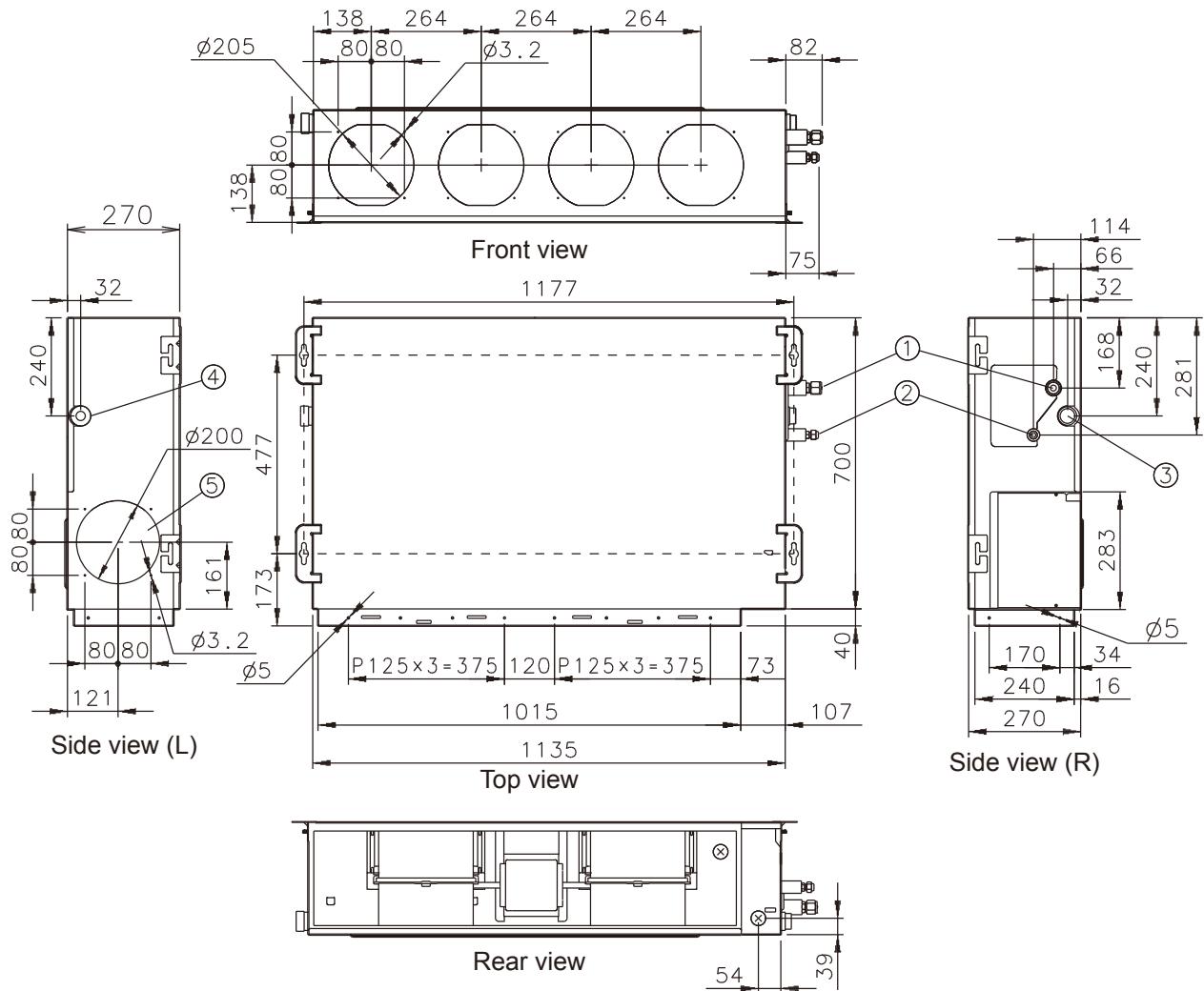
The maximum current is the maximum value when operated within the operation range(temperature)

\*The maximum current is the total current of indoor unit and outdoor unit.

## 4. DIMENSIONS

### ■ MODEL: ARTA36LA, ARTA45LA

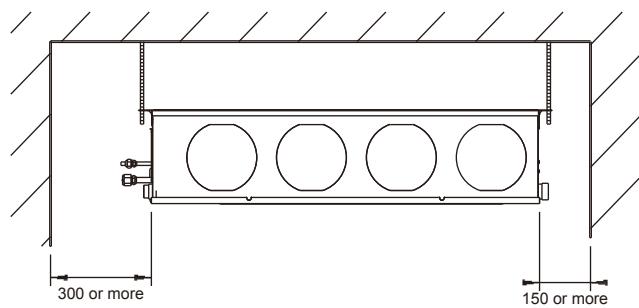
(Unit : mm)



- ① Refrigerant piping flare connection (Gas)
- ② Refrigerant piping flare connection (Liquid)
- ③ Drain piping connection
- ④ Drain piping connection with cap.
- ⑤ Knock out hole for fresh air.

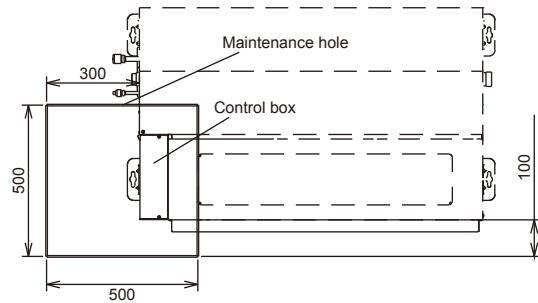
## ■ INSTALLATION PLACE

(Unit : mm)

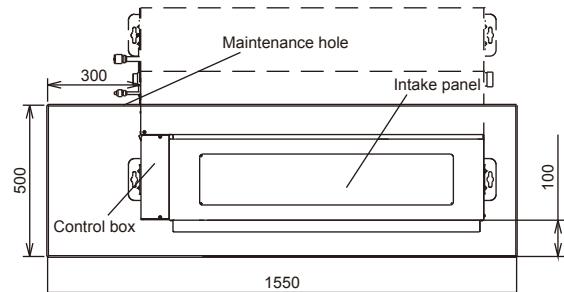


## ■ MAINTENANCE HOLE

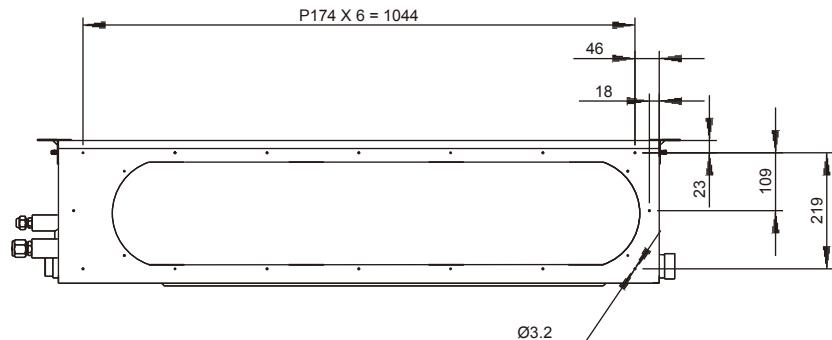
It shall be possible to install and remove the control box.



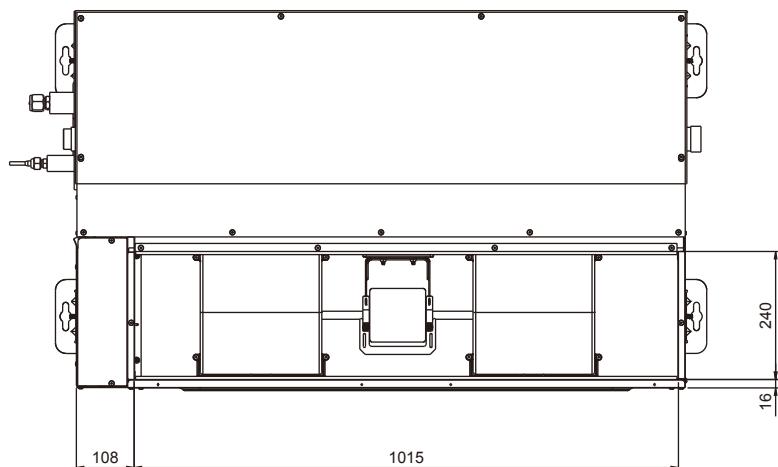
It shall be possible to install and remove the control box, fan units and filter.



## ■ WHEN USING A SQUARE DUCT

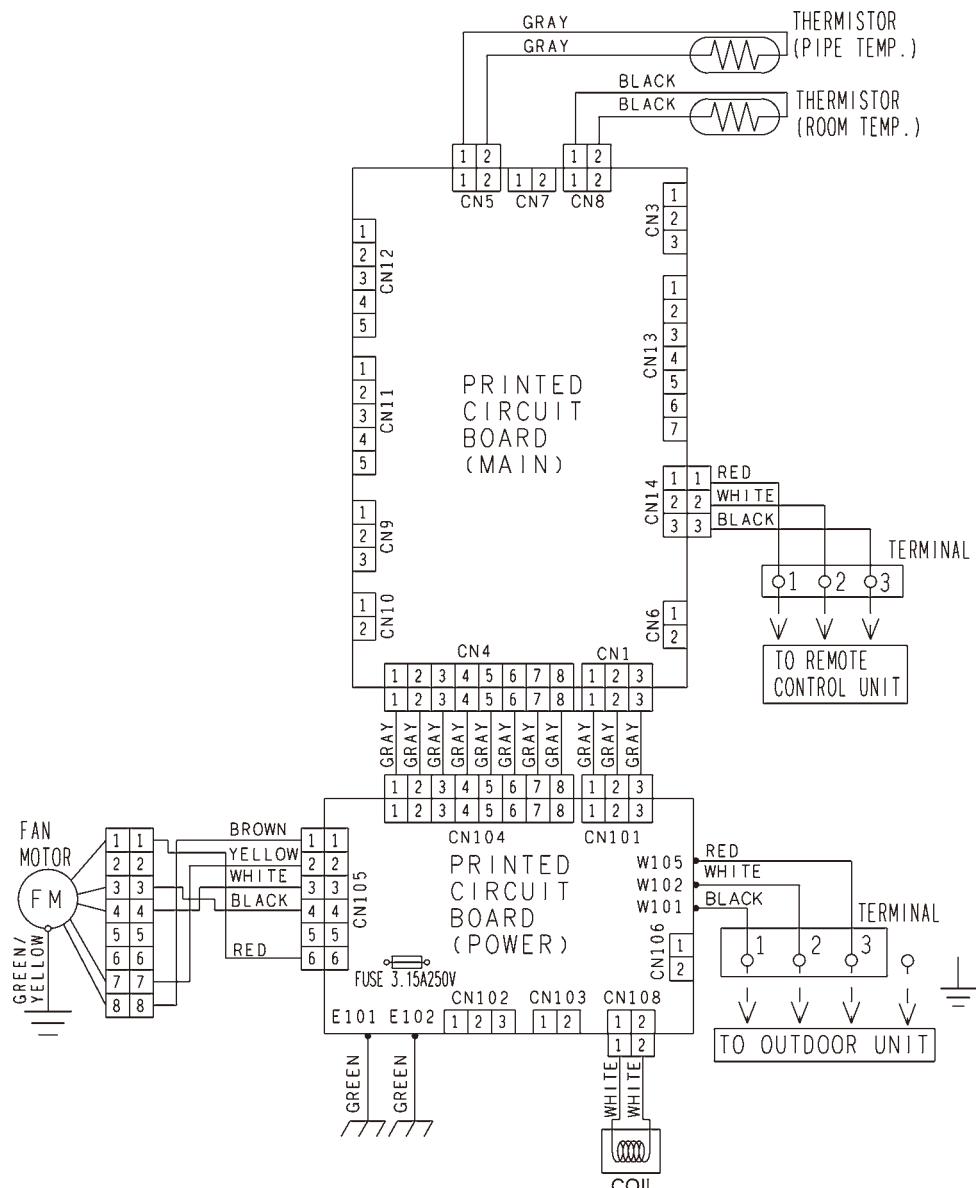


## ■ BOTTOM AIR INTAKE HOLE



# 5. WIRING DIAGRAMS

■ MODEL: ARTA36LA, ARTA45LA



## 6. CAPACITY TABLE

### 6-1. COOLING CAPACITY

This table is created using the maximum capacity.

#### ■ MODEL: ARTA36LA / AOTA36LA, AOTA36LB, AOTA36LC

AFR	32.2
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Outdoor temperature	Indoor temperature																				
	18			21			23			25			27			29			32		
	°CDB	TC	SHC	IP	TC	SHC															
-15	8.68	6.29	1.21	9.67	6.33	1.23	10.00	6.88	1.24	10.66	6.91	1.25	10.99	7.46	1.26	11.65	7.43	1.27	12.31	7.91	1.28
-10	8.37	6.18	1.44	9.33	6.21	1.47	9.65	6.75	1.47	10.28	6.78	1.49	10.6	7.32	1.50	11.24	7.29	1.51	11.87	7.76	1.53
0	8.53	6.24	1.3	9.5	6.28	1.32	9.82	6.83	1.32	10.47	6.85	1.34	10.79	7.40	1.34	11.44	7.37	1.36	12.09	7.85	1.37
5	8.21	6.11	1.52	9.14	6.15	1.54	9.45	6.68	1.55	10.08	6.7	1.56	10.39	7.24	1.57	11.01	7.21	1.59	11.63	7.68	1.60
10	8.23	6.12	1.47	9.17	6.16	1.49	9.48	6.69	1.5	10.11	6.72	1.52	10.42	7.25	1.52	11.05	7.22	1.54	11.67	7.69	1.55
15	7.89	5.99	1.69	8.79	6.03	1.72	9.09	6.55	1.73	9.68	6.57	1.75	9.98	7.10	1.76	10.58	7.07	1.77	11.18	7.53	1.79
20	9.72	6.71	2.51	10.82	6.75	2.55	11.19	7.33	2.56	11.93	7.36	2.59	12.3	7.94	2.60	13.04	7.91	2.63	13.77	8.43	2.66
25	9.58	6.66	2.6	10.67	6.70	2.64	11.03	7.28	2.66	11.76	7.3	2.68	12.13	7.89	2.70	12.85	7.85	2.72	13.58	8.37	2.75
30	9.12	6.48	2.91	10.16	6.52	2.95	10.51	7.09	2.97	11.2	7.11	3.00	11.54	7.68	3.01	12.24	7.65	3.04	12.93	8.15	3.08
35	8.85	6.37	3.37	9.86	6.4	3.42	10.19	6.96	3.44	10.86	6.98	3.47	11.2	7.54	3.49	11.87	7.51	3.52	12.54	8.00	3.56
40	7.05	5.68	2.81	7.85	5.72	2.85	8.12	6.22	2.87	8.65	6.24	2.89	8.92	6.73	2.91	9.46	6.71	2.94	9.99	7.15	2.97
46	4.98	4.95	2.24	5.54	4.98	2.27	5.73	5.42	2.28	6.11	5.43	2.31	6.30	5.87	2.32	6.68	5.85	2.34	7.05	6.23	2.37

#### ■ MODEL: ARTA45LA / AOTA45LA, AOTA45LB

AFR	35.0
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Outdoor temperature	Indoor temperature																				
	18			21			23			25			27			29			32		
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC
-15	10.59	8.61	1.51	11.80	8.66	1.54	12.20	9.42	1.55	13.00	9.45	1.56	13.41	10.20	1.57	14.21	10.16	1.58	15.02	10.82	1.60
-10	10.20	8.42	1.79	11.37	8.47	1.81	11.75	9.21	1.82	12.53	9.24	1.84	12.92	9.98	1.85	13.69	9.94	1.87	14.47	10.58	1.89
0	10.42	8.52	1.59	11.60	8.57	1.62	12.00	9.32	1.63	12.79	9.35	1.64	13.19	10.10	1.65	13.98	10.06	1.67	14.77	10.71	1.68
5	10.01	8.33	1.86	11.15	8.37	1.89	11.53	9.10	1.90	12.29	9.13	1.92	12.68	9.86	1.93	13.44	9.83	1.95	14.20	10.47	1.97
10	10.06	8.35	1.80	11.21	8.40	1.83	11.59	9.13	1.84	12.35	9.16	1.86	12.73	9.89	1.87	13.50	9.85	1.89	14.26	10.49	1.90
15	9.63	8.14	2.07	10.72	8.19	2.10	11.09	8.90	2.12	11.82	8.93	2.14	12.18	9.64	2.15	12.92	9.60	2.17	13.65	10.23	2.19
20	11.94	9.29	3.05	13.31	9.34	3.10	13.76	10.16	3.12	14.67	10.19	3.15	15.12	11.00	3.17	16.03	10.96	3.20	16.93	11.67	3.23
25	11.79	9.22	3.16	13.14	9.28	3.21	13.58	10.09	3.22	14.48	10.12	3.26	14.93	10.93	3.27	15.82	10.88	3.31	16.72	11.59	3.34
30	11.21	8.93	3.52	12.49	8.98	3.58	12.91	9.76	3.60	13.76	9.80	3.63	14.19	10.58	3.65	15.04	10.54	3.69	15.89	11.22	3.72
35	11.06	8.84	4.21	12.32	8.89	4.27	12.74	9.67	4.29	13.58	9.70	4.34	14.00	10.48	4.36	14.84	10.44	4.40	15.68	11.12	4.45
40	8.53	7.62	3.36	9.50	7.66	3.41	9.83	8.33	3.43	10.47	8.36	3.46	10.80	9.02	3.48	11.45	8.99	3.51	12.09	9.57	3.55
46	6.03	6.44	2.72	6.71	6.48	2.76	6.94	7.04	2.77	7.40	7.06	2.80	7.63	7.63	2.82	8.09	7.60	2.84	8.54	8.09	2.84

#### ■ MODEL: ARTA45LA / AOTA45LC

AFR	35.0
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Outdoor temperature	Indoor temperature																				
	18			21			23			25			27			29			32		
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC									
-15	11.23	8.75	2.66	12.50	8.81	2.70	12.93	9.57	2.72	13.78	9.60	2.74	14.21	10.37	2.76	15.06	10.33	2.79	15.91	11.01	2.81
-10	11.32	8.89	2.56	12.61	8.94	2.60	13.04	9.72	2.61	13.90	9.76	2.64	14.33	10.54	2.65	15.19	10.49	2.68	16.05	11.18	2.70
0	11.51	9.00	2.33	12.83	9.06	2.36	13.26	9.85	2.37	14.14	9.88	2.40	14.57	10.67	2.41	15.45	10.63	2.43	16.32	11.32	2.46
5	11.26	8.89	2.40	12.54	8.94	2.44	12.97	9.72	2.45	13.83	9.75	2.47	14.25	10.53	2.49	15.11	10.49	2.51	15.96	11.17	2.53
10	11.00	8.69	2.59	12.25	8.74	2.63	12.67	9.51	2.64	13.50	9.54	2.67	13.92	10.30	2.68	14.75	10.26	2.71	15.59	10.93	2.73
15	10.73	8.62	2.78	11.95	8.67	2.83	12.36	9.43	2.84	13.18	9.46	2.87	13.58	10.22	2.88	14.40	10.18	2.91	15.21	10.84	2.94
20	11.11	8.67	3.25	12.37	8.72	3.30	12.79	9.48	3.31	13.64	9.52	3.35	14.06	10.28	3.37	14.90	10.23	3.40	15.74	10.90	3.43
25	10.95	8.62	3.45	12.19	8.67	3.51	12.61	9.43	3.53	13.44	9.46	3.56	13.86	10.21	3.58	14.69	10.17	3.62	15.52	10.84	3.65
30	10.79	8.58	4.43	12.02	8.63	4.50	12.43	9.38	4.52	13.25	9.41	4.57	13.66	10.16	4.59	14.48	10.12	4.59	15.29	10.78	4.59
35	10.51	8.46	4.43	11.70	8.51	4.50	12.10	9.25	4.52	12.90	9.28	4.57	13.30	10.02	4.59	14.10	9.98	4.59	14.90	10.63	4.59
40	8.54	7.62	3.98	9.51	7.80	4.04	9.84	8.48	4.06	10.48	8.51	4.10	10.81	9.19	4.12	11.46	9.15	4.12	12.10	9.75	4.12
46																					

## 6-2. HEATING CAPACITY

This table is created using the maximum capacity.

### ■ MODEL: ARTA36LA / AOTA36LA, AOTA36LB, AOTA36LC

AFR	32.2
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		Indoor temperature										
		°CDB	16		18		20		22		24	
Outdoor temperature	°CDB	°CWB	TC	IP								
	-15	-16	10.17	3.61	9.93	3.68	9.68	3.76	9.44	3.83	9.20	3.91
	-10	-11	10.91	3.63	10.65	3.71	10.39	3.78	10.13	3.86	9.87	3.93
	-5	-7	11.69	3.62	11.41	3.70	11.13	3.78	10.86	3.85	10.58	3.93
	0	-2	12.75	3.62	12.44	3.69	12.14	3.77	11.84	3.84	11.53	3.92
	5	3	13.68	3.59	13.36	3.67	13.03	3.74	12.70	3.82	12.38	3.89
	7	6	14.70	3.62	14.35	3.69	14.00	3.77	13.65	3.85	13.30	3.92
	10	8	15.44	3.59	15.07	3.67	14.7	3.74	14.34	3.82	13.97	3.89
	15	10	14.72	3.17	14.37	3.24	14.02	3.30	13.67	3.37	13.32	3.44
	20	15	14.15	2.78	13.81	2.83	13.48	2.89	13.14	2.95	12.80	2.99
	24	18	14.92	2.75	14.57	2.81	14.21	2.86	13.86	2.92	13.50	2.97

### ■ MODEL: ARTA45LA / AOTA45LA, AOTA45LB

AFR	35.0
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		Indoor temperature										
		°CDB	16		18		20		22		24	
Outdoor temperature	°CDB	°CWB	TC	IP								
	-15	-16	11.58	4.19	11.31	4.28	11.03	4.37	10.75	4.46	10.48	4.54
	-10	-11	12.51	4.19	12.22	4.28	11.92	4.36	11.62	4.45	11.32	4.54
	-5	-7	13.43	4.20	13.11	4.29	12.79	4.37	12.47	4.46	12.15	4.55
	0	-2	14.50	4.20	14.15	4.29	13.81	4.37	13.46	4.46	13.12	4.55
	5	3	15.93	4.21	15.55	4.30	15.17	4.39	14.79	4.47	14.41	4.56
	7	6	17.01	4.19	16.60	4.28	16.20	4.37	15.79	4.46	15.39	4.54
	10	8	17.74	4.19	17.32	4.28	16.90	4.37	16.47	4.45	16.05	4.54
	15	10	16.63	3.51	16.23	3.58	15.84	3.66	15.44	3.73	15.04	3.80
	20	15	15.75	3.05	15.37	3.11	15.00	3.17	14.62	3.24	14.25	3.29
	24	18	16.76	3.05	16.36	3.11	15.96	3.17	15.56	3.24	15.16	3.29

### ■ MODEL: ARTA45LA / AOTA45LC

AFR	35.0
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		Indoor temperature										
		°CDB	16		18		20		22		24	
Outdoor temperature	°CDB	°CWB	TC	IP								
	-15	-16	10.89	4.23	10.63	4.32	10.37	4.41	10.12	4.50	9.86	4.59
	-10	-11	11.84	4.35	11.56	4.44	11.28	4.53	11.00	4.62	10.72	4.71
	-5	-7	12.83	4.41	12.53	4.50	12.22	4.59	11.91	4.59	11.61	4.59
	0	-2	13.77	4.41	13.44	4.50	13.12	4.59	12.79	4.59	12.46	4.59
	5	3	15.06	4.41	14.70	4.50	14.34	4.59	13.98	4.59	13.62	4.59
	7	6	16.28	4.41	15.89	4.50	15.50	4.59	15.11	4.59	14.73	4.59
	10	8	16.78	4.41	16.38	4.50	15.98	4.59	15.58	4.59	15.18	4.59
	15	10	16.55	3.96	16.16	4.04	15.77	4.12	15.37	4.12	14.98	4.12
	20	15	15.79	3.50	15.42	3.58	15.04	3.65	14.66	3.65	14.29	3.65
	24	18	16.63	3.50	16.23	3.58	15.84	3.65	15.44	3.65	15.04	3.65

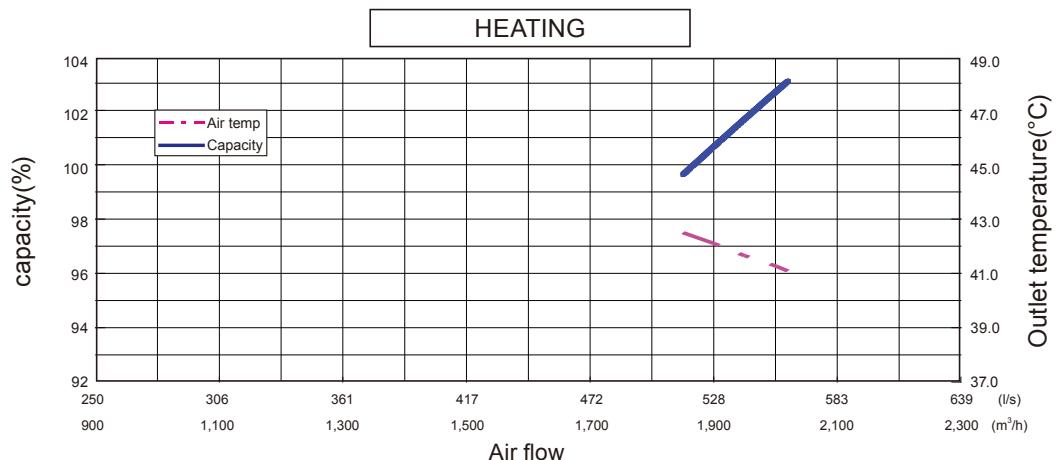
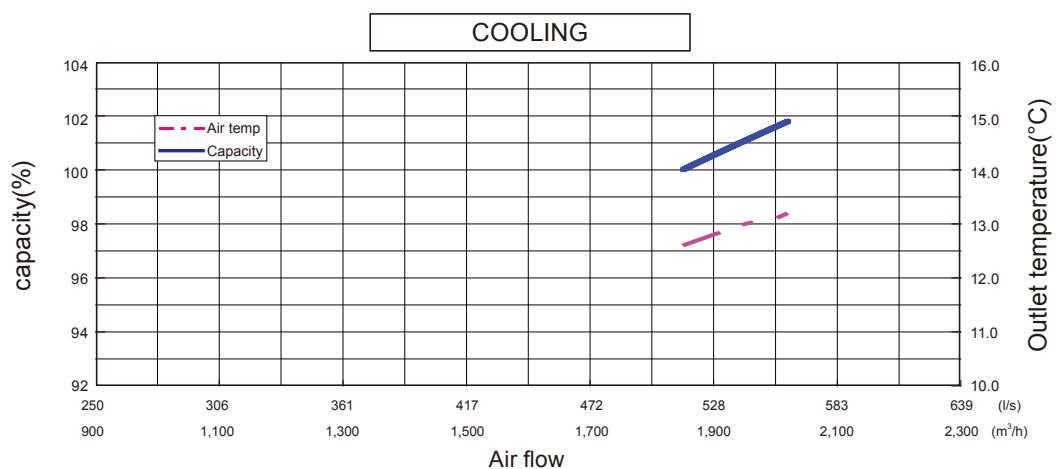
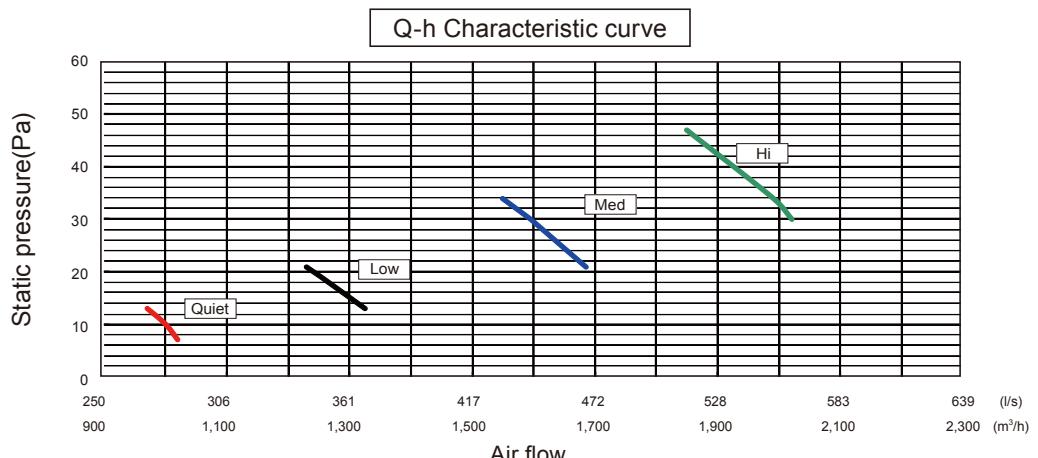
AFR : Air Flow Rate (m<sup>3</sup>/min)  
 TC : Total Capacity (kW)  
 IP : Input Power (kW)

## 7. FAN PERFORMANCE AND CAPACITY

### 7-1. NORMAL MODE

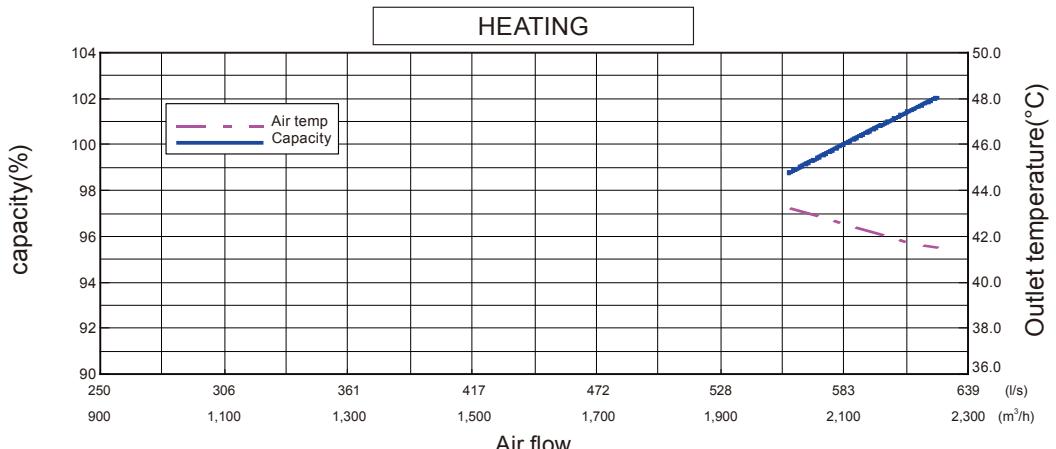
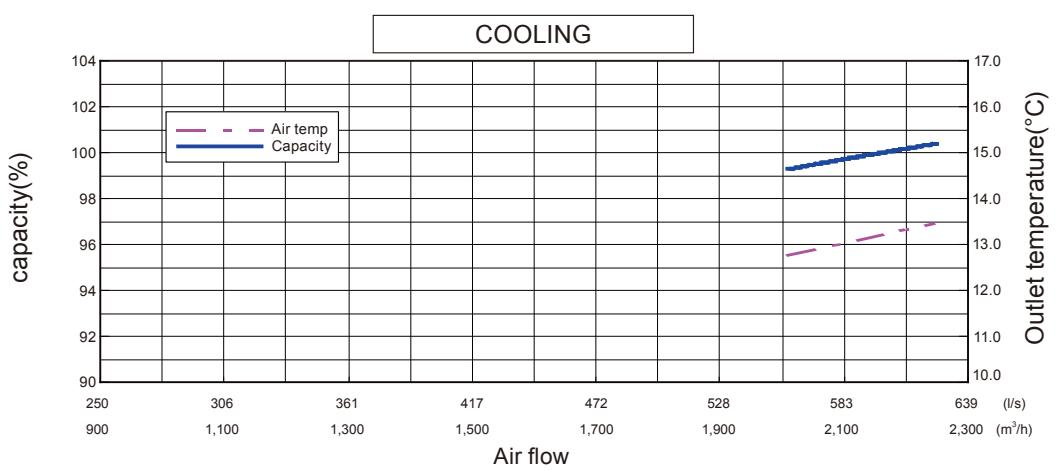
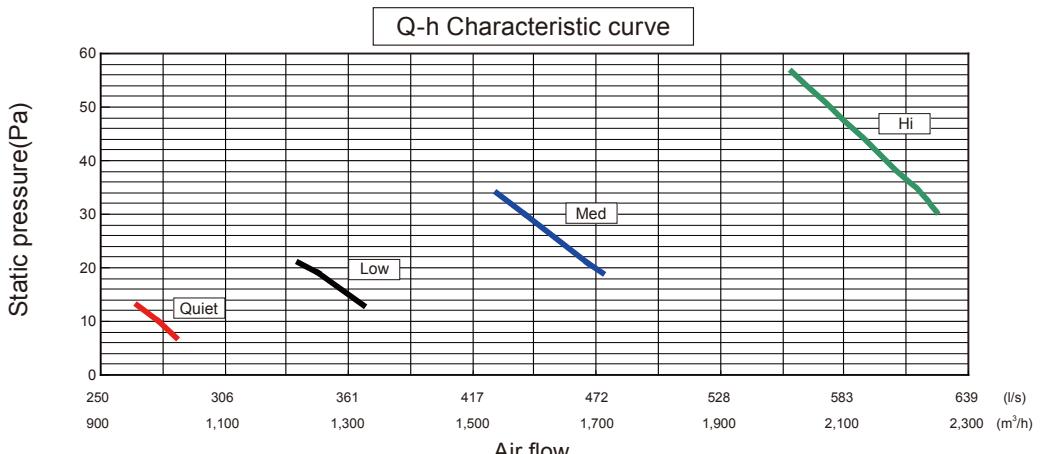
#### ■ MODEL: ARTA36LA

		Static pressure (Pa)							
		7	10	13	19	21	30	34	47
FAN SPEED	Hi	m³/h	-	-	-	-	2020	1990	1850
	Med	l/s	-	-	-	-	561	553	514
	CFM	m³/h	-	-	-	-	1189	1171	1089
FAN SPEED	Med	l/s	-	-	-	-	468	443	431
	CFM	m³/h	-	-	-	-	992	939	912
	Low	m³/h	-	-	1325	1255	1230	-	-
FAN SPEED	Low	l/s	-	-	368	349	342	-	-
	CFM	m³/h	-	-	780	739	724	-	-
	Quiet	m³/h	1020	1000	970	-	-	-	-
FAN SPEED	Quiet	l/s	283	278	269	-	-	-	-
	CFM	m³/h	600	589	571	-	-	-	-



## ■ MODEL: ARTA45LA

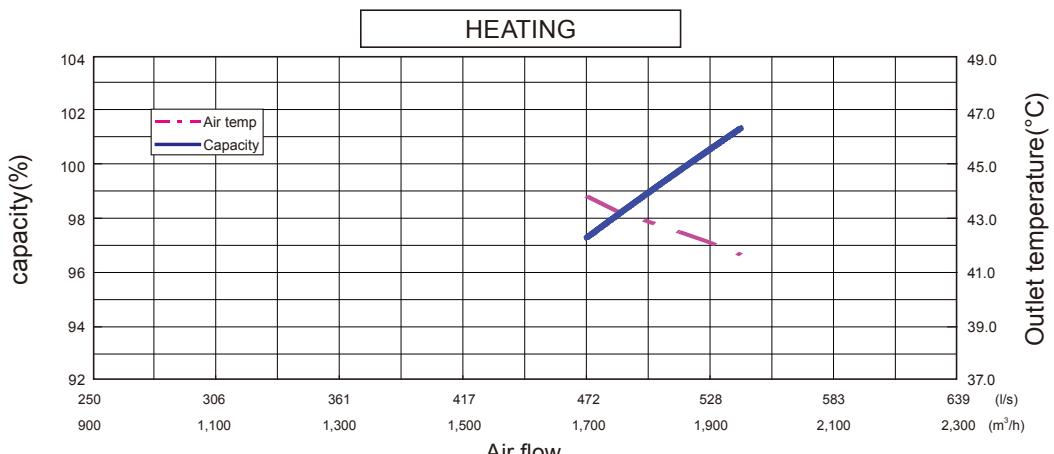
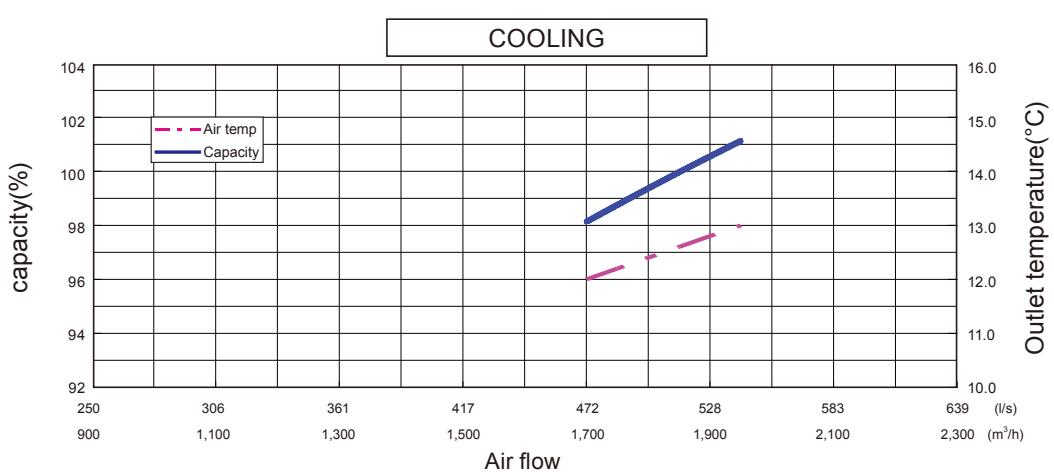
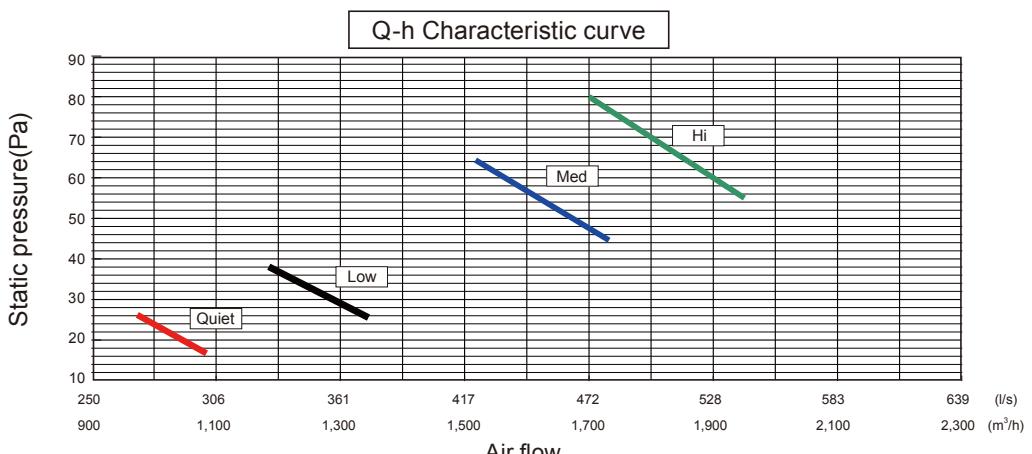
		Static pressure (Pa)							
		7	10	13	19	21	30	34	57
FAN SPEED	Hi	m³/h	—	—	—	—	2250	2223	2010
	Hi	l/s	—	—	—	—	625	618	558
	Hi	CFM	—	—	—	—	1324	1308	1183
	Med	m³/h	—	—	—	1710	1685	1585	1540
	Med	l/s	—	—	—	475	468	440	428
	Med	CFM	—	—	—	1006	992	933	906
	Low	m³/h	—	—	1325	1250	1220	—	—
	Low	l/s	—	—	368	347	339	—	—
	Low	CFM	—	—	780	736	718	—	—
	Quiet	m³/h	1020	995	960	—	—	—	—
	Quiet	l/s	283	276	267	—	—	—	—
	Quiet	CFM	600	586	565	—	—	—	—



## 7-2. HIGH STATIC PRESSURE MODE 1

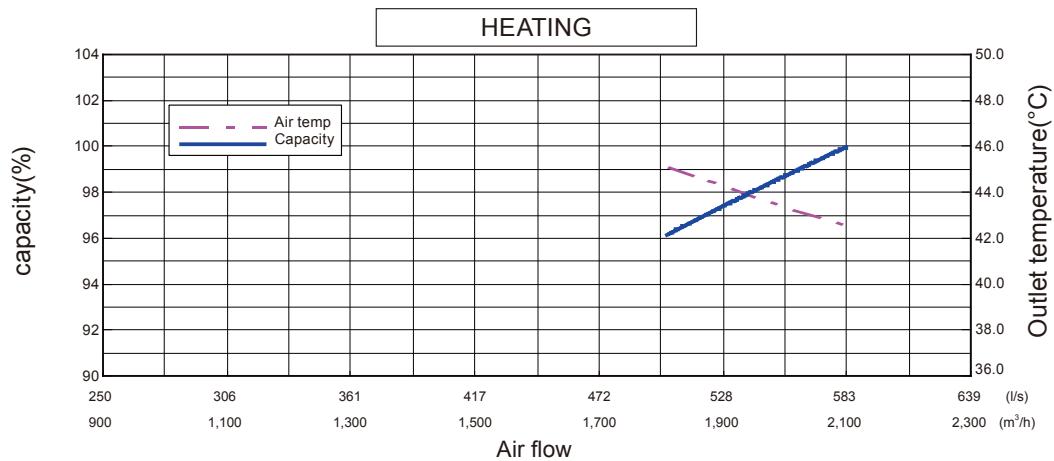
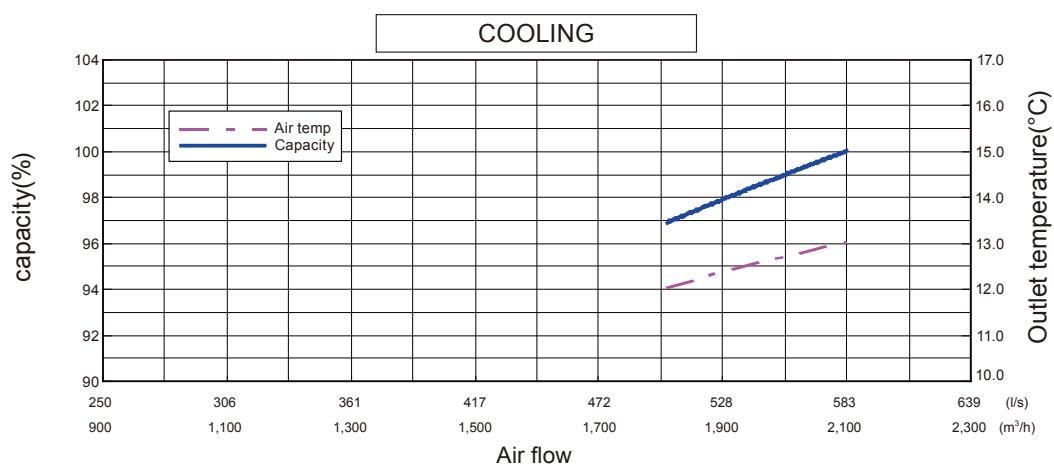
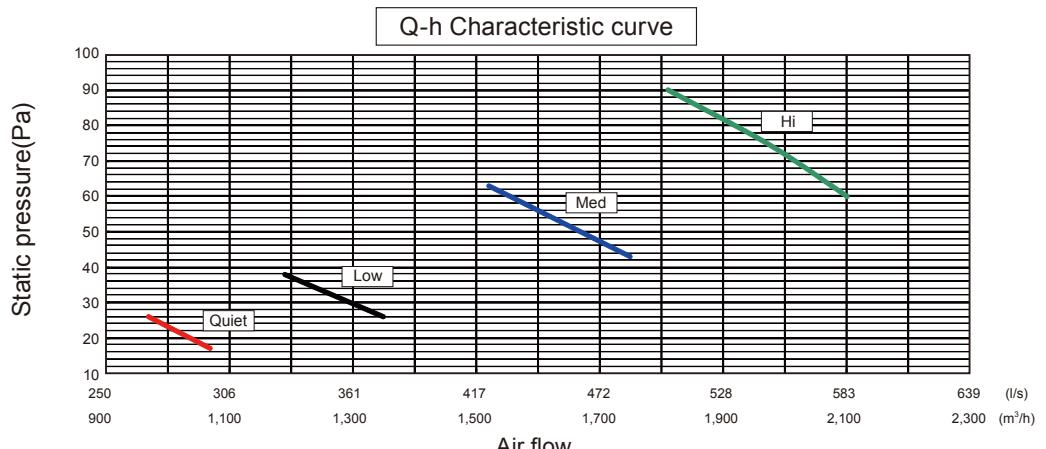
### ■ MODEL: ARTA36LA

		Static pressure (Pa)								
		17	26	32	38	45	55	64	80	
FAN SPEED	Hi	m³/h	-	-	-	-	-	1950	1860	1700
	Med	l/s	-	-	-	-	-	542	517	472
	Med	CFM	-	-	-	-	-	1148	1095	1001
FAN SPEED	Med	m³/h	-	-	-	-	1730	1620	1520	-
	Med	l/s	-	-	-	-	481	450	422	-
	Med	CFM	-	-	-	-	1018	953	895	-
FAN SPEED	Low	m³/h	-	1340	1265	1190	-	-	-	-
	Low	l/s	-	372	351	331	-	-	-	-
	Low	CFM	-	789	745	700	-	-	-	-
FAN SPEED	Quiet	m³/h	1080	970	-	-	-	-	-	-
	Quiet	l/s	300	269	-	-	-	-	-	-
	Quiet	CFM	636	571	-	-	-	-	-	-



## ■ MODEL: ARTA45LA

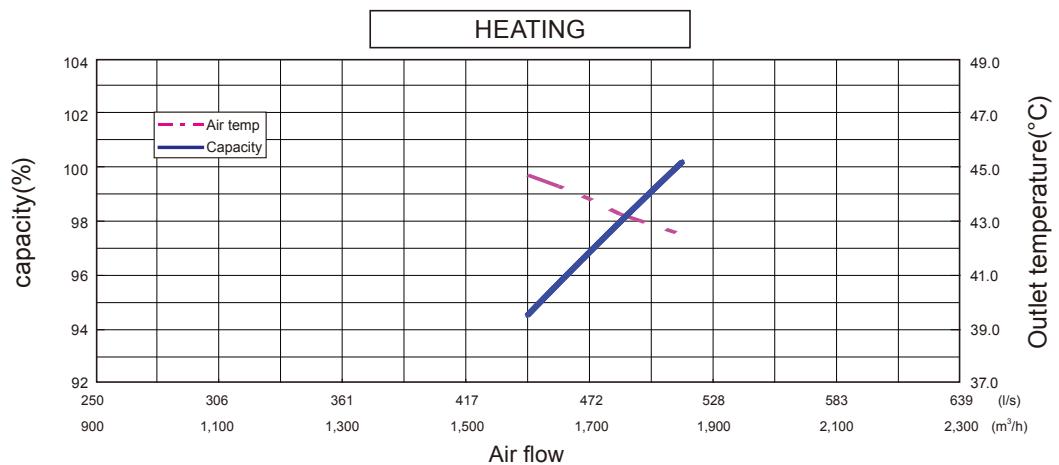
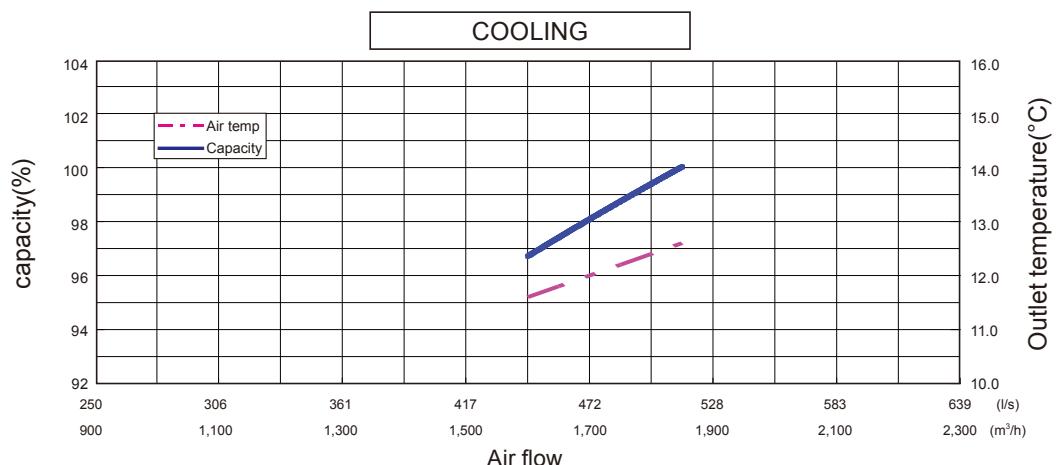
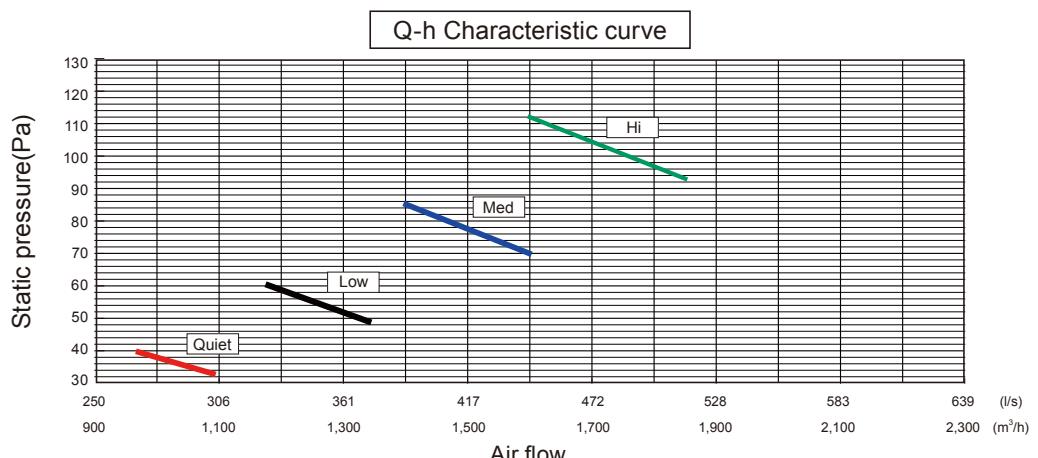
		Static pressure (Pa)							
		17	26	38	43	60	63	75	90
FAN SPEED	Hi	m³/h	-	-	-	2100	2075	1970	1810
	Med	l/s	-	-	-	583	576	547	503
	Med	CFM	-	-	-	1236	1221	1159	1065
	Low	m³/h	-	1350	1190	-	-	-	-
FAN SPEED	Low	l/s	-	375	331	-	-	-	-
	Low	CFM	-	795	700	-	-	-	-
	Quiet	m³/h	1070	970	-	-	-	-	-
	Quiet	l/s	297	269	-	-	-	-	-
	Quiet	CFM	630	571	-	-	-	-	-



## 7-3. HIGH STATIC PRESSURE MODE 2

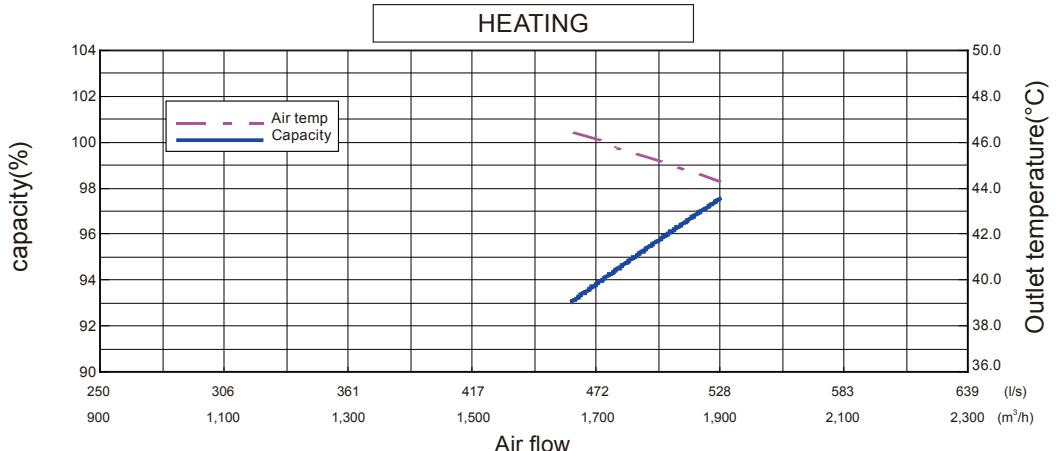
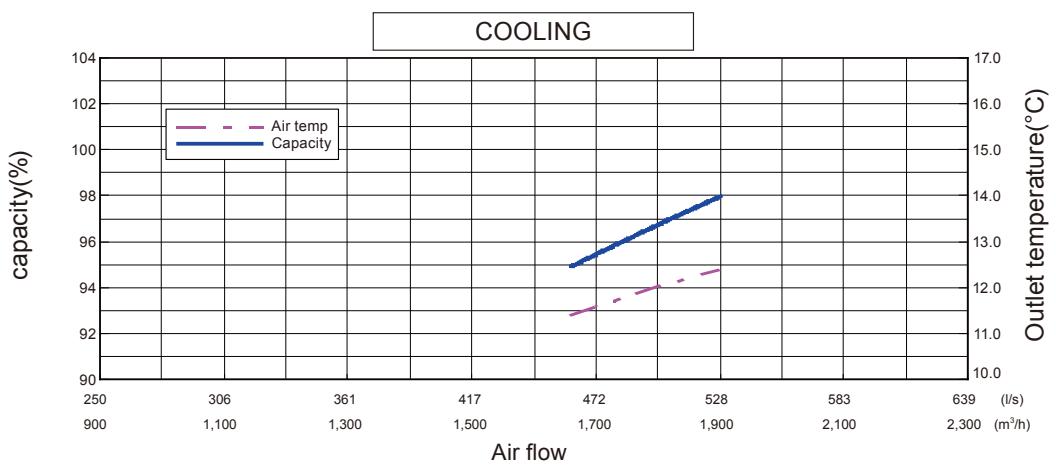
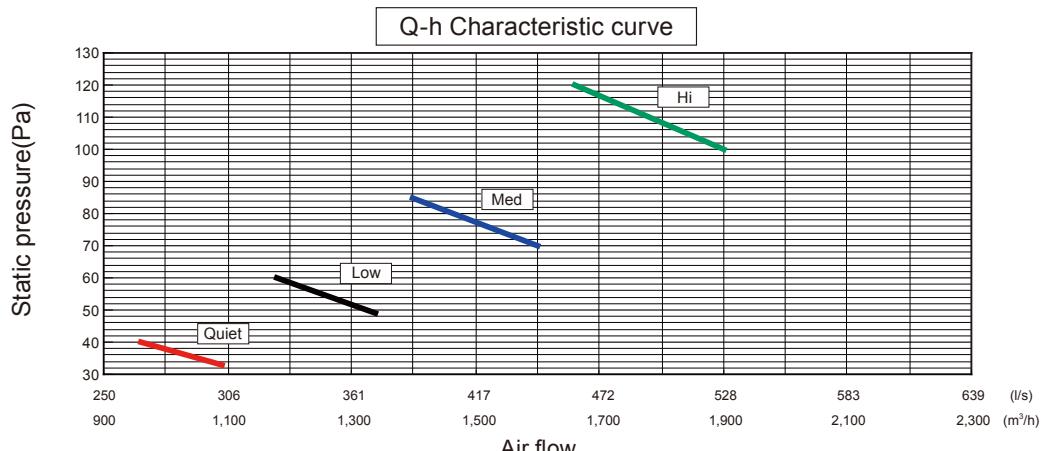
### ■ MODEL: ARTA36LA

		Static pressure (Pa)							
		33	40	49	60	70	85	93	112
FAN SPEED	Hi	m³/h	-	-	-	-	-	1850	1600
	Med	m³/h	-	-	-	1600	1400	-	-
	Low	m³/h	-	1340	1180	-	-	-	-
FAN SPEED	Quiet	m³/h	1090	960	-	-	-	-	-
	Med	l/s	-	372	328	-	-	-	-
	Low	CFM	-	-	789	695	-	-	-
FAN SPEED	Hi	l/s	303	267	-	-	-	-	-
	Med	CFM	642	565	-	-	-	-	-
	Low	(m³/h)	900	1,100	1,300	1,500	1,700	1,900	2,100



## ■ MODEL: ARTA45LA

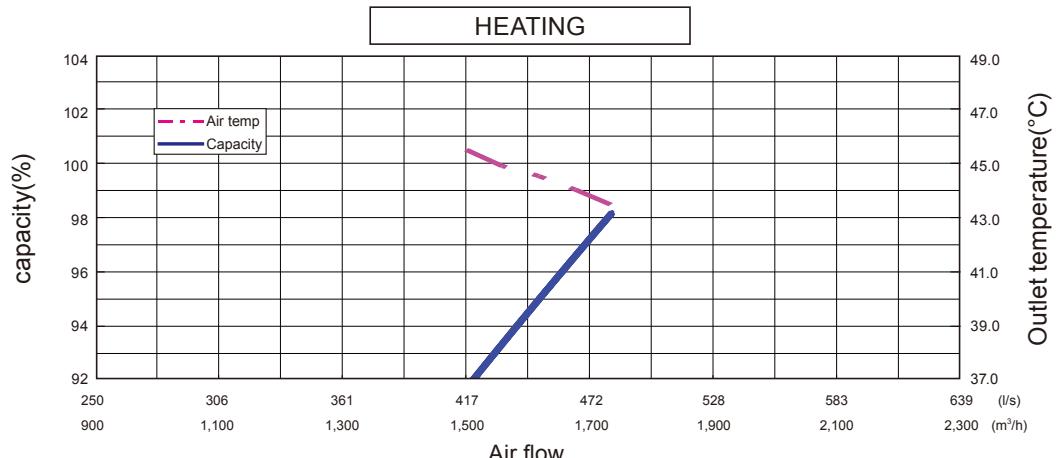
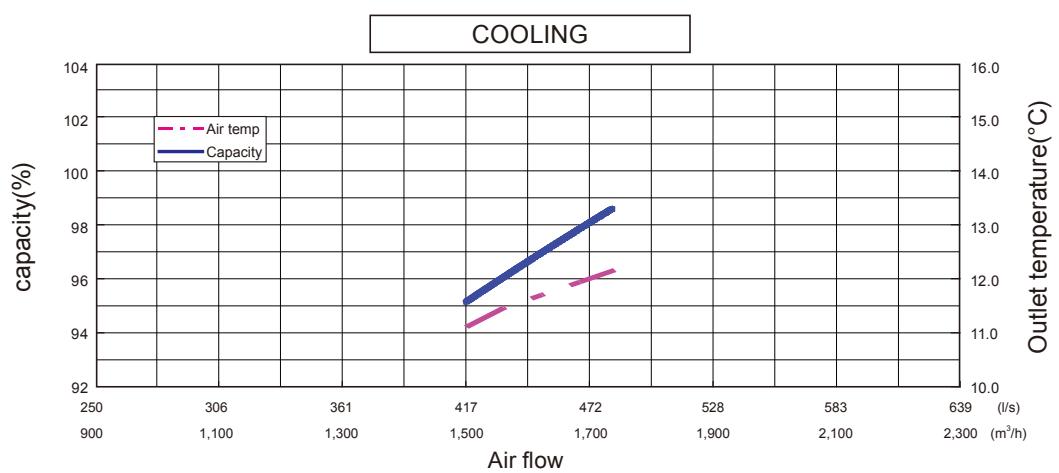
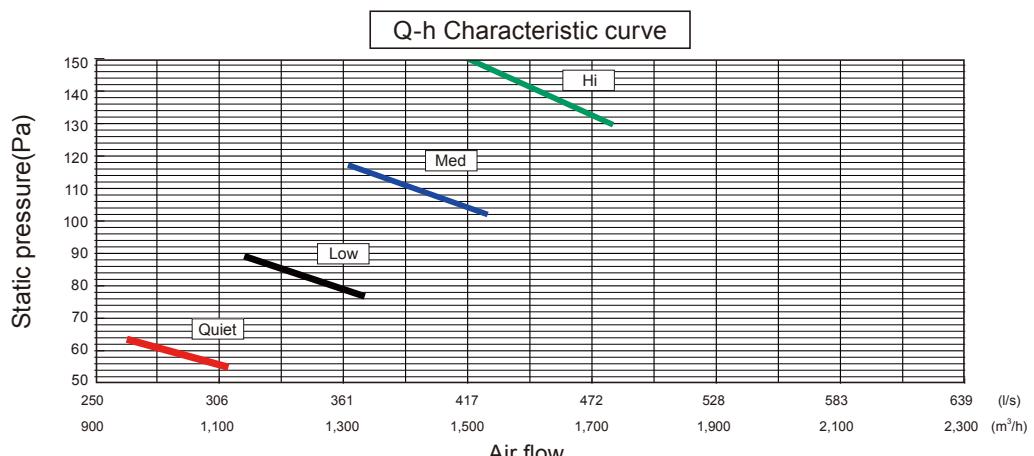
		Static pressure (Pa)							
		33	40	49	60	70	85	100	120
FAN SPEED	Hi	m³/h	—	—	—	—	—	1900	1660
	Med	l/s	—	—	—	—	—	528	461
	CFM	—	—	—	—	—	—	1118	977
	Low	m³/h	—	—	1340	1180	—	—	—
FAN SPEED	Med	l/s	—	—	—	—	444	389	—
	CFM	—	—	—	—	942	824	—	—
	Low	m³/h	—	—	372	328	—	—	—
	Quiet	l/s	—	—	789	695	—	—	—
FAN SPEED	Hi	CFM	1090	960	—	—	—	—	—
	Med	—	303	267	—	—	—	—	—
	Low	—	642	565	—	—	—	—	—
	Quiet	—	—	—	—	—	—	—	—



## 7-4. HIGH STATIC PRESSURE MODE 3

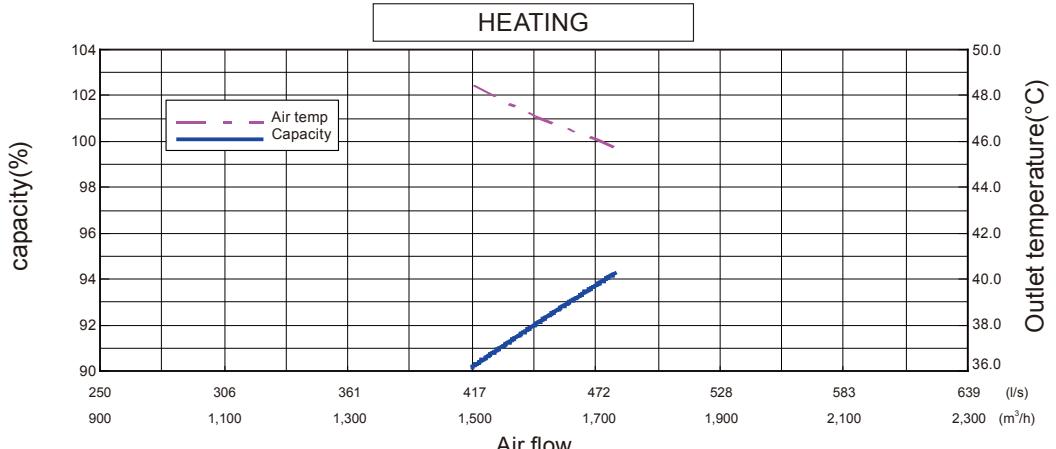
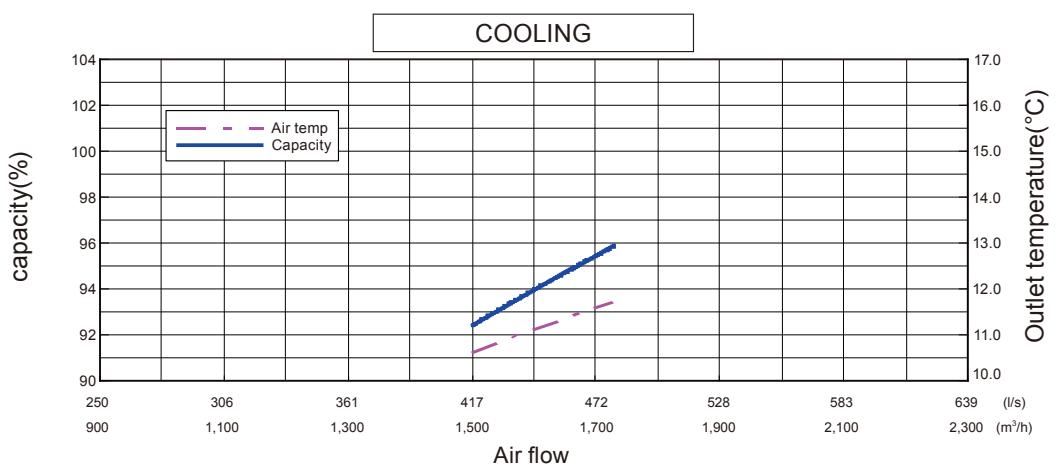
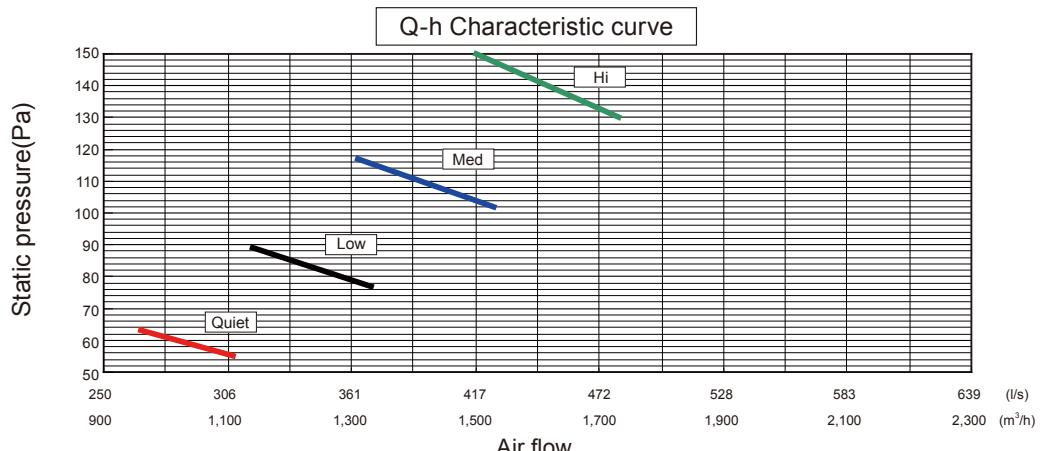
### ■ MODEL: ARTA36LA

		Static pressure (Pa)							
		55	63	77	89	102	117	130	150
FAN SPEED	Hi	m³/h	-	-	-	-	-	1730	1500
	Med	l/s	-	-	-	-	-	481	417
	Med	CFM	-	-	-	-	-	1018	883
FAN SPEED	Med	m³/h	-	-	-	1530	1310	-	-
	Med	l/s	-	-	-	425	364	-	-
	Med	CFM	-	-	-	901	771	-	-
FAN SPEED	Low	m³/h	-	-	1330	1140	-	-	-
	Low	l/s	-	-	369	317	-	-	-
	Low	CFM	-	-	783	671	-	-	-
FAN SPEED	Quiet	m³/h	1110	960	-	-	-	-	-
	Quiet	l/s	308	267	-	-	-	-	-
	Quiet	CFM	653	565	-	-	-	-	-



## ■ MODEL: ARTA45LA

		Static pressure (Pa)							
		55	63	77	89	102	117	130	150
FAN SPEED	Hi	m³/h	—	—	—	—	—	1730	1500
	Hi	l/s	—	—	—	—	—	481	417
	Hi	CFM	—	—	—	—	—	1018	883
	Med	m³/h	—	—	—	—	1530	1310	—
FAN SPEED	Med	l/s	—	—	—	—	425	364	—
	Med	CFM	—	—	—	901	771	—	—
	Low	m³/h	—	—	1330	1140	—	—	—
	Low	l/s	—	—	369	317	—	—	—
FAN SPEED	Low	CFM	—	—	783	671	—	—	—
	Quiet	m³/h	1110	960	—	—	—	—	—
	Quiet	l/s	308	267	—	—	—	—	—
	Quiet	CFM	653	565	—	—	—	—	—

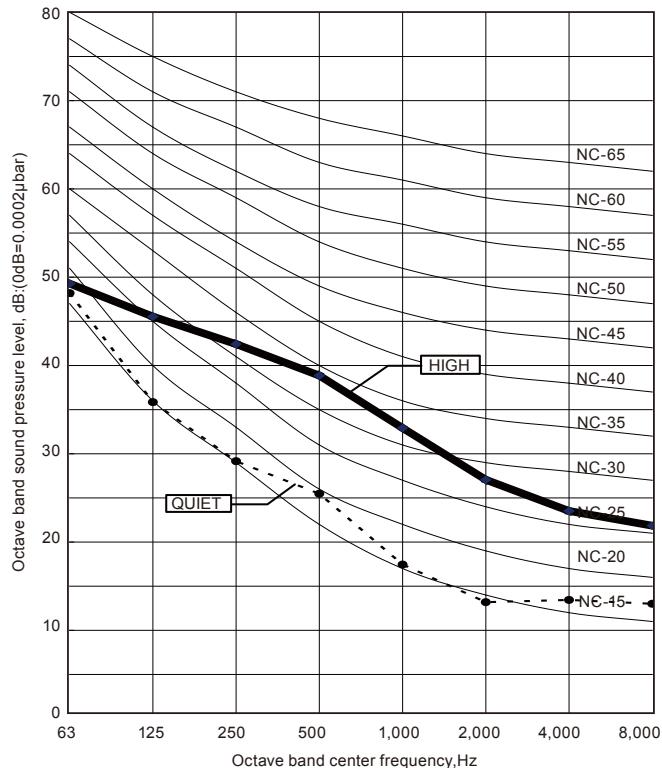


# 8. OPERATION NOISE

## 8-1. NOISE LEVEL CURVE

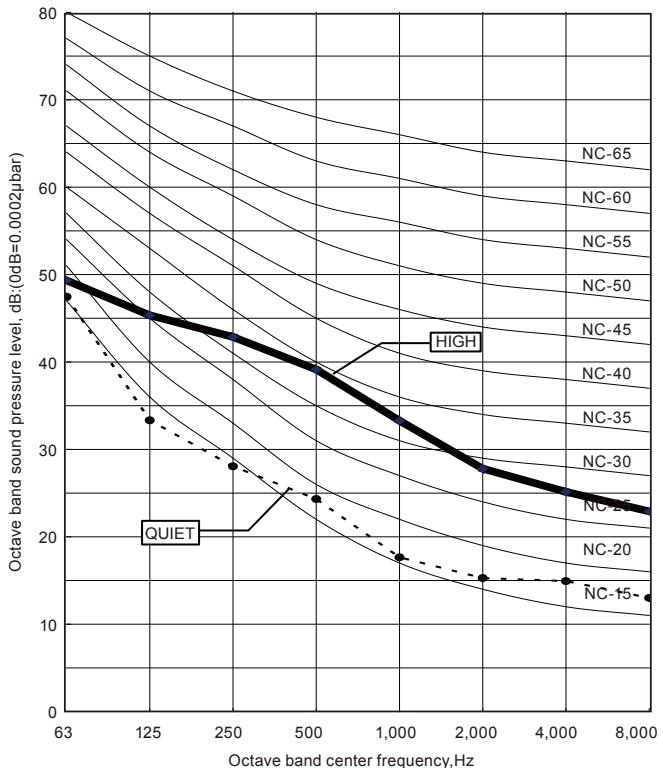
### ■ MODEL: ARTA36LA

#### ● Cooling



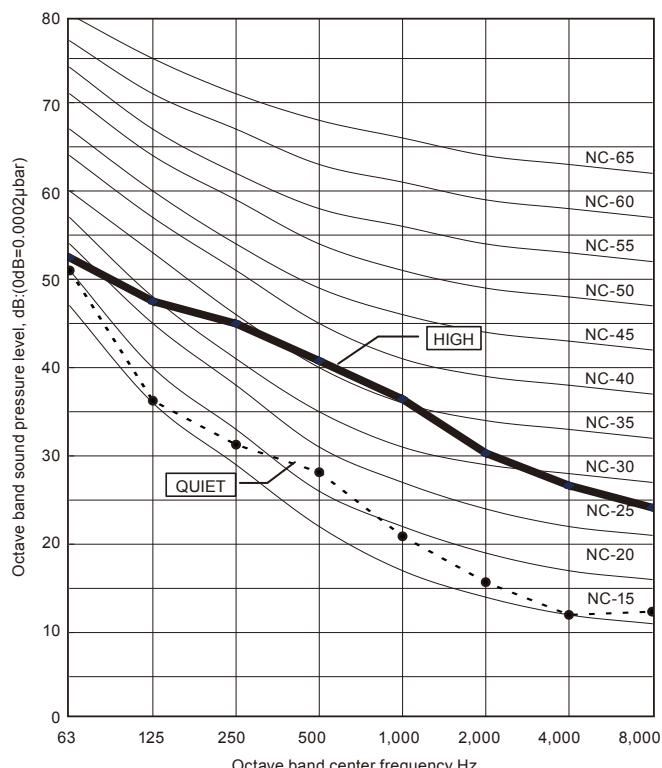
Condition  
Static pressure : 47Pa  
Static pressure mode : Normal

#### ● Heating



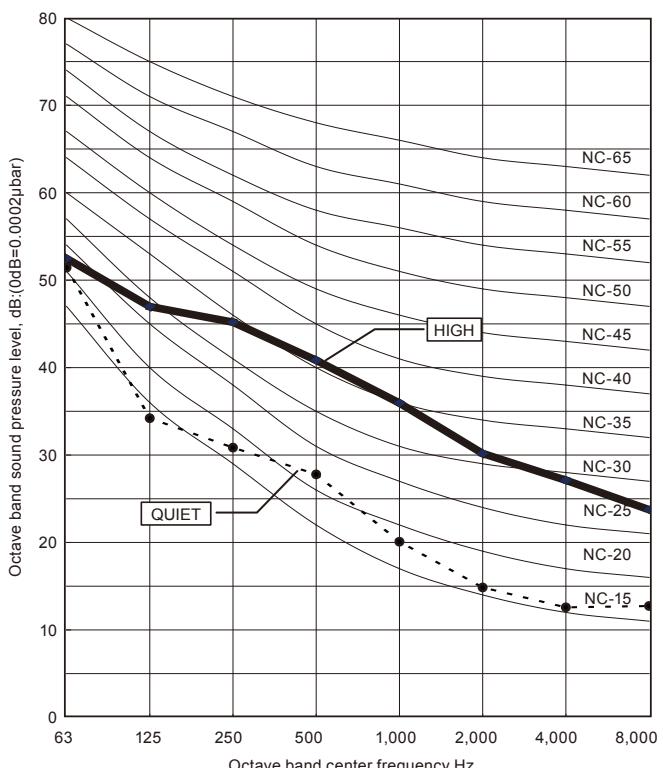
### ■ MODEL: ARTA45LA

#### ● Cooling

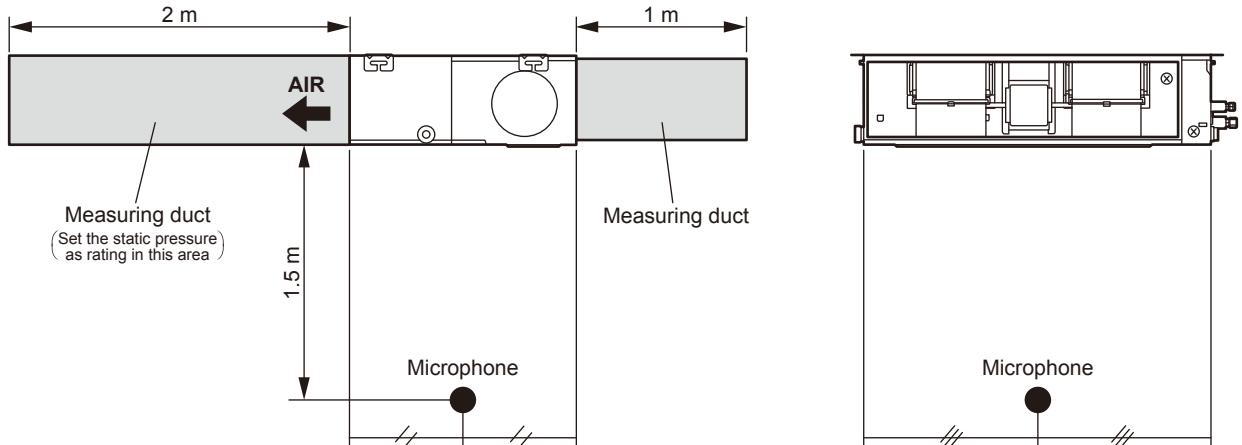


Condition  
Static pressure : 60Pa  
Static pressure mode : High static pressure mode 1

#### ● Heating



## 8-2. SOUND LEVEL CHECK POINT



## 9. ELECTRIC CHARACTERISTICS

Model name			ARTA36LA	ARTA45LA
Power supply	Voltage	V	240 ~	
	Frequency	Hz	50	
Max. operating current (Indoor unit)		A	2.1	
Wiring spec. (Indoor unit to outdoor unit)	Connection cable	mm <sup>2</sup>	1.5	
	Limited wiring length	m	50	

## 10. SAFETY DEVICES

	Protection form	Model	
		ARTA36LA	ARTA45LA
Circuit protection	Current fuse (PCB)	3.15A 250V	
Fan motor protection	Over current protection	1.90±0.24A	
	Thermal protection program	115±15°C OFF 70°C ON	

# 11. EXTERNAL INPUT & OUTPUT

Connector	INPUT	OUTPUT	REMARKS
CN102	Control input (Operation/Stop)	—	See external input/output settings for details.
CN103	—	Operation status output	
CN6	—	Fresh air control output	
CN10	—	Auxiliary heater output	

## 11-1. EXTERNAL INPUT

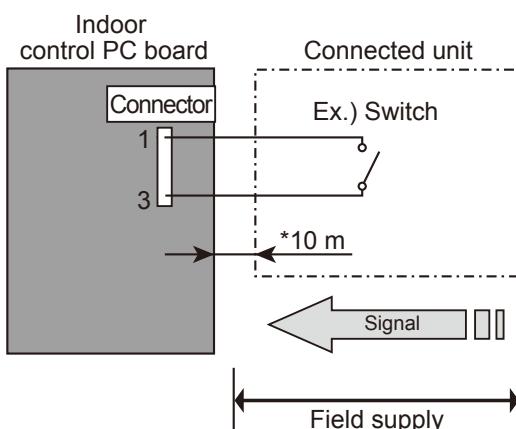
### ■ CONTROL INPUT (Operation/Stop)

The air conditioner can be remotely operated by means of the following on-site work.

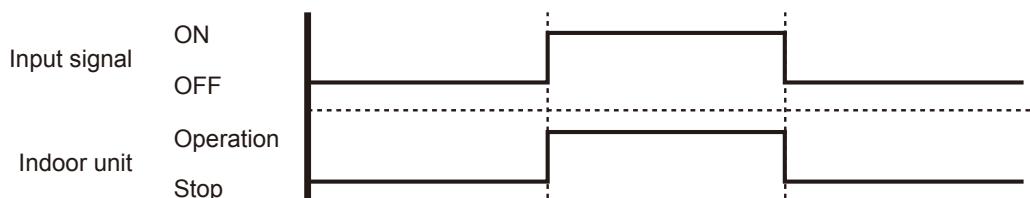
Unit operation is started at the following contents by adding the contact input of a commercial ON/OFF switch to a connector on the external control PC board and turning it ON.

Unit operation	Initial starting after turned power on	Other than initial starting
Operation mode	Auto changeover	Mode at previous operation
Set temperature	24°C	Temperature at previous operation
Air flow mode	AUTO	Mode at previous operation

#### ● Circuit diagram example



\* Make the distance from the PC board to the connected unit within 10m.  
Contact capacity : 12VDC or more, 15mA or more.  
Please use the non-polar relays and switches.



#### ● Parts (Optional)

Model name
UTD-ECS5A

Wire (External input)

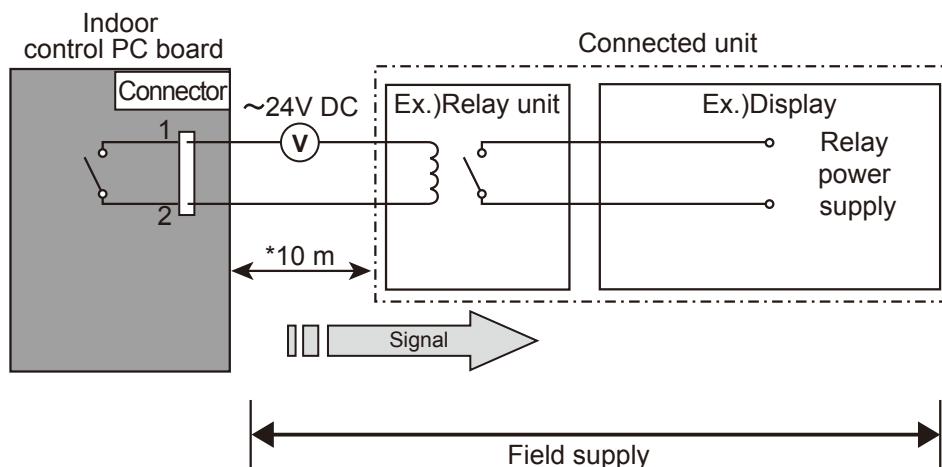


## 11-2. EXTERNAL OUTPUT

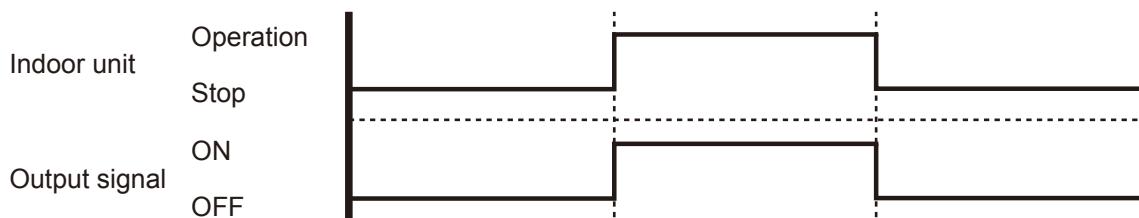
### ■ OPERATION STATUS OUTPUT

An air conditioner operation status signal can be output.

#### ● Circuit diagram example



\* Make the distance from the PC board to the connected unit within 10m.  
Relay spec. : Max.24VDC, 10mA to less than 500mA.



#### ● Parts (Optional)

Model name
UTD-ECS5A

Wire (External output)

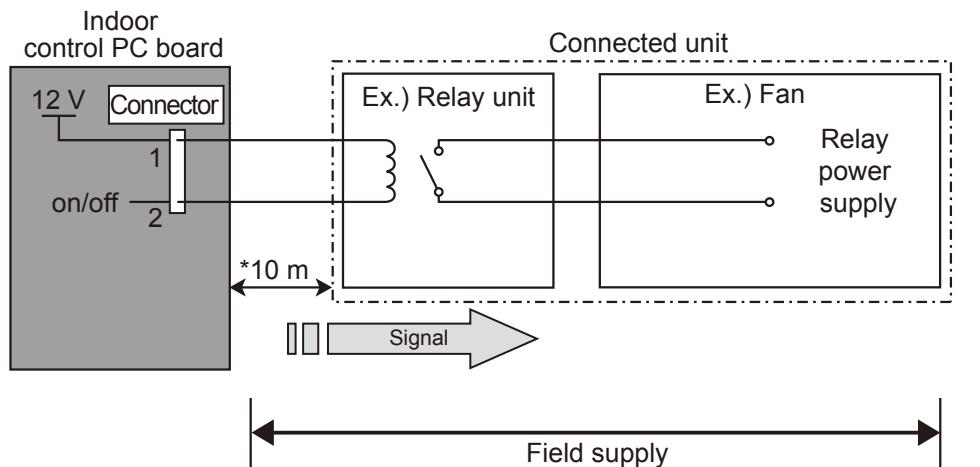


## ■ FRESH AIR CONTROL OUTPUT

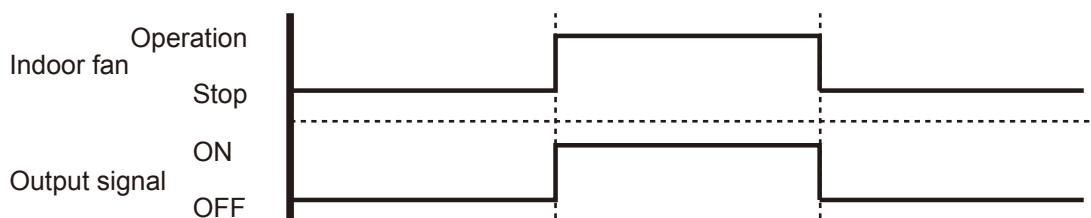
A signal linked to air conditioner indoor fan ON can be output.

\* However, signal becomes OFF during cold air prevention control operation.

### ● Circuit diagram example



\* Make the distance from the PC board to the connected unit within 10m.  
Relay spec. : Rated 12VDC, 50mA or less.



### ● Parts (Optional)

Model name
UTD-ECS5A

Wire (Fresh air output)



## ■ AUXILIARY HEATER OUTPUT

A signal is outputted from Connector when indoor fan and compressor turn on under heating operation.

\*Signal output performance specifications are as shown on the right

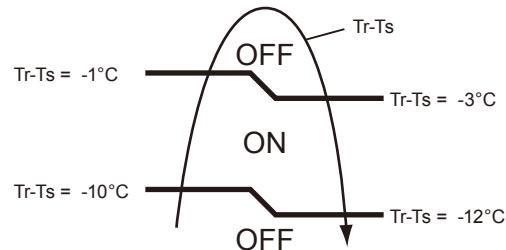
Ex. When Set Temperature(Ts) is 22°C

- and Room Temperature(Tr) increase above 12°C, signal output is on.

- and Room Temperature(Tr) increase above 21°C, signal output is off.

- and Room Temperature(Tr) decrease below 19°C, signal output is on.

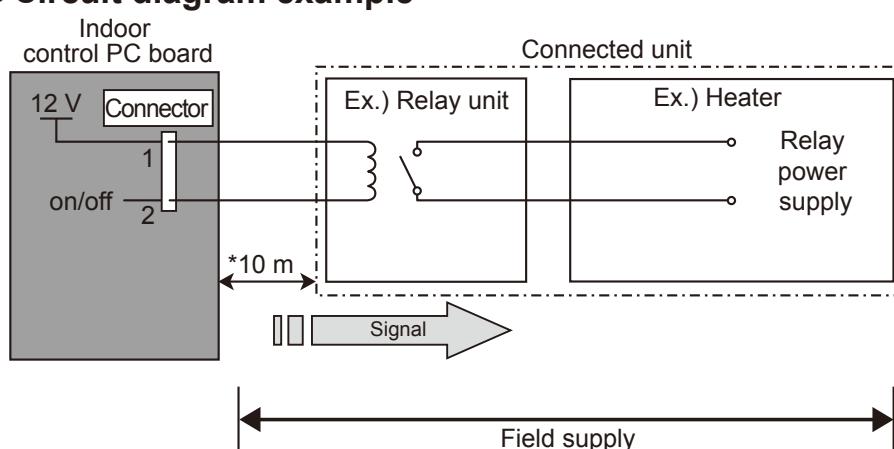
- and Room Temperature(Tr) decrease below 10°C, signal output is off.



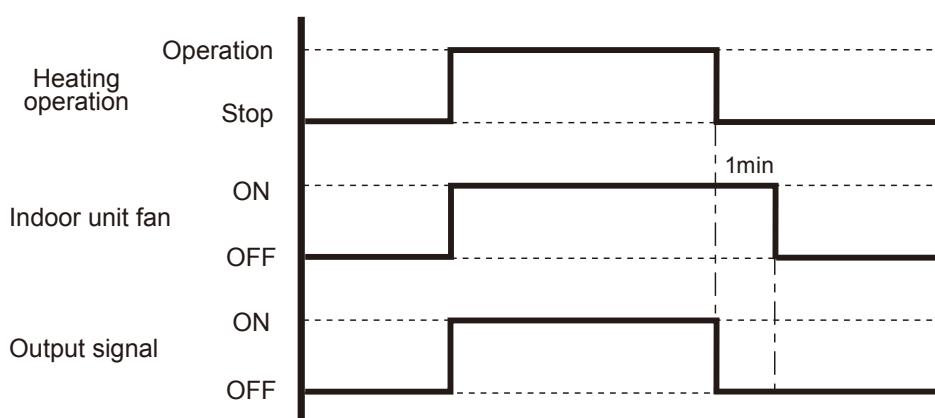
### ● Jumper wire (Indoor Unit)

This is used to continue indoor unit fan operation for 1 minute after thermo OFF in heating mode.  
1 minute delay control set by cutting jumper wire on PCB.

### ● Circuit diagram example



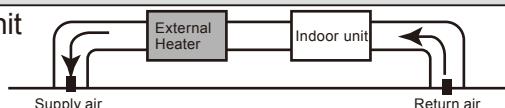
\* Make the distance from the PC board to the connected unit within 10m.  
Relay spec. : Rated 12VDC, 50mA or less.



#### CAUTION

Please locate a external heater between the indoor unit and the outlet.

Please be sure to use delay control of a fan.



### ● Parts (Optional)

Model name
UTD-ECS5A

Wire (Heater output)



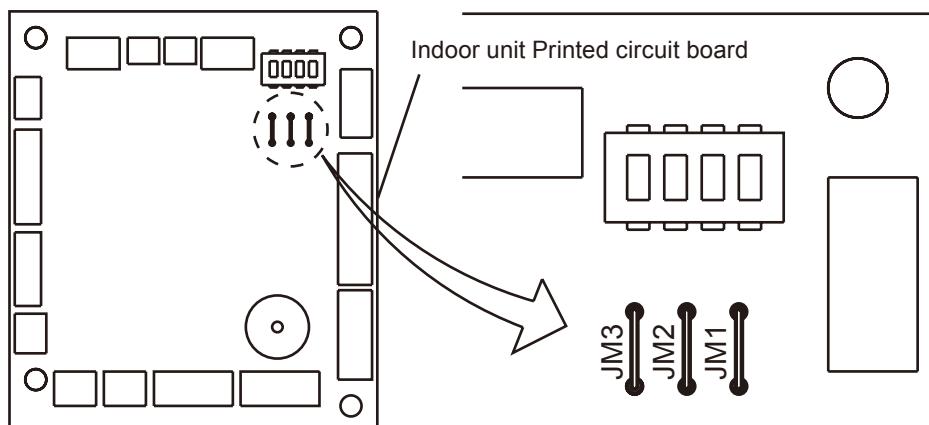
## 12. FUNCTION SETTING

### 12-1. INDOOR UNIT

INDOOR UNIT			
DIP SW	1	Remote controller address setting	
	2		
	3		
	4		
Jumper Wire	JM1	Remote controller custom code	
	JM2		
	JM3	Fan delay setting	

### ■ SWITCH POSITION

MAIN PCB



### ■ DIP-SW SETTING

#### ● Remote controller address setting

A number of indoor units can be operated at the same time using a wired remote controller. Set the unit number of each indoor unit using the DIP switches on the indoor unit circuit board. (See the following table.)

The DIP switches are normally set to make the unit number 00.

(◆ . . . Factory setting)

Remote controller address	DIP switch No.			
	1	2	3	4
00	OFF	OFF	OFF	OFF
01	ON	OFF	OFF	OFF
02	OFF	ON	OFF	OFF
03	ON	ON	OFF	OFF
04	OFF	OFF	ON	OFF
05	ON	OFF	ON	OFF
06	OFF	ON	ON	OFF
07	ON	ON	ON	OFF
08	OFF	OFF	OFF	ON
09	ON	OFF	OFF	ON
10	OFF	ON	OFF	ON
11	ON	ON	OFF	ON
12	OFF	OFF	ON	ON
13	ON	OFF	ON	ON
14	OFF	ON	ON	ON
15	ON	ON	ON	ON

## ■ JUMPER WIRE SETTING

### ● Remote controller custom code (JM1, JM2)

(◆… Factory setting)

Jumper wire		Remote controller custom code	
JM 1	JM 2		
Connect	Connect	A	◆
Disconnect	Connect	B	
Connect	Disconnect	C	
Disconnect	Disconnect	D	

### ● Fan delay setting (JM3)

When the indoor unit is stopped while operating in conjunction with auxiliary heater, the indoor unit fan operation will continue for one minute.

(◆. . .Factory setting)

JM 3	JM state
◆ Connect	Invalid
Disconnect	Valid

## 12-2. INDOOR UNIT (Setting by remote controller)

- The function settings of the control of the indoor unit can be changed by this procedure according to the installation conditions. Incorrect settings can cause the indoor unit malfunction.
- After the power is turned on, perform the “FUNCTION SETTING” according to the installation conditions using the remote controller.
- The settings may be selected between the following two: Function Number or Setting Value.
- Settings will not be changed if invalid numbers or setting values are selected.

### ■ PREPARATION

- Turn on the power.

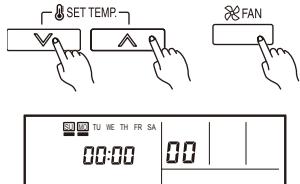
\* By turning on the power indoor units, so make sure the piping air-tight test and vacuuming have been conducted before turning on the power.

\* Also check again to make sure no wiring mistakes were made before turning on the power.

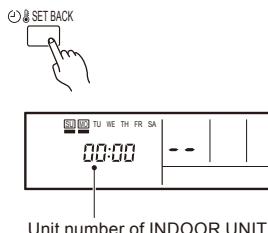
### ■ FUNCTION SETTING METHOD (for Wired remote controller)

#### ● Setting method

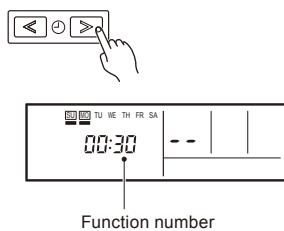
- Press the set temperature buttons (▽) (△) and fan control button simultaneously for more than 5 seconds to enter the function setting mode.



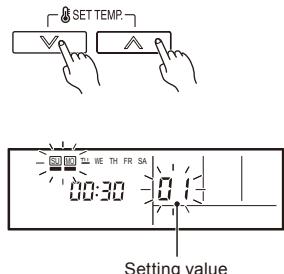
- Press the SET BACK button to select the indoor unit number.



- Press the set time buttons to select the function number.



- Press the set temperature buttons (▽) (△) to select the setting value. The display flashes as shown to the right during setting value selection.



(5) Press the TIMER SET button to confirm the setting. Press the TIMER SET button for a few seconds until the setting value stops flashing. If the setting value display changes or if “- -” is displayed when the flashing stops, the setting value has not been set correctly. (An invalid setting value may have been selected for the indoor unit.)

(6) Repeat steps 2 to 5 to perform additional settings. Press the set temperature buttons (▽) (△) and fan control button simultaneously again for more than 5 seconds to cancel the function setting mode. In addition, the function setting mode will be automatically canceled after 1 minute if no operation is performed.

(7) After completing the FUNCTION SETTING, be sure to turn off the power and turn it on again.

### **CAUTION**

- After turning off the power, wait 30 seconds or more before turning on it again. The FUNCTION SETTING doesn't become effective if it doesn't do so.

## ■ CONTENTS OF FUNCTION SETTING

### 1. Static pressure

- Select the appropriate static pressure according to the installation conditions.

(◆ . . . Factory setting)

Setting Description	Function Number	Setting Value
◆ Normal	21	00
High static pressure 1		01
High static pressure 2		02
High static pressure 3		03

### 2. Room temperature control for cooling

- Depending on the installed environment, correction of the room temperature sensor may be required. Select the appropriate control setting according to the installed environment.

(◆ . . . Factory setting)

Setting Description	Function Number	Setting Value
◆ Standard	30	00
Slightly lower control		01
Lower control		02
Higher control		03

### 3. Room temperature control for heating

- Depending on the installed environment, correction of the room temperature sensor may be required. Select the appropriate control setting according to the installed environment.

(◆ . . . Factory setting)

Setting Description	Function Number	Setting Value
◆ Standard	31	00
Lower control		01
Slightly higher control		02
Higher control		03

#### 4. Auto Restart

- Enable or disable automatic restart after a power interruption.

(◆... Factory setting)

	Setting Description	Function Number	Setting Value
◆	Enable	40	00
	Disable		01

\*Auto restart is an emergency function such as for power outage etc.

Do not attempt to use this function in normal operation.

Be sure to operate the unit by remote controller or external device.

#### 5. Room temperature sensor switching

- (Only for wired remote controller)

When using the Wired remote controller temperature sensor, change the setting to "Both" (01).

(◆... Factory setting)

	Setting Description	Function Number	Setting Value
◆	Indoor unit	42	00
	Both		01

00: Sensor on the indoor unit is active.

01: Sensors on both indoor unit and wired remote controller are active.

\*Remote controller sensor must be turned on by using the remote controller.

#### 6. Room temperature sensor switching (Aux.)

- To use the temperature sensor on the wired remote controller only, change the setting to "Wired remote controller" (01). This function will only work if the function setting 42 is set at "Both" (01)

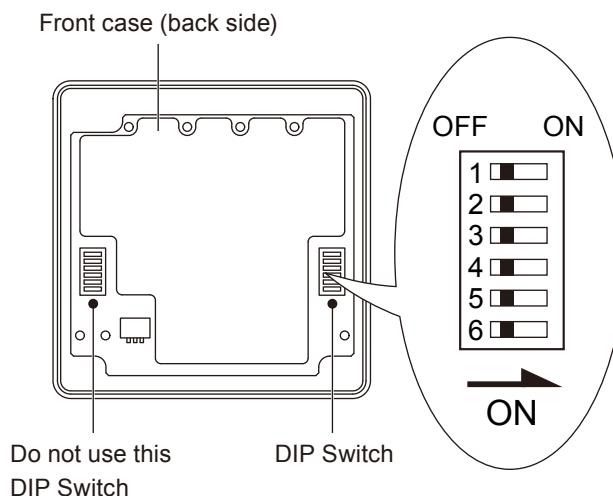
(◆... Factory setting)

	Setting Description	Function Number	Setting Value
◆	Both	48	00
	Wired remote controller		01

## 12-3. WIRED REMOTE CONTROLLER

DIP SW	1	Can not be used. (Do not change)
	2	Dual remote controller setting
	3	Can not be used. (Do not change)
	4	Can not be used. (Do not change)
	5	Can not be used. (Do not change)
	6	Memory backup setting

### ■ SWITCH POSITION



### ■ DIP SWITCH SETTING

#### 1. Dual remote controller setting

Set the remote controller DIP switch No.2 according to the following table.

(◆… Factory setting)

◆ Number of remote controller	Master unit	Slave unit
	DIP-SW No.2	DIP-SW No.2
1 (Normal)	OFF	—
2 (Dual)	OFF	ON

#### 2. Memory backup setting

Set to ON to use batteries for the memory backup. If batteries are not used, all of the settings stored in memory will be deleted if there is a power failure.

(◆… Factory setting)

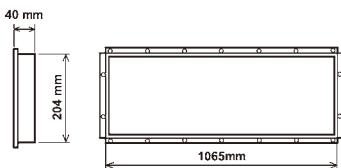
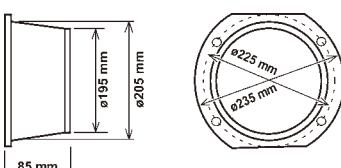
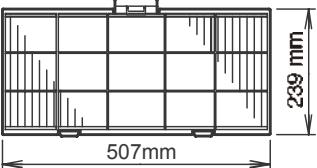
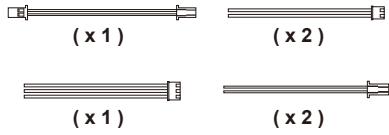
DIP-SW No.6	Memory backup
OFF	Invalidity
ON	Validity

## 13. OPTIONAL PARTS

### 13-1. CONTROLLER

Exterior	Parts name	Model No.	Summary
	Wired remote controller	UTB-TUD	Unit control is performed by <b>wired remote controller</b> . Wired remote controller is attached in one as accessories. Wired remote controller is two installation possibility in one indoor unit.
	IR Receiver Unit	UTY-LRHYM	Unit control is performed by wireless remote controller.

## 13-2. OTHERS

Exterior	Parts name	Model No.	Summary
	Square flange	UTD-SF045T	Both the <b>Square flange</b> and the <b>Round flange</b> can be selected.
	Round flange	UTD-RF204	<b>Round flange</b> is also used when the fresh air duct is installed
	Long-life filter	UTD-LF25NA	<b>Long-life filter</b> can be mounted to the indoor unit.
	Remote sensor	UTD-RS100	New amenity space can be offered by installing the <b>Remote sensor</b> in the remote controller.
	External control set	UTD-ECS5A	Use to connect with various peripheral devices and air conditioner PC board. (Set of 6)
	Drain Pump Unit	UTZ - PX1NBA	Optional drain lift up mechanism allows more flexible installation.

## **2. OUTDOOR UNIT**

---

**SINGLE TYPE :**

**AOTA36LCTL**

**AOTA45LCTL**

# CONTENTS

## 2. OUTDOOR UNIT

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# 1. SPECIFICATIONS

Type			INVERTER HEATPUMP			
Model name			AOTA36LCTL	AOTA45LCTL		
Power source			240 V~ 50 Hz			
Available voltage range			198 - 264 V			
Fan	Starting current	A	13.0	17.2		
	Airflow rate	Cooling	1,722 (6,200)	1,875 (6,750)		
		Heating	1,722 (6,200)	1,722 (6,200)		
	Type × Q'ty		Propeller × 2			
Sound pressure level	Motor output	W	104	104		
	Cooling	dB(A)	54	55		
	Heating		54	55		
	Sound power level		68	69		
Heat exchanger type	Dimensions (H × W × D)		1260 × 900 × 36.4			
	Fin pitch		1.30			
	Rows x Stages		2 × 60			
	Pipe type		Copper			
Compressor	Type × Q'ty	Corrugate (Aluminium)				
		Corrosion resistance (Blue fin)				
Refrigerant	Motor output	W	Twin Rotary × 1			
	Type		2100			
Refrigerant oil	Charge	g	R410A			
	Type		3350			
Enclosure	Material		RB68			
	Colour		Steel sheet			
	( Approximate colour of MUNSELL 10YR7.5 / 1.0 )		BEIGE			
Dimensions ( H×W×D )	Net	mm	1290 × 900 × 330			
	Gross		1430 × 1050 × 445			
Weight	Net	kg	86			
	Gross		94			
Connection pipe	Size	Liquid	Ø 9.52 (Ø 3/8 in.)			
		Gas	Ø 15.88 (Ø 5/8 in.)			
	Method		Flare			
	Pre-charge length		20			
Operation range	Max. length		50			
	Max. height difference		30			
Operation range		°C	-15 to 46			
International protection rating			-15 to 24			
			IPX4			

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24 °CWB.

Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB.

Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

The protective function might work when using it outside the temperature range mentioned above.

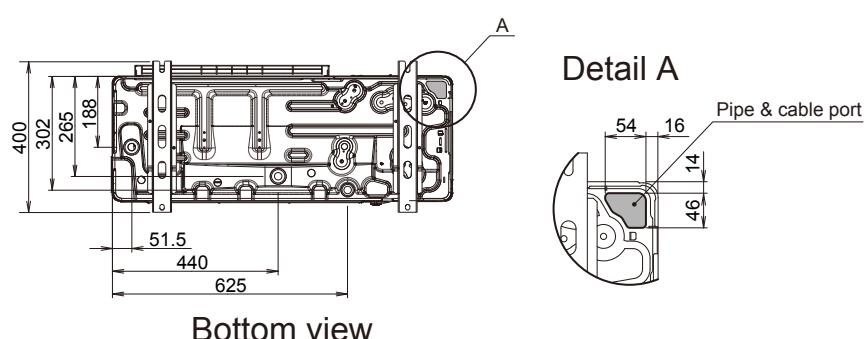
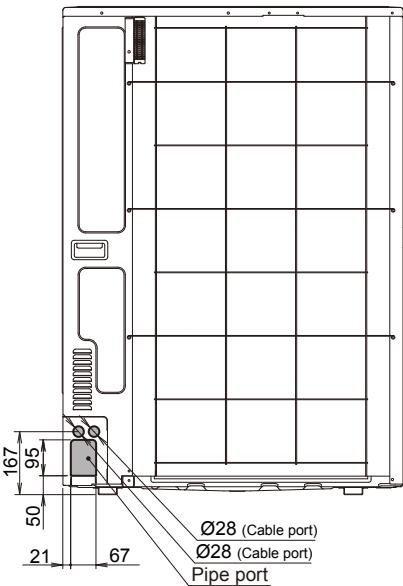
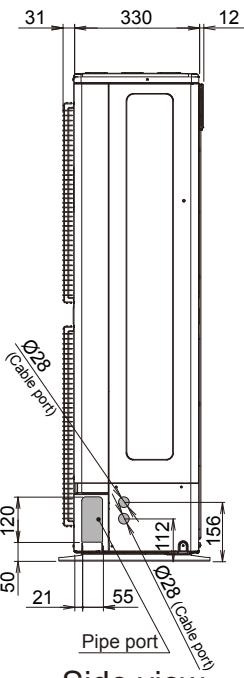
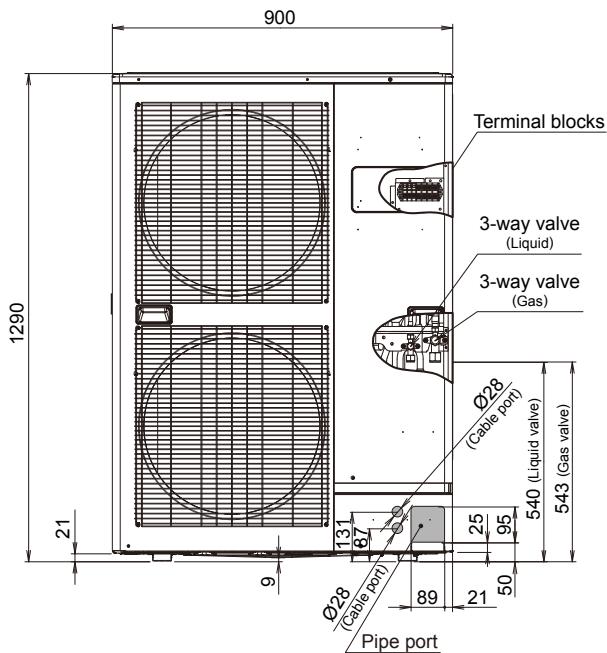
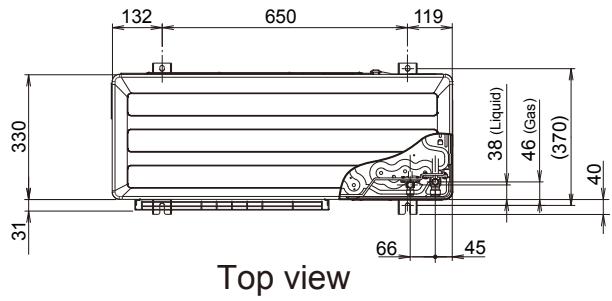
## 2. DIMENSIONS

### ■ MODEL: AOTA36LC, AOTA45LC

(Unit : mm)

OUTDOOR UNIT  
AOTA36-45LC

OUTDOOR UNIT  
AOTA36-45LC

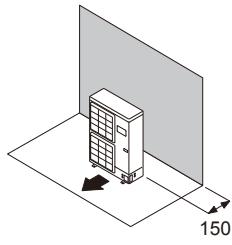


### 3. INSTALLATION PLACE

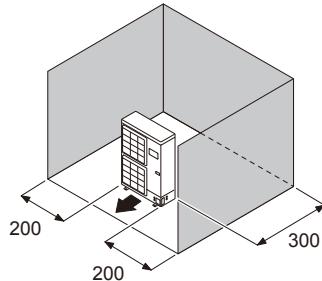
#### 3-1. SINGLE OUTDOOR UNIT INSTALLATION

##### ■ WHEN THE UPWARD AREA IS OPEN

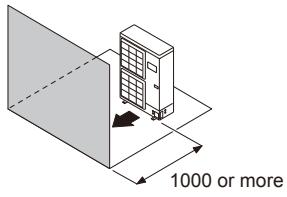
Obstacles at rear  
only



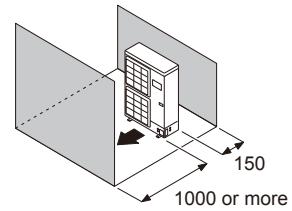
Obstacles at rear and  
sides only



Obstacles at front  
only



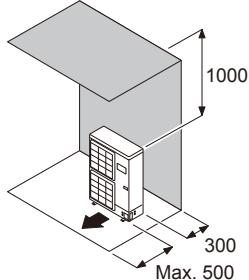
Obstacles at front and  
rear only



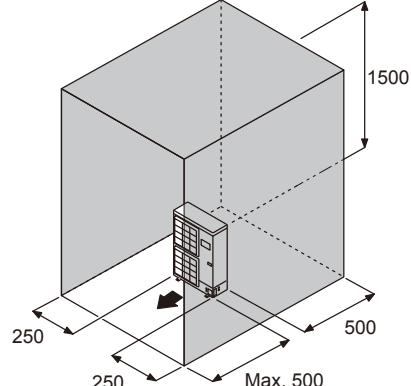
(Unit : mm)

##### ■ WHEN AN OBSTRUCTION IS PRESENT ALSO IN THE UPWARD AREA

Obstacles at rear and  
above only



Obstacles at rear, sides, and above only

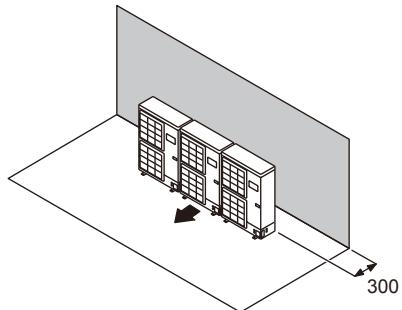


(Unit : mm)

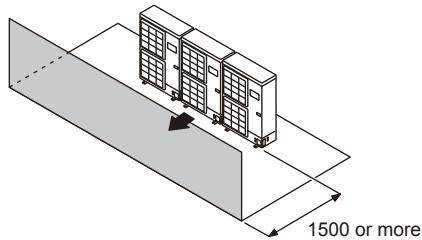
## 3-2. MULTIPLE OUTDOOR UNIT INSTALLATION

### ■ WHEN THE UPWARD AREA IS OPEN

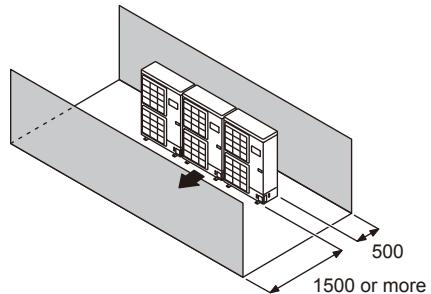
Obstacles at rear only



Obstacles at front only



Obstacles at front and rear only

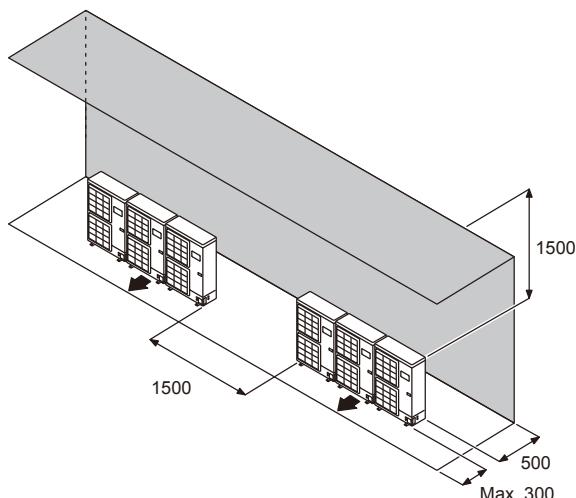


(Unit : mm)

### ■ WHEN AN OBSTRUCTION IS PRESENT ALSO IN THE UPWARD AREA

Obstacles at rear and above only

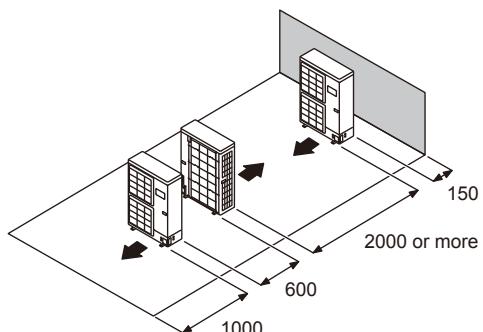
(Unit : mm)



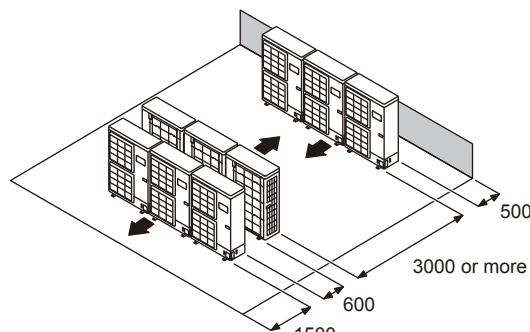
## 3-3. OUTDOOR UNIT INSTALLATION IN MULTI ROW

(Unit : mm)

Single parallel unit arrangement



Multiple parallel unit arrangement

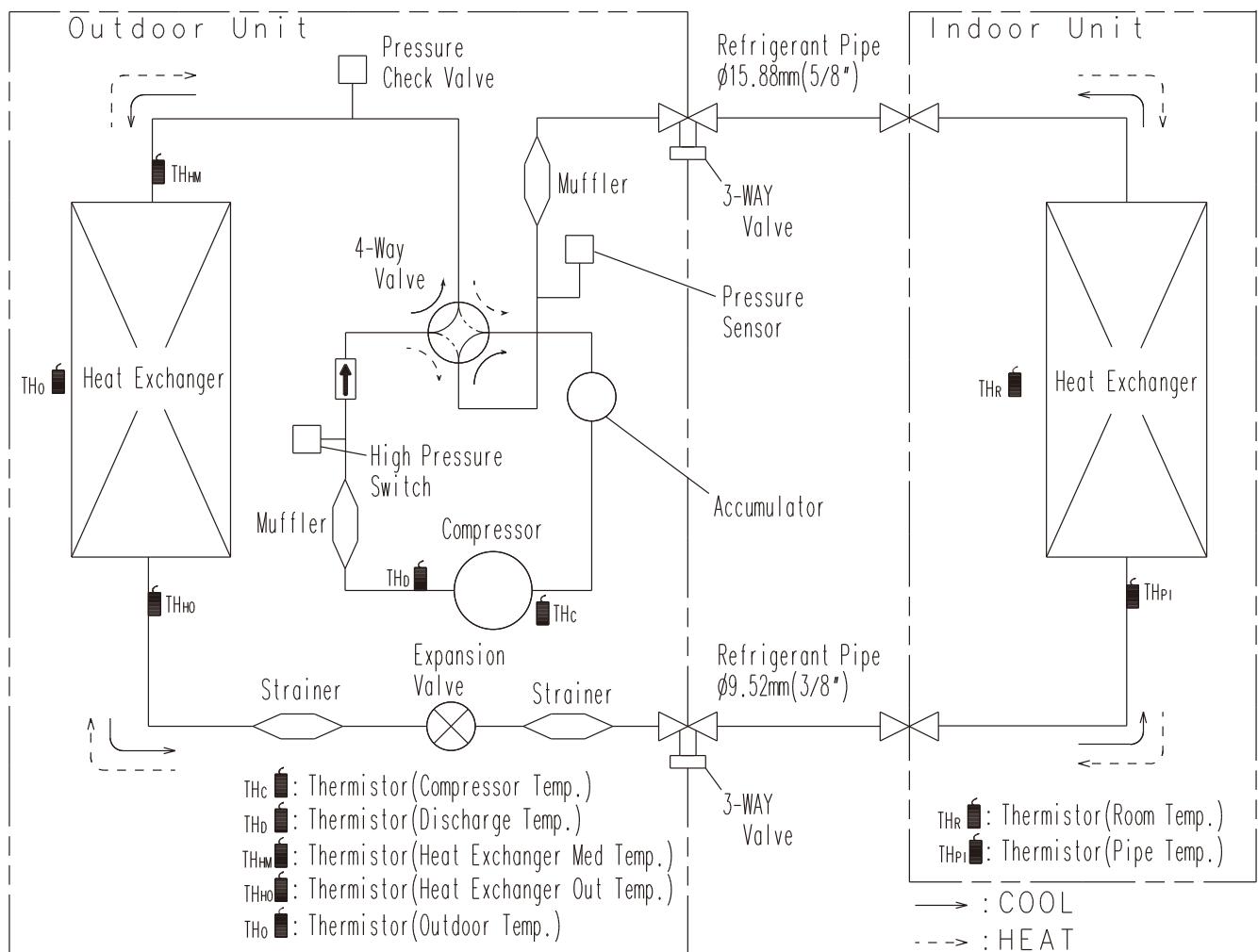


## 4. REFRIGERANT CIRCUIT

### ■ MODEL: AOTA36LC, AOTA45LC

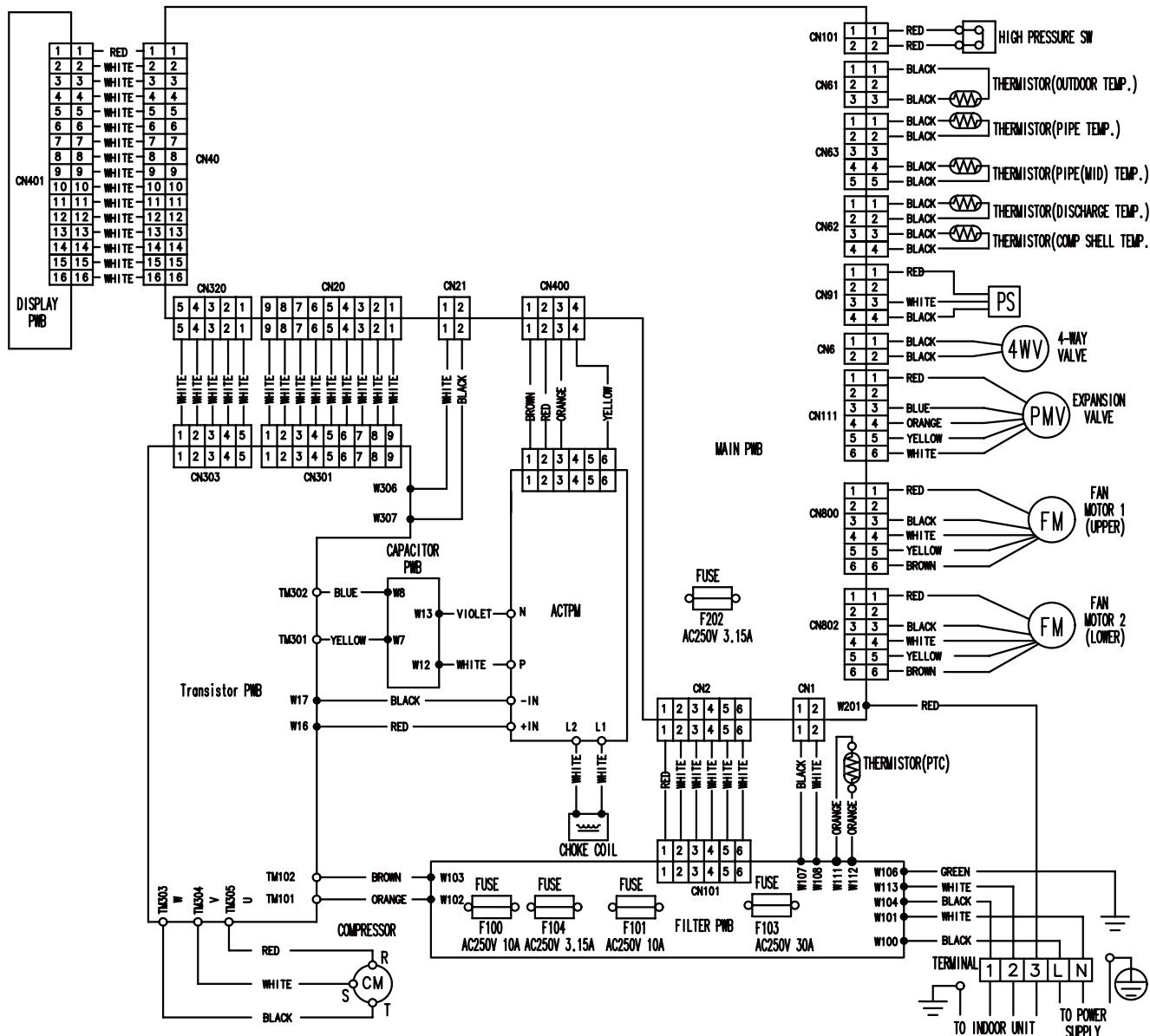
OUTDOOR UNIT  
AOTA36-45LC

OUTDOOR UNIT  
AOTA36-45LC



## 5. WIRING DIAGRAMS

### ■ MODEL: AOTA36LC, AOTA45LC



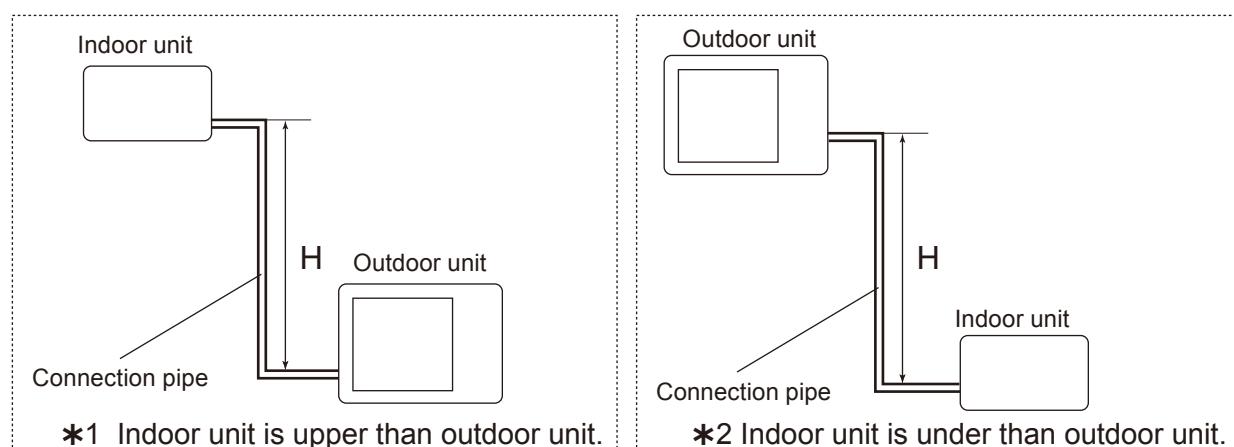
## 6. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

### ■ MODEL: AOTA36LC

COOLING		Pipe length (m)							
		5	7.5	10	20	30	40	50	
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.879	0.846	0.814
		20	-	-	-	0.926	0.893	0.861	0.828
		10	-	-	0.975	0.942	0.908	0.875	0.841
		7.5	-	0.988	0.979	0.946	0.912	0.878	0.845
		5	0.992	0.992	0.983	0.949	0.916	0.882	0.848
	*2 Indoor unit is under than outdoor unit.	0	1.000	1.000	0.991	0.957	0.923	0.889	0.855
		-5	1.000	1.000	0.991	0.957	0.923	0.889	0.855
		-7.5	-	1.000	0.991	0.957	0.923	0.889	0.855
		-10	-	-	0.991	0.957	0.923	0.889	0.855
		-20	-	-	-	0.957	0.923	0.889	0.855
		-30	-	-	-	-	0.923	0.889	0.855

HEATING		Pipe length (m)							
		5	7.5	10	20	30	40	50	
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.978	0.968	0.958
		20	-	-	-	0.988	0.978	0.968	0.958
		10	-	-	0.998	0.988	0.978	0.968	0.958
		7.5	-	1.000	0.998	0.988	0.978	0.968	0.958
		5	1.000	1.000	0.998	0.988	0.978	0.968	0.958
	*2 Indoor unit is under than outdoor unit.	0	1.000	1.000	0.998	0.988	0.978	0.968	0.958
		-5	0.998	0.995	0.993	0.983	0.973	0.963	0.953
		-7.5	-	0.993	0.991	0.981	0.971	0.961	0.951
		-10	-	-	0.988	0.978	0.968	0.958	0.948
		-20	-	-	-	0.968	0.958	0.949	0.939
		-30	-	-	-	-	0.949	0.939	0.929

Height difference H

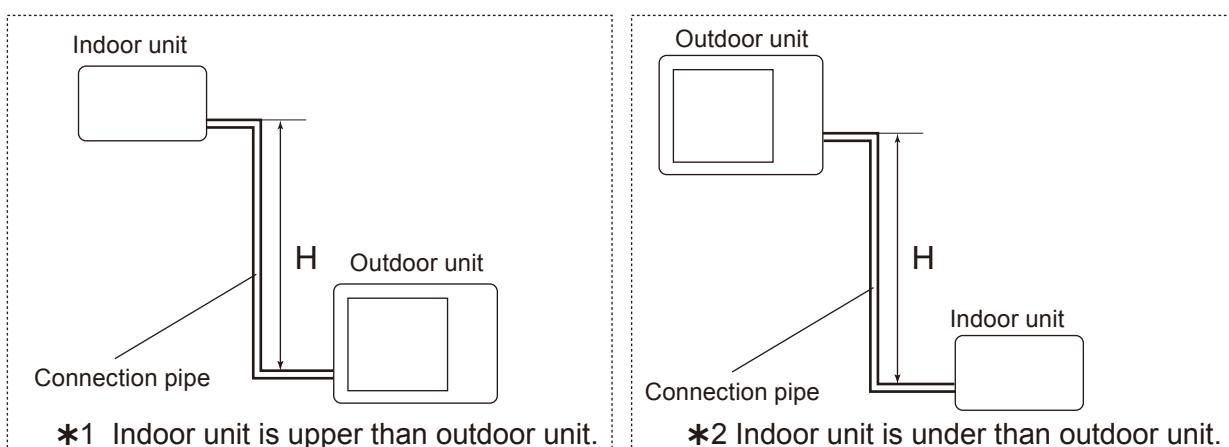


## ■ MODEL: AOTA45LC

COOLING			Pipe length (m)						
			5	7.5	10	20	30	40	50
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.871	0.837	0.803
		20	-	-	-	0.921	0.886	0.851	0.816
		10	-	-	0.971	0.936	0.900	0.865	0.830
		7.5	-	0.988	0.975	0.940	0.904	0.868	0.833
		5	0.992	0.992	0.979	0.943	0.908	0.872	0.836
	*2 Indoor unit is under than outdoor unit.	0	1.000	1.000	0.987	0.951	0.915	0.879	0.843
		-5	1.000	1.000	0.987	0.951	0.915	0.879	0.843
		-7.5	-	1.000	0.987	0.951	0.915	0.879	0.843
		-10	-	-	0.987	0.951	0.915	0.879	0.843
		-20	-	-	-	0.951	0.915	0.879	0.843
		-30	-	-	-	-	0.915	0.879	0.843

HEATING			Pipe length (m)						
			5	7.5	10	20	30	40	50
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.978	0.968	0.958
		20	-	-	-	0.988	0.978	0.968	0.958
		10	-	-	0.998	0.988	0.978	0.968	0.958
		7.5	-	1.000	0.998	0.988	0.978	0.968	0.958
		5	1.000	1.000	0.998	0.988	0.978	0.968	0.958
	*2 Indoor unit is under than outdoor unit.	0	1.000	1.000	0.998	0.988	0.978	0.968	0.958
		-5	0.998	0.995	0.993	0.983	0.973	0.963	0.953
		-7.5	-	0.993	0.991	0.981	0.971	0.961	0.951
		-10	-	-	0.988	0.978	0.968	0.958	0.948
		-20	-	-	-	0.968	0.958	0.949	0.939
		-30	-	-	-	-	0.949	0.939	0.929

Height difference H



## 7. ADDITIONAL CHARGE CALCULATION

### ■ MODEL: AOTA36LC, AOTA45LC

Refrigerant type		R410A
Refrigerant amount	g	3,350

#### ● Refrigerant charge

Total pipe length	m	20 or less	30	40	50 (MAX)	40g/m
Additional charge	g	0	400	800	1200	

## 8. AIR FLOW

### ■ MODEL: AOTA36LC, AOTA45LC

#### ● Cooling

MODEL		Number of rotations (r.p.m.)	Air flow	
AOTA36LC	Upper fan	780	$m^3/h$	6200
	Lower fan	750	l/s	1722
			CFM	3650
	AOTA45LC	Upper fan	$m^3/h$	6750
		850	l/s	1875
		800	CFM	3974

#### ● Heating

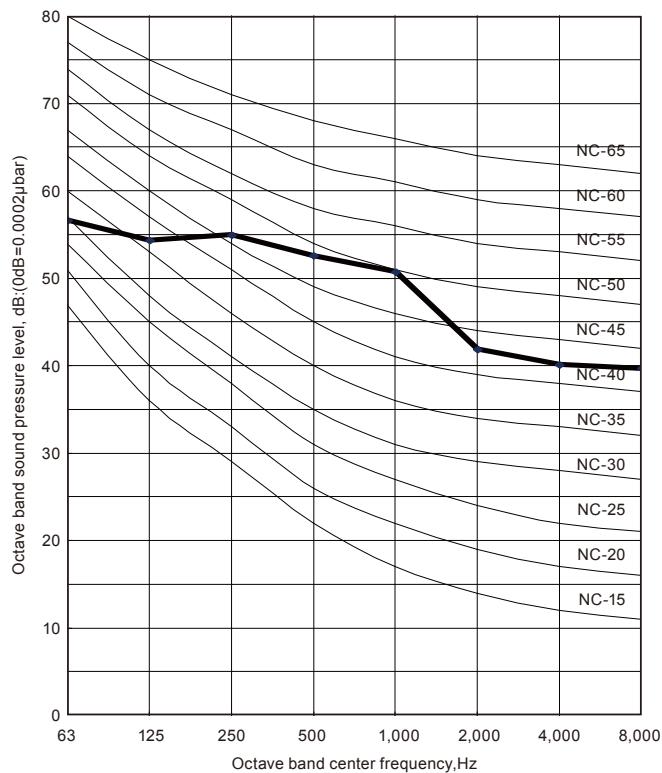
MODEL		Number of rotations (r.p.m.)	Air flow	
AOTA36LC	Upper fan	780	$m^3/h$	6200
	Lower fan	750	l/s	1722
			CFM	3650
	AOTA45LC	Upper fan	$m^3/h$	6200
		780	l/s	1722
	Lower fan	750	CFM	3650

# 9. OPERATION NOISE

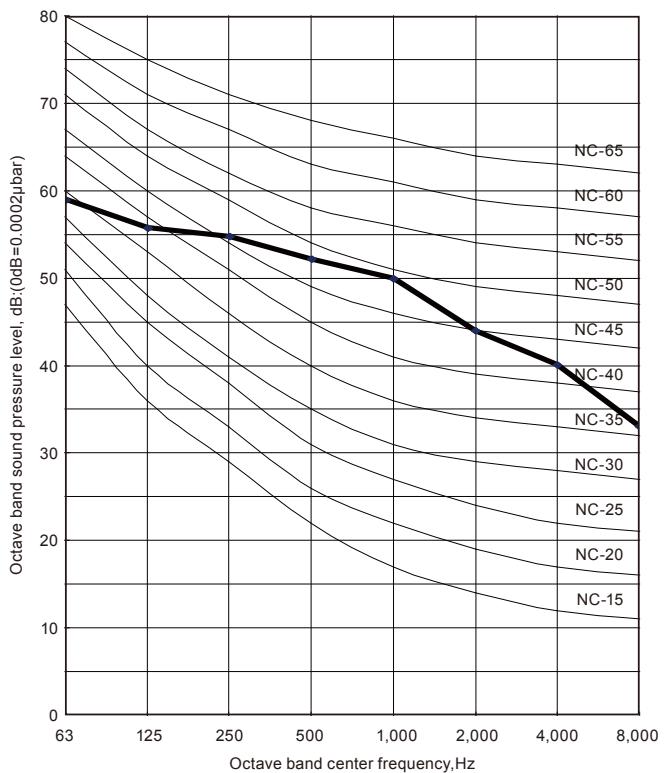
## 9-1. NOISE LEVEL CURVE

### ■ MODEL: AOTA36LC

#### ● Cooling

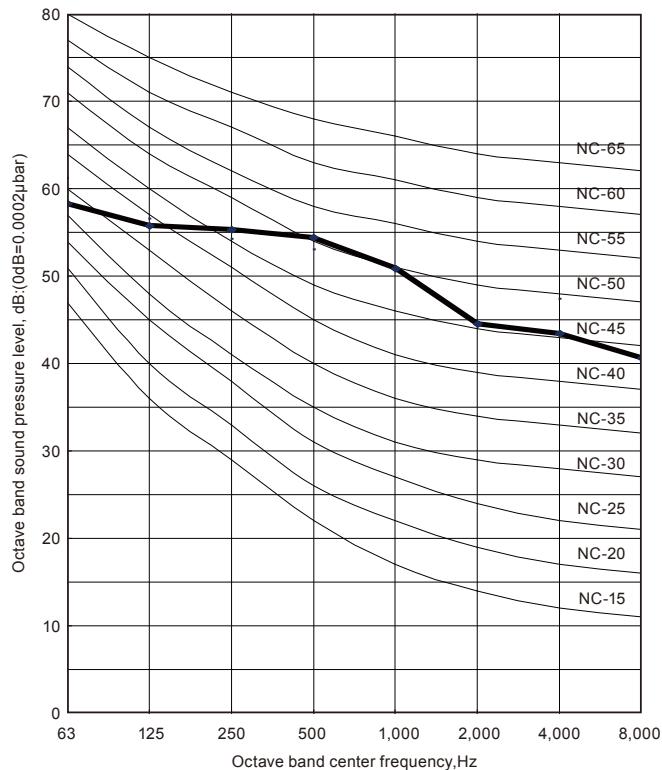


#### ● Heating

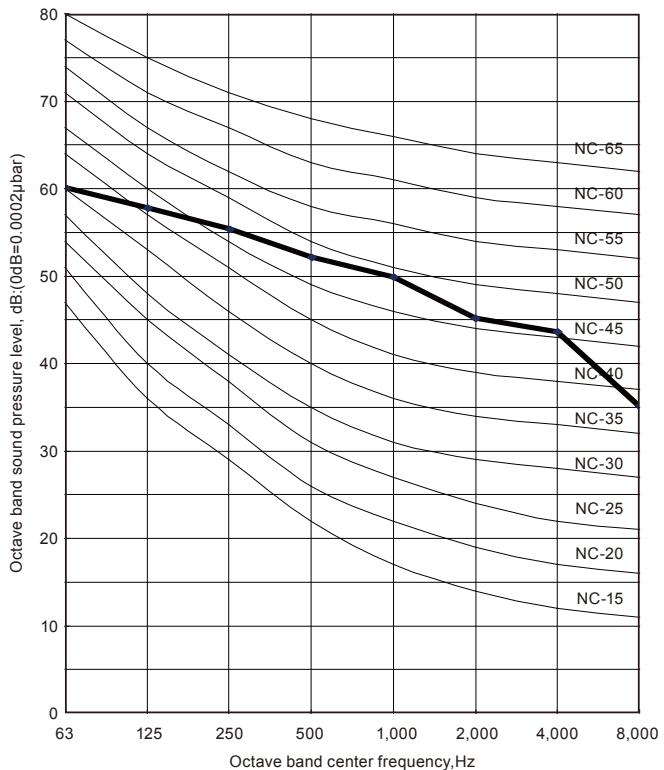


### ■ MODEL: AOTA45LC

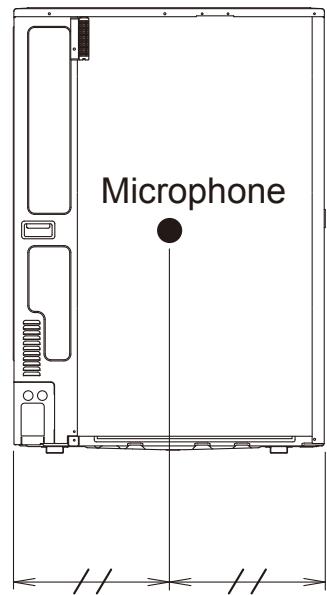
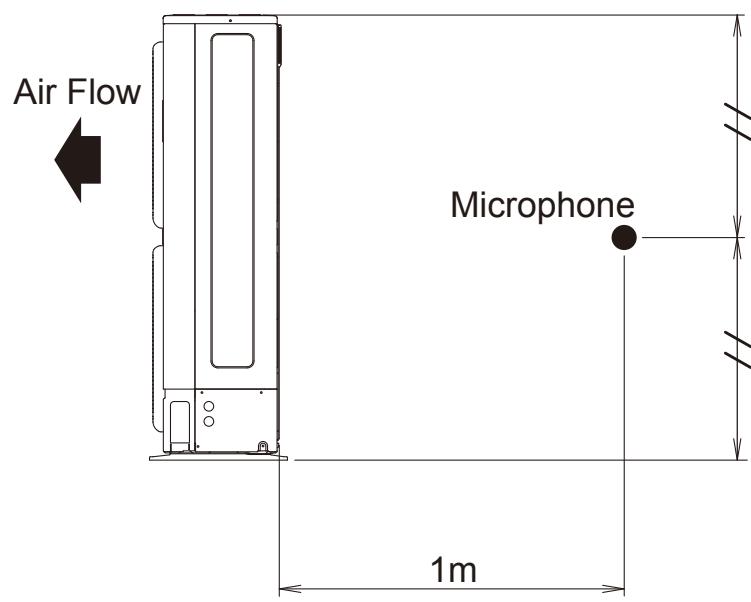
#### ● Cooling



#### ● Heating



## 9-2. SOUND LEVEL CHECK POINT



## 10. ELECTRIC CHARACTERISTICS

Model name		AOTA36LC	AOTA45LC
Power supply	Voltage	V	240 ~
	Frequency	Hz	50
*1) Max. operating current		A	20.0
*2) Wiring spec.	Main fuse (Circuit breaker)	A	30
	Current		
	Power cable	mm <sup>2</sup>	6.0

\*1) The maximum current is the total current of indoor unit and outdoor unit.

\*2) Wiring spec. :

Selected sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

## 11. SAFETY DEVICES

	Protection form	Model	
		AOTA36LC	AOTA45LC
Circuit protection	Current fuse (Filter printed circuit board)	10A 250V, 3.15A 250V	
	Current fuse (Main printed circuit board)	3.15A 250V	
Fan motor protector	Thermal protector	OFF : 150±15°C ON : 120±15°C	
Compressor protection	Thermal protection program (Compressor temp.)	OFF : 108°C ON : 80°C	
	Thermal protection program (Discharge temp.)	OFF : 110°C ON : After 7 minutes	
High pressure protection	Pressure switch	OFF : 4.2±0.1MPa ON : 3.2±0.15MPa	
Low pressure protection	Pressure sensor	OFF : 0.12MPa ON : 0.15MPa	

## 12. EXTERNAL INPUT & OUTPUT

Input	Output	Connector	Remarks
Low noise mode	—	CN10	See external input/output settings for details.
Peak cut mode	—	CN11	
—	Error status	CN12	
—	Compressor status	CN13	

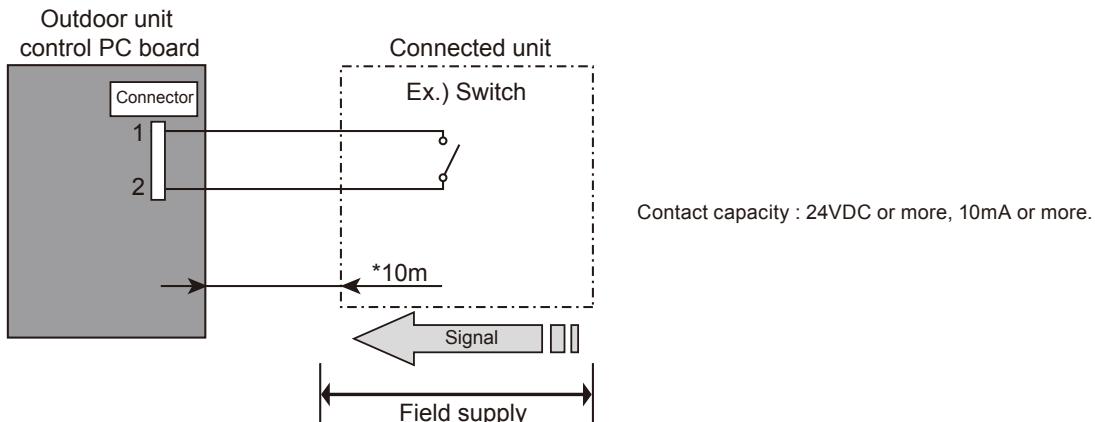
### 12-1. EXTERNAL INPUT

ON/OFF of the "Low noise mode" and "Peak cut mode" functions can be specified by external signal.

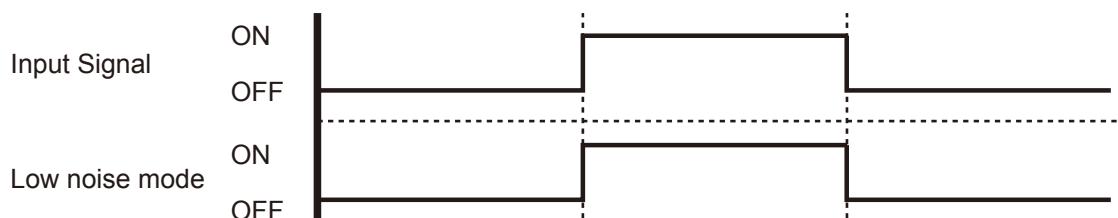
#### ■ LOW NOISE MODE

- The following reduces the operating sound of the outdoor unit from the normal sound.  
The air conditioner is set to the "Low noise mode" when closing the contact input of a commercial timer or ON/OFF switch to a connector on the outdoor control PC board.
- \* Performance may drop depending on the outside air temperature condition, etc.

#### ● Circuit diagram example



- \* Make the distance from the PC board to the connected unit within 10m.
- Use the following parts and construct a circuit as shown above.
- Input Signal···ON : Low noise mode, Input Signal···OFF : Normal operation
- \* Set the "Low noise mode" level, refer to "13.FUNCTION SETTING".



#### ● Parts (Optional)

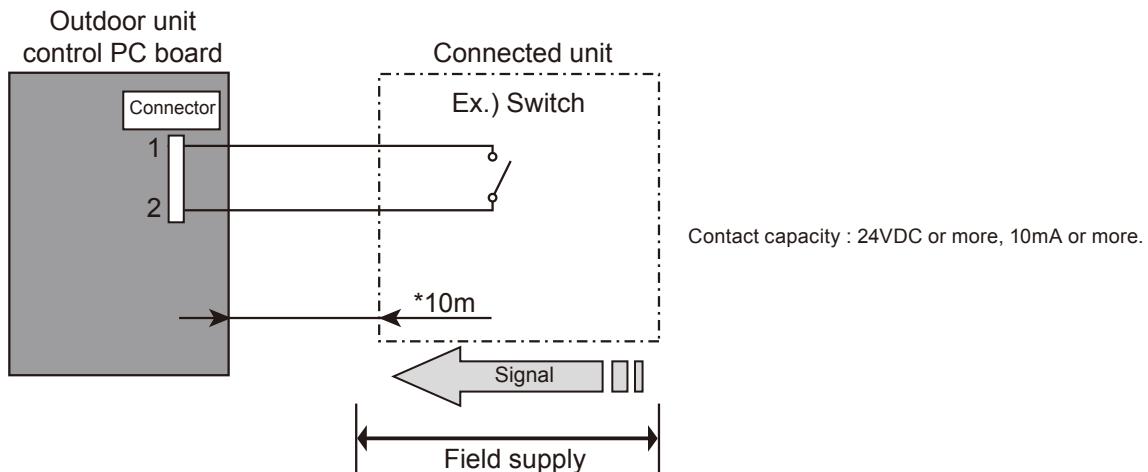
Parts name	External connect kit
Model name	UTY-XWZXZ3



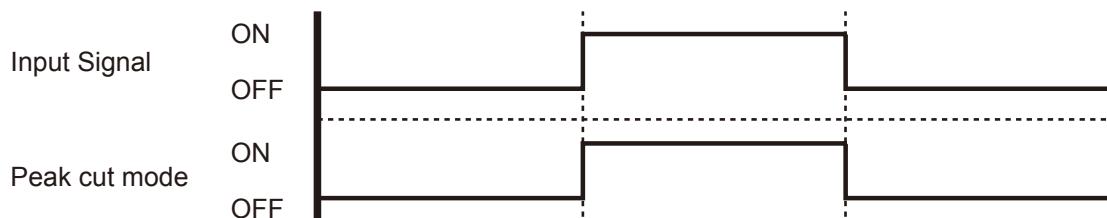
## ■ PEAK CUT MODE

- Operation that suppressed the current value can be performed by means of the following on-site work. The air conditioner is set to the Peak cut mode when closing the contact input of a commercial ON/OFF switch to a connector on the outdoor control PC board.

### ● Circuit diagram example



- \* Make the distance from the PC board to the connected unit within 10m.
- Use the following parts and construct a circuit as shown above.
- Input Signal··ON : Peak cut mode, Input Signal··OFF : Normal operation  
\*Set the "Peak cut mode" level, refer to "13.FUNCTION SETTING".



### ● Parts (Optional)

Parts name	External connect kit
Model name	UTY-XWZXZ3

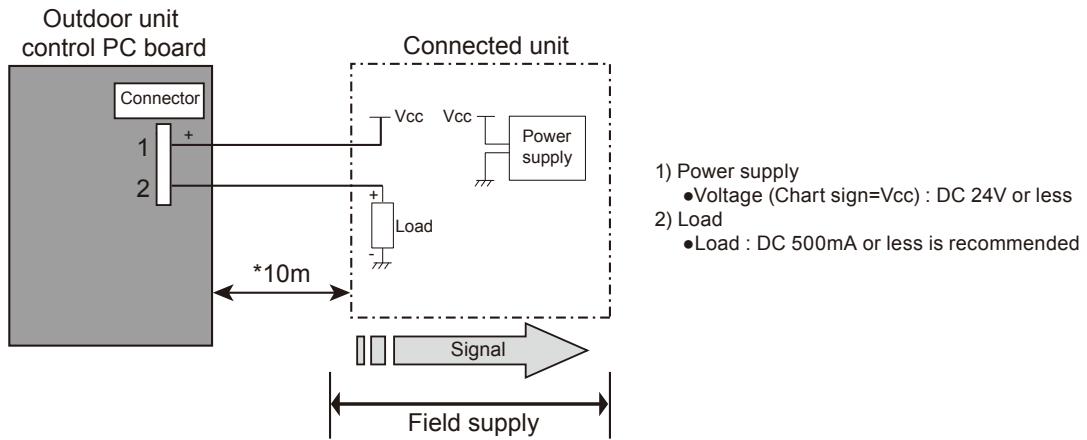


## 12-2. EXTERNAL OUTPUT

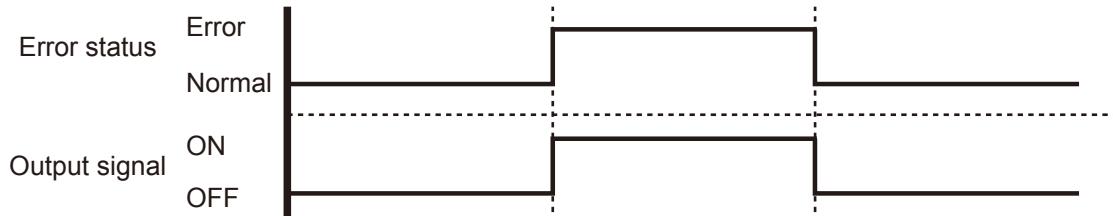
### ■ ERROR STATUS OUTPUT

- An air conditioner error status signal is produced when a malfunction occurs.

#### ● Circuit diagram example



\* Make the distance from the PC board to the connected unit within 10m.



#### ● Parts (Optional)

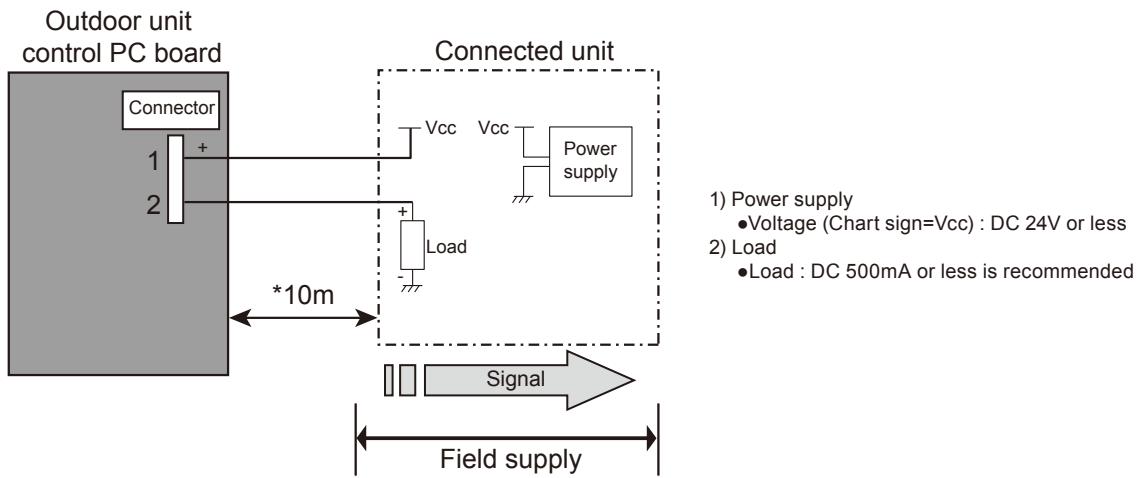
Parts name	External connect kit
Model name	UTY-XWZXZ3



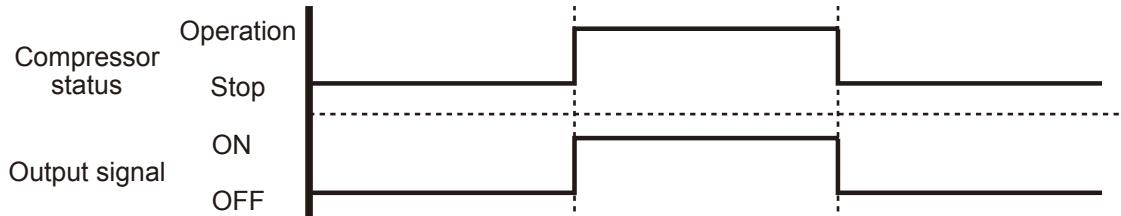
## ■ COMPRESSOR STATUS OUTPUT

- Compressor operation status signal is produced when the compressor is running.

### ● Circuit diagram example



\* Make the distance from the PC board to the connected unit within 10m.



### ● Parts (Optional)

Parts name	External connect kit
Model name	UTY-XWZXZ3



# 13. FUNCTION SETTING

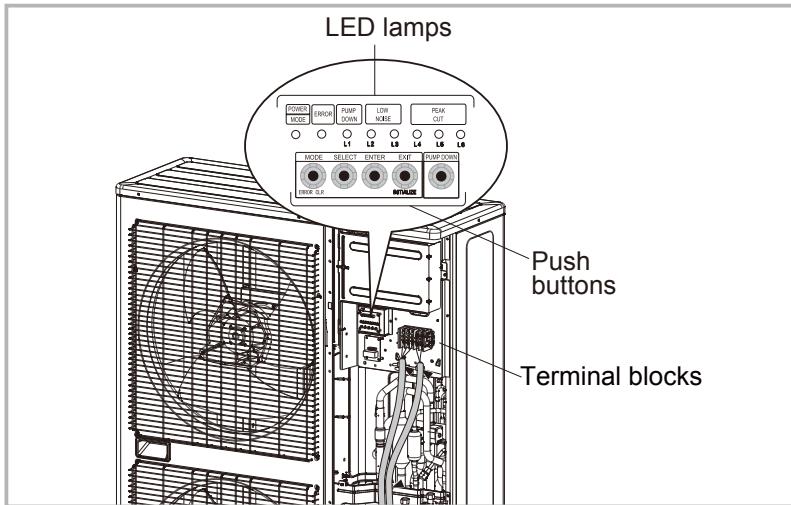
## Caution

Discharge the static electricity from your body before setting up the push buttons.

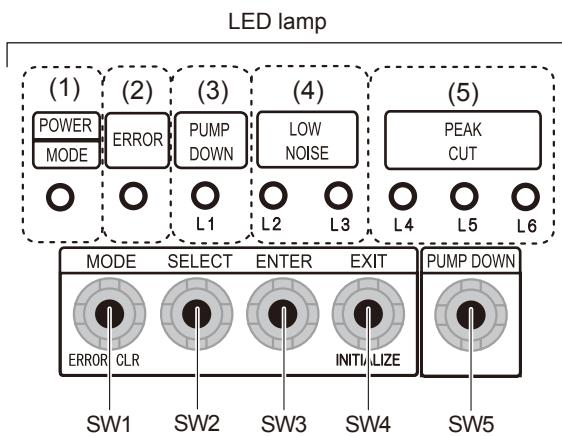
Never touch the terminals or the patterns on the parts that are mounted on the board.

## 13-1. FIELD SETTING SWITCHES

The positions of the switches on the outdoor unit control board are shown in the figure below.



## ■ FUNCTIONS



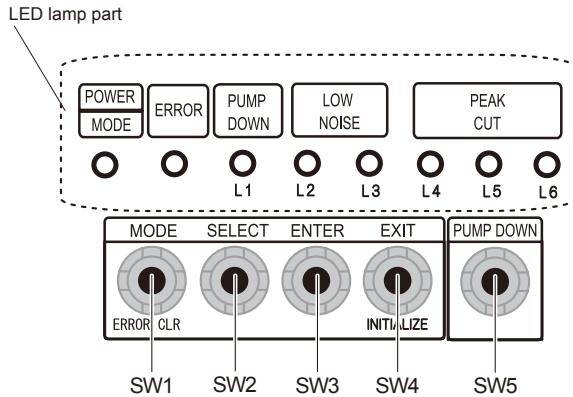
Display lamp	Function or operation method	
(1) POWER / MODE	Green	Lights on while power on. Local setting in outdoor unit or error code is displayed with blink.
(2) ERROR	Red	Blinks during error operation.
(3) PUMP DOWN (L1)	Orange	Lights on during pump down operation.
(4) LOW NOISE MODE (L2,L3)	Orange	Lights on during "Low noise" mode when local setting is activated. (Lighting pattern of L2 and L3 indicates low noise level)
(5) PEAK CUT MODE (L4,L5,L6)	Orange	Lights on during "Peak cut" mode when local setting is activated. (Lighting pattern of L4, L5 and L6 indicates peak cut level)

Button	Function or operation method	
SW1	MODE	To switch between "Local setting" and "Error code display".
SW2	SELECT	To switch between the individual "Local settings" and the "Error code displays".
SW3	ENTER	To fix between the individual "Local settings" and the "Error code displays".
SW4	EXIT	To return to "Operation status display".
SW5	PUMP DOWN	To start the pump down operation.

## 13-2. SETTING METHOD

※ Stop the operation of air conditioner before this setting.

### 13-2-1. LOW NOISE MODE



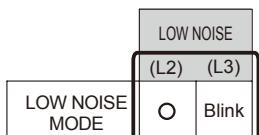
(1) Switch to "Local setting mode" by pressing [MODE] button (SW1) for 3 seconds or more.

(2) Confirm (POWER / MODE) blinks 9 times, and press [ENTER] button (SW3).

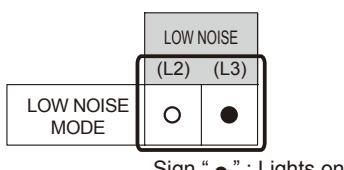
POWER	ERROR	PUMP DOWN	LOW NOISE	PEAK CUT
MODE		(L1)	(L2) (L3)	(L4) (L5) (L6)
Blinks (9 times)	O	O	O	O O O

Sign "○" : Lights off

(3) Press [SELECT] button (SW2), and adjust LED lamp as shown below. (Current setting is displayed)



(4) Press [ENTER] button (SW3).



(5) Press [SELECT] button (SW2), and adjust LED lamp as shown in below figure.

PEAK CUT		
(L4) (L5) (L6)		
MODE 1	O	O
MODE 2	O	Blink

The noise of MODE2 is lower than one of MODE1.

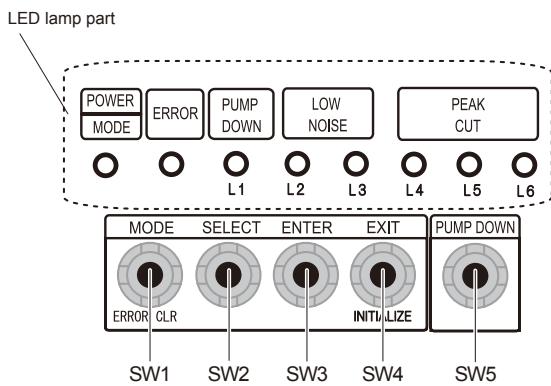
(6) Press [ENTER] button (SW3) and fix it.

PEAK CUT		
(L4) (L5) (L6)		
MODE 1	O	O
MODE 2	O	●

(7) Return to "Operating status display (Normal operation)" by pressing [EXIT] button (SW4).

- In case of missing how many times [SELECT] and [ENTER] button are pressed, restart from the beginning of operation procedure after returning to "Operation status display (normal operation)" by pressing the [EXIT] button once.

## 13-2-2. PEAK CUT MODE

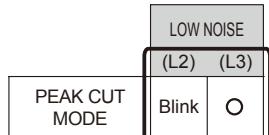


- (1) Switch to “Local setting mode” by pressing [MODE] button (SW1) for 3 seconds or more.
- (2) Confirm (POWER / MODE) blinks 9 times, and press [ENTER] button (SW3).

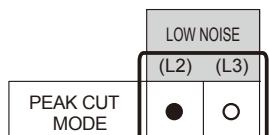
POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)	PEAK CUT (L4) (L5) (L6)
Blinks (9 times)	○	○	○	○ ○ ○

Sign “○” : Lights off

- (3) Press [SELECT] button (SW2), and adjust LED lamp as shown below. (Current setting is displayed)



- (4) Press [ENTER] button (SW3).



Sign “●” : Lights on

- (5) Press [SELECT] button (SW2), and adjust LED lamp as shown in below figure.

	PEAK CUT (L4) (L5) (L6)		
100% of rated input ratio	○	○	Blink
75% of rated input ratio	○	Blink	○
50% of rated input ratio	○	Blink	Blink
0% of rated input ratio	Blink	○	○

- (6) Press [ENTER] button (SW3) and fix it.

	PEAK CUT (L4) (L5) (L6)		
100% of rated input ratio	○	○	●
75% of rated input ratio	○	●	○
50% of rated input ratio	○	●	●
0% of rated input ratio	●	○	○

- (7) Return to “Operating status display (Normal operation)” by pressing [EXIT] button (SW4).

- When pressed number is lost during operation, restart from the beginning of operation procedure after returning to “Operation status display (normal operation)” by pressing the [EXIT] button once.

## 14. OPTIONAL PARTS

Exterior	Parts name	Model No.	Summary
	External connect kit	UTY-XWZXZ3	Use to operate the External input and output function of Outdoor unit.

## **2. OUTDOOR UNIT**

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**SINGLE TYPE :**

**AOTA36LBT**

**AOTA45LBT**

# **CONTENTS**

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## **2. OUTDOOR UNIT**

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<b>2-1. SPECIFICATIONS</b> .....	02 - 01
<b>2-2. DIMENSIONS</b> .....	02 - 02
<b>2-3. REFRIGERANT CIRCUIT</b> .....	02 - 03
<b>2-4. WIRING DIAGRAMS</b> .....	02 - 04
<b>2-5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE</b> .....	02 - 05
<b>2-6. ADDITIONAL CHARGE CALCULATION</b> .....	02 - 07
<b>2-7. AIR FLOW</b> .....	02 - 08
<b>2-8. OPERATION NOISE</b> .....	02 - 09
2-8-1. NOISE LEVEL CURVE .....	02 - 09
2-8-2. SOUND LEVEL CHECK POINT .....	02 - 10
<b>2-9. ELECTRIC CHARACTERISTICS</b> .....	02 - 11
<b>2-10. SAFETY DEVICES</b> .....	02 - 12
<b>2-11. FUNCTION SETTING</b> .....	02 - 13

## 2-1. SPECIFICATIONS

Type	INVERTER HEATPUMP		
Model name	AOTA36LBTL		AOTA45LBTL
Power source	240V~ 50Hz		
Available voltage range	198-264V ~ 50Hz		
Starting current	A	15.0	15.0
Fan	Airflow rate	Cooling Heating	I/s (m <sup>3</sup> /h)
			1833 (6600) 1833 (6600)
Type × Q'ty			Propeller × 2
Motor output	W	103 × 2	
Sound pressure level	Cooling	dB(A)	54
	Heating		55 56
Heat exchanger type	Dimensions (H × W × D)		1260 × 900 × 36.4
	Fin pitch		1.30
	Rows x Stages		2 × 60
	Pipe type		Copper
	Fin type		Aluminium
Compressor	Type × Q'ty		Twin Rotary × 1
	Motor output	W	3750
Refrigerant	Type		R410A
	Charge	g	3350
Refrigerant oil	Type		POE
Enclosure	Material		Steel sheet
	Colour		BEIGE ( Approximate colour of MUNSELL 10YR7.5 / 1.0 )
Dimensions ( H×W×D )	Net		1290 × 900 × 330
	Gross		1430 × 1050 × 445
Weight	Net		98 ( 216 )
	Gross		107 ( 236 )
Connection pipe	Size	Liquid	Ø 9.52 ( Ø3/8 in. )
		Gas	Ø15.88 ( Ø5/8 in. )
	Method		Flare
	Pre-charge length		20
	Max. length		50
Operation range		m	30
Max. height difference			-15 to 46
Operation range		°C	-15 to 24
International Protection rating			IPX4

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24 °CWB.

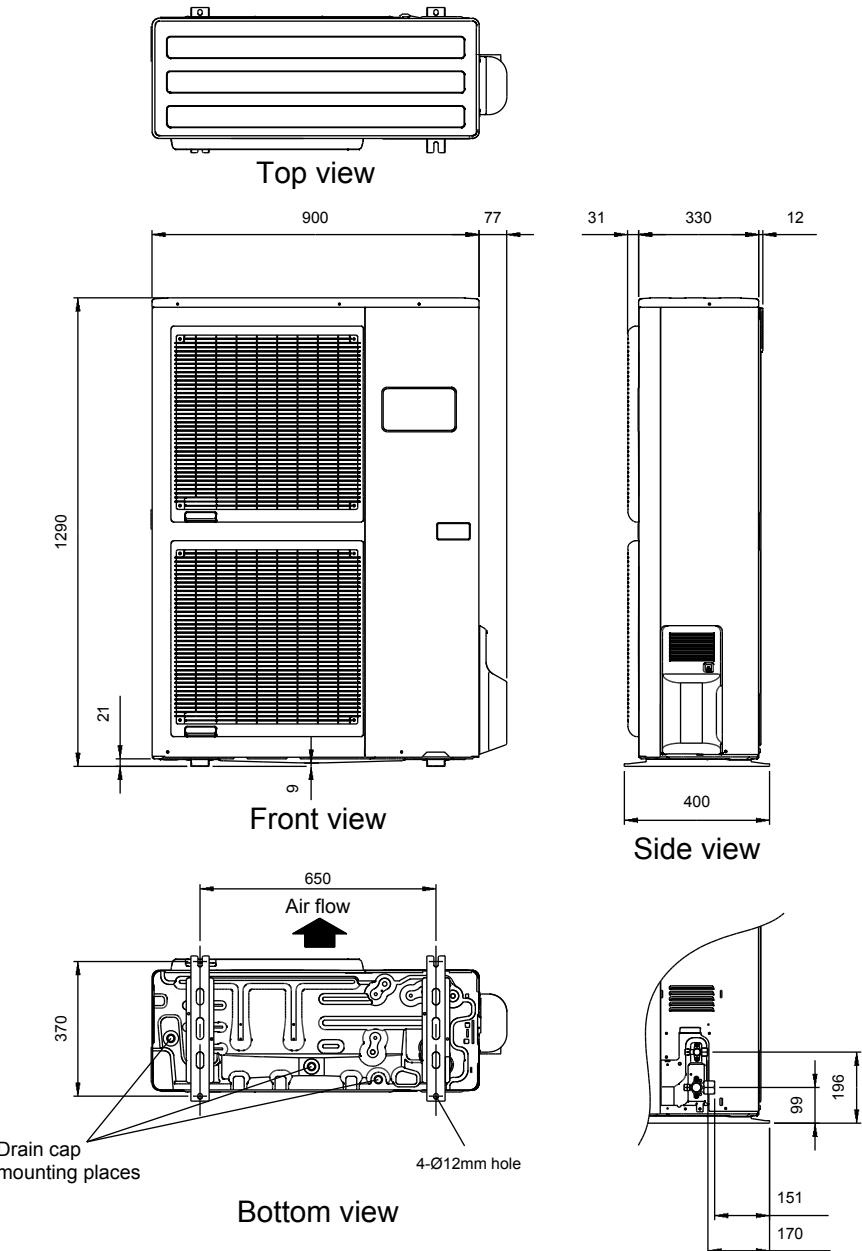
Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB.

Pipe length : 7.5 m, Height difference : 0 m.(Outdoor unit - Indoor unit)

## 2-2. DIMENSIONS

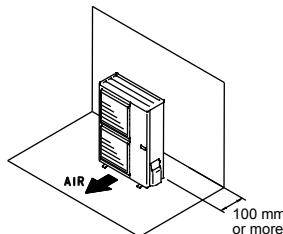
### ■ MODEL: AOTA36L, AOTA45L

(Unit : mm)

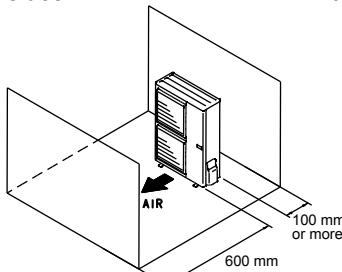


### ■ INSTALLATION PLACE

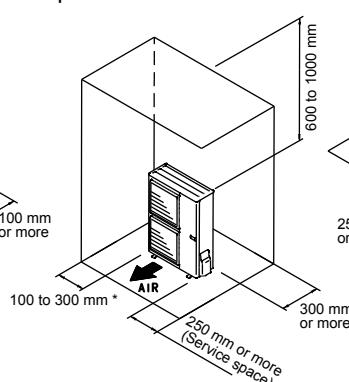
When there are obstacles at the back or front side.



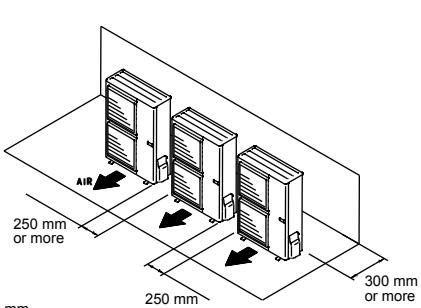
When there are obstacles at the back and front sides.



When there are obstacles at the back, side(s), and top.



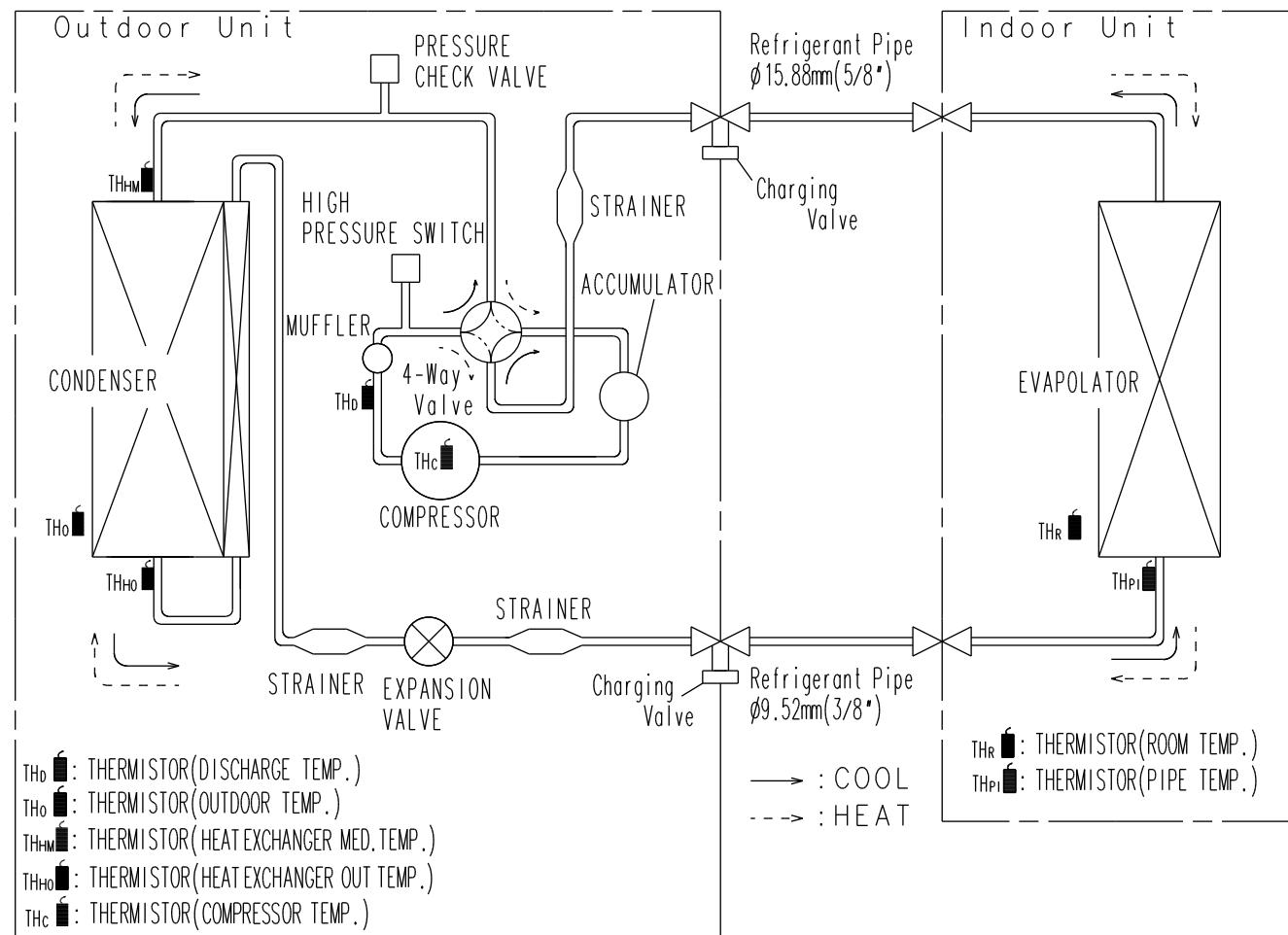
When there are obstacles at the back side with the installation of more than one unit.



\* If the space is larger than that is stated, the condition will be the same as that there are no obstacles.

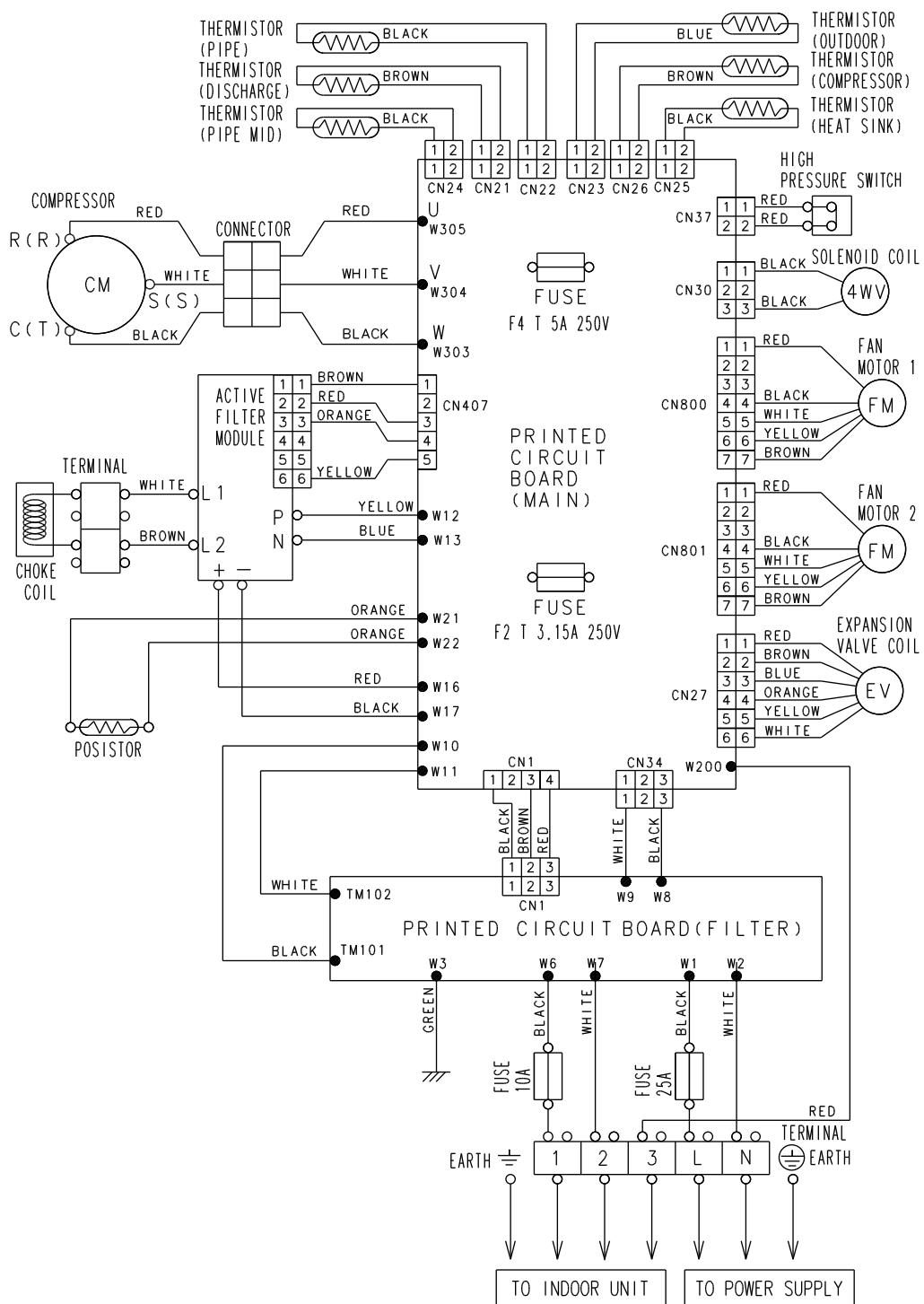
## 2-3. REFRIGERANT CIRCUIT

■ MODEL: AOTA36L, AOTA45L



## 2-4. WIRING DIAGRAMS

### ■ MODEL: AOTA36L, AOTA45L



## 2-5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

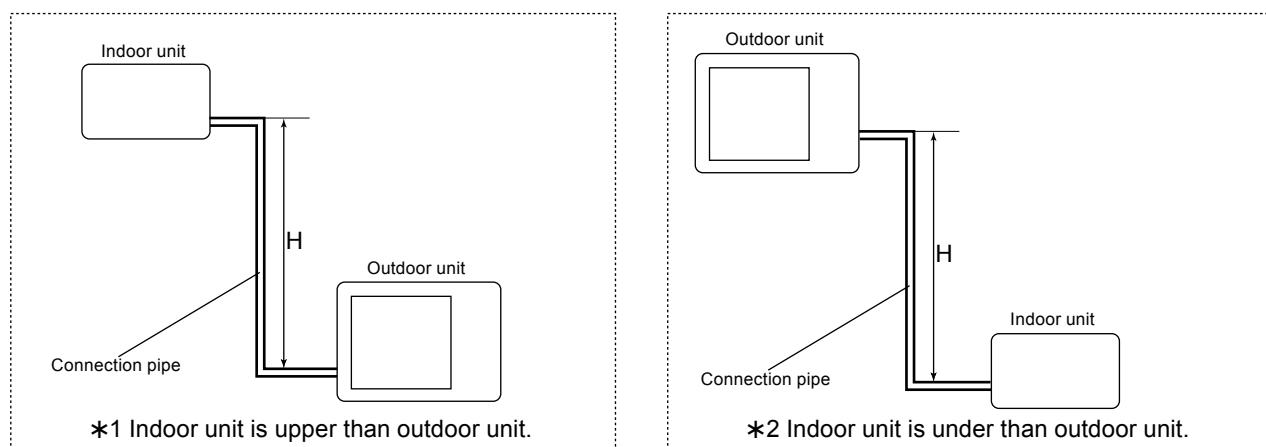
This table is created using the maximum capacity.

### ■ MODEL: AOTA36L

COOLING			Pipe length (m)							
			5	7.5	10	20	30	40	50	
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.884	0.881	0.862	
		20	-	-	-	0.910	0.899	0.896	0.876	
		10	-	-	0.969	0.925	0.914	0.911	0.890	
		7.5	-	0.988	0.973	0.929	0.918	0.914	0.894	
		5	1.001	0.992	0.977	0.932	0.921	0.918	0.898	
	*2 Indoor unit is under than outdoor unit	0	1.009	1.000	0.985	0.940	0.929	0.926	0.905	
		-5	1.009	1.000	0.985	0.940	0.929	0.926	0.905	
		-7.5	-	1.000	0.985	0.940	0.929	0.926	0.905	
		-10	-	-	0.985	0.940	0.929	0.926	0.905	
		-20	-	-	-	0.940	0.929	0.926	0.905	
		-30	-	-	-	-	0.929	0.926	0.905	

HEATING			Pipe length (m)							
			5	7.5	10	20	30	40	50	
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.971	0.950	0.927	
		20	-	-	-	0.985	0.971	0.950	0.927	
		10	-	-	1.016	0.985	0.971	0.950	0.927	
		7.5	-	1.000	1.016	0.985	0.971	0.950	0.927	
		5	0.978	1.000	1.016	0.985	0.971	0.950	0.927	
	*2 Indoor unit is under than outdoor unit	0	0.978	1.000	1.016	0.985	0.971	0.950	0.927	
		-5	0.973	0.995	1.011	0.980	0.966	0.945	0.923	
		-7.5	-	0.993	1.009	0.978	0.963	0.943	0.920	
		-10	-	-	1.006	0.975	0.961	0.940	0.918	
		-20	-	-	-	0.966	0.951	0.931	0.909	
		-30	-	-	-	-	0.942	0.921	0.899	

Height difference H



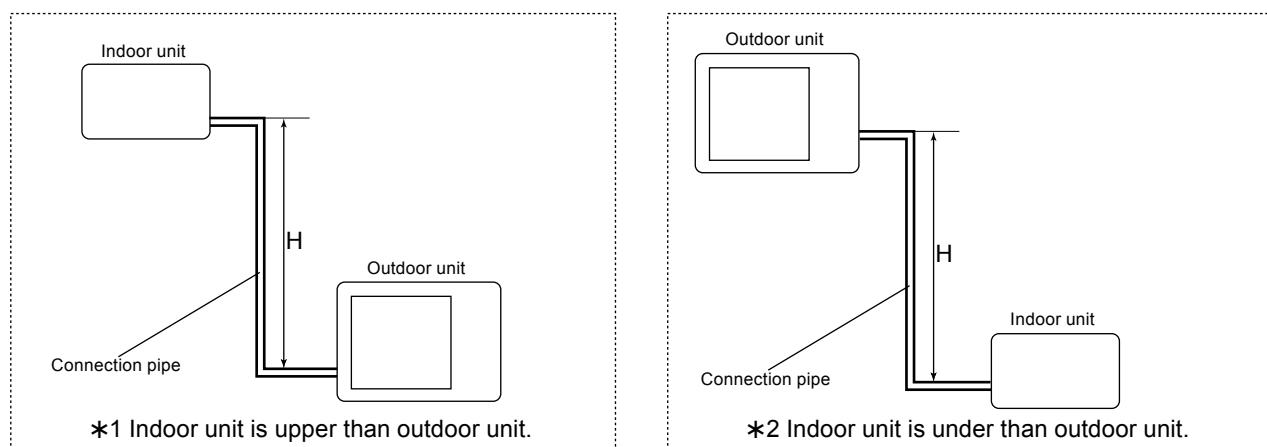
This table is created using the maximum capacity.

## ■ MODEL: AOTA45L

COOLING			Pipe length (m)						
			5	7.5	10	20	30	40	50
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	30	—	—	—	—	0.893	0.890	0.870
		20	—	—	—	0.919	0.908	0.905	0.885
		10	—	—	0.979	0.934	0.923	0.920	0.899
		7.5	—	0.988	0.983	0.938	0.927	0.924	0.903
		5	1.001	0.992	0.987	0.942	0.931	0.927	0.907
	*2 Indoor unit is under than outdoor unit	0	1.009	1.000	0.995	0.949	0.938	0.935	0.914
		-5	1.009	1.000	0.995	0.949	0.938	0.935	0.914
		-7.5	—	1.000	0.995	0.949	0.938	0.935	0.914
		-10	—	—	0.995	0.949	0.938	0.935	0.914
		-20	—	—	—	0.949	0.938	0.935	0.914
		-30	—	—	—	—	0.938	0.935	0.914

HEATING			Pipe length (m)						
			5	7.5	10	20	30	40	50
Height difference H (m)	*1 Indoor unit is upper than outdoor unit.	30	—	—	—	—	0.971	0.950	0.927
		20	—	—	—	0.985	0.971	0.950	0.927
		10	—	—	1.016	0.985	0.971	0.950	0.927
		7.5	—	1.000	1.016	0.985	0.971	0.950	0.927
		5	0.978	1.000	1.016	0.985	0.971	0.950	0.927
	*2 Indoor unit is under than outdoor unit	0	0.978	1.000	1.016	0.985	0.971	0.950	0.927
		-5	0.973	0.995	1.011	0.980	0.966	0.945	0.923
		-7.5	—	0.993	1.009	0.978	0.963	0.943	0.920
		-10	—	—	1.006	0.975	0.961	0.940	0.918
		-20	—	—	—	0.966	0.951	0.931	0.909
		-30	—	—	—	—	0.942	0.921	0.899

Height difference H



## 2-6.ADDITIONAL CHARGE CALCULATION

### ■ MODEL : AOTA36L, AOTA45L

Refrigerant type	R410A	
Refrigerant amount	g	3350

#### ● Refrigerant charge

Total pipe length	m	20 or less	30	40	50	50g/m
Additional charge	g	0	500	1000	1500	

## 2-7. AIR FLOW

### ■ MODEL: AOTA36L, AOTA45L

#### ● Cooling

	Number of rotations (r.p.m)	Air flow	
Upper fan	850	m <sup>3</sup> /h	6600
		l/s	1833
	750	CFM	3884

#### ● Heating

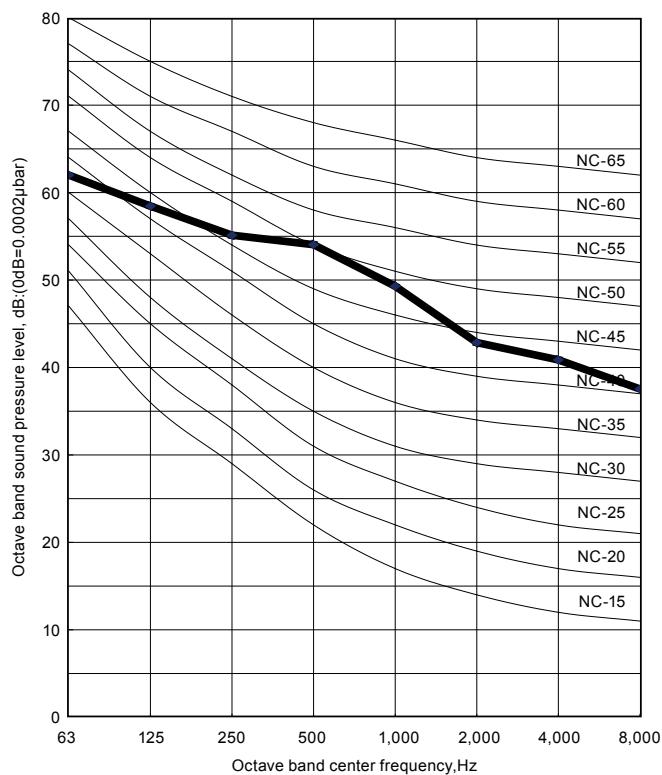
	Number of rotations (r.p.m)	Air flow	
Upper fan	850	m <sup>3</sup> /h	6600
		l/s	1833
	750	CFM	3884

## 2-8. OPERATION NOISE

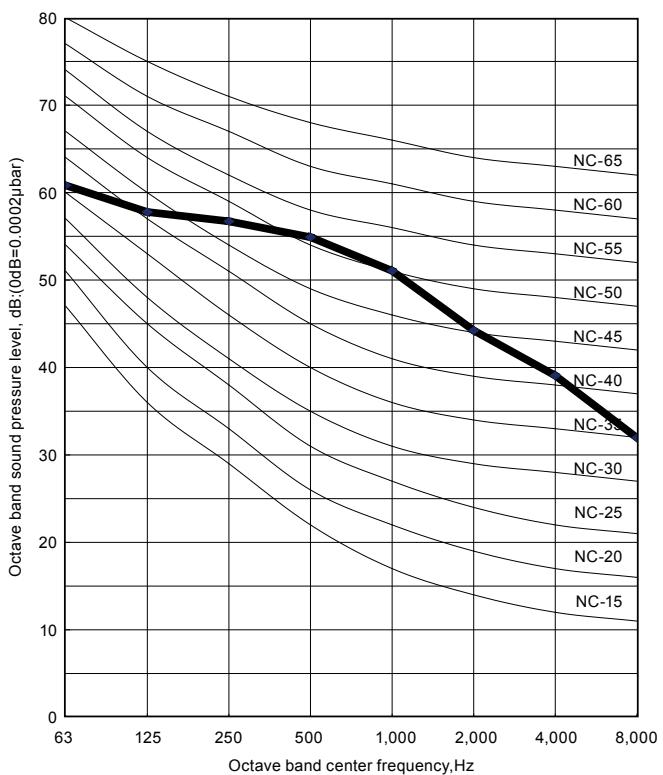
### 2-8-1. NOISE LEVEL CURVE

#### ■ MODEL: AOTA36L

##### ● Cooling



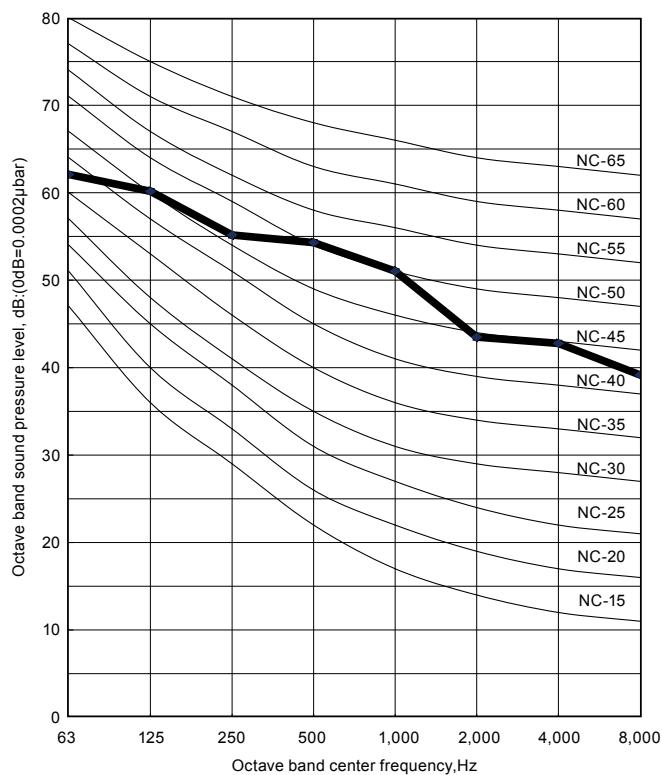
##### ● Heating



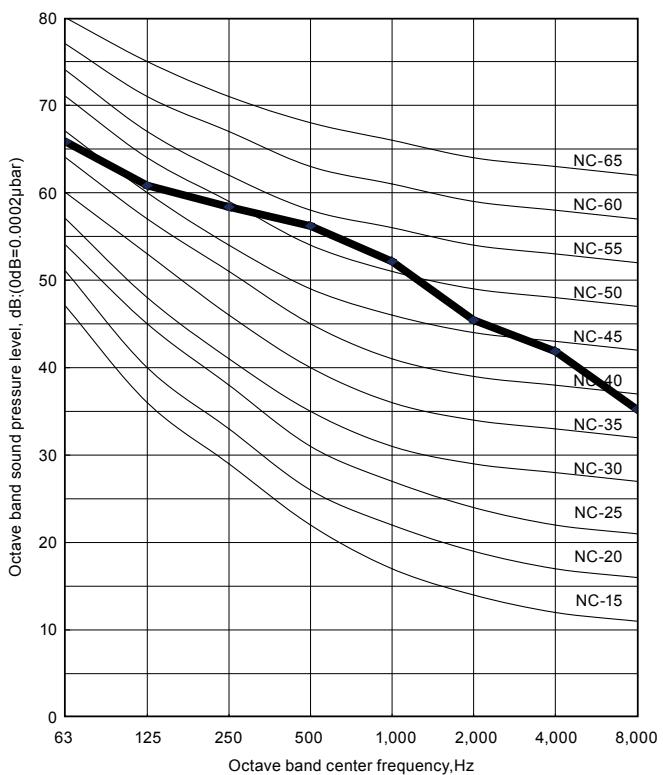
OUTDOOR UNIT  
AOTA36-45L

#### ■ MODEL: AOTA45L

##### ● Cooling



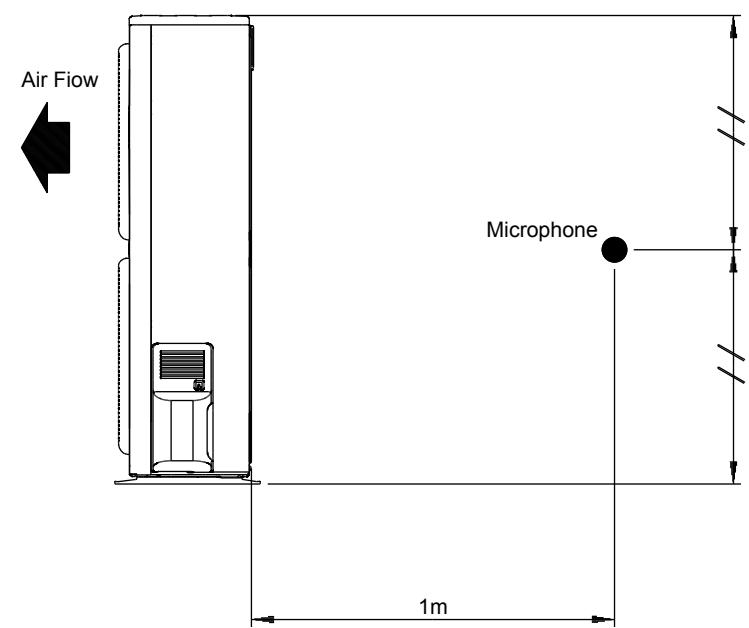
##### ● Heating



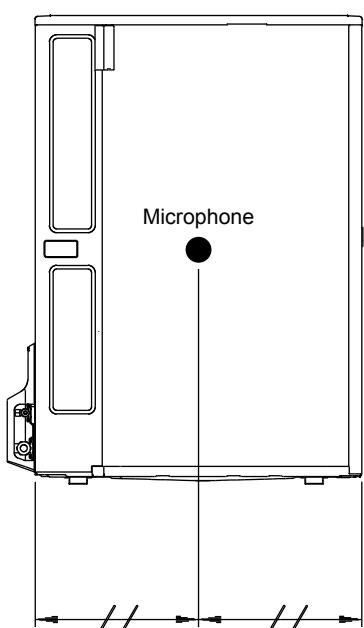
OUTDOOR UNIT  
AOTA36-45L

## 2-8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT  
AOTA36-45L



OUTDOOR UNIT  
AOTA36-45L



## 2-9. ELECTRIC CHARACTERISTICS

Model Name			AOTA36L	AOTA45L
Power Supply	Voltage	V	240 ~	
	Frequency	Hz	50	
Max. Operating Current		A	19.0	20.0
Starting Current		A	15.0	
*1) Wiring Spec.	Main Fuse (Circuit breaker) Current	A	30	
	Power Cable	mm <sup>2</sup>	5.3 - 6.0	
	*2)Limited wiring length	m	17	

\*1) Wiring Spec. :

Selected Sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

\*2) Limited Wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

## 2-10. SAFETY DEVICES

	Protection form	Model	
		AOTA36L	AOTA45L
Circuit protection	Current fuse (NEAR THE TERMINAL)	25A 250V	
	Current fuse (NEAR THE TERMINAL)	10A 250V	
	Current fuse (MAIN PRINTED CIRCUIT BOARD)	5A 250V	
	Current fuse (MAIN PRINTED CIRCUIT BOARD)	3.15A 250V	
Fan motor protection	Thermal protection program	OFF : 130±20°C ON : 100±20°C	
High Pressure Protection	High Pressure Switch	OFF : 4.2±0.1MPa ON : 3.2±0.15MPa	
Compressor protection	Thermal protection program (COMPRESSOR TEMP.)	OFF : 110°C ON : 80°C	
	Thermal protection program (DISCHARGE TEMP.)	OFF : 115°C ON : After 7 minutes	

## 2-11. FUNCTION SETTING

### ■ PUSH SWITCH SETTING

#### ● SW2 setting

Press the this push-button switch, and "PUMP DOWN OPERATION" is starting.

## OUTDOOR UNIT

### 2. SINGLE TYPE :

**AOTA36LATL**

**AOTA45LATL**

# 1. SPECIFICATIONS

Type	INVERTER HEATPUMP					
Model name	AOTA36LATL		AOTA45LATL			
Power source	240V~ 50Hz					
Available voltage range	198-264V~ 50Hz					
Starting current	A	15.0	15.0	Fan		
Airflow rate	Cooling	I/s	1833 (6600)			
	Heating	(m <sup>3</sup> /h)	1833 (6600)			
Type × Q'ty	Propeller × 2					
Motor output	W	103 × 2	103 × 2			
Sound pressure level	Cooling	dB(A)	54	55		
	Heating		55	56		
Heat exchanger type	Dimensions (H × W × D)	mm	1260 × 900 × 36.4	1260 × 900 × 36.4		
	Fin pitch		1.30	1.30		
	Rows x Stages		2 × 60	2 × 60		
	Pipe type		Copper			
	Fin type		Aluminium			
Compressor	Type × Q'ty	Twin Rotary × 1				
	Motor output	W	3750			
Refrigerant	Type	R410A				
	Charge	g	3350			
Refrigerant oil	Type	POE				
Enclosure	Material	Steel sheet				
	Colour	Beige (10YR7.5/1.0NN)				
Dimensions (H × W × D)	Net	mm	1290 × 900 × 330			
	Gross		1430 × 1050 × 445			
Weight	Net	kg(lbs.)	98 (216)			
	Gross		107 (236)			
Connection pipe	Size	Liquid	mm	φ 9.52 (φ 3/8 in.)		
		Gas		φ 15.88 (φ 5/8 in.)		
	Method			Flare		
	Pre-charge length		m	20		
	Max. length			50		
	Max. height difference			30		
Operation range	Cooling	°C	-15 to 46			
	Heating		-15 to 24			
International Protection rating			IPX4			

Note :

Specifications are based on the following conditions.

Cooling : Indoor temperature of 27°CDB/19°CWB. and outdoor temperature of 35°CDB/24°CWB.

Heating : Indoor temperature of 20°CDB/15°CWB. and outdoor temperature of 7°CDB/6°CWB.

Pipe length : 7.5 m, Height difference : 0 m. (Outdoor unit - Indoor unit)

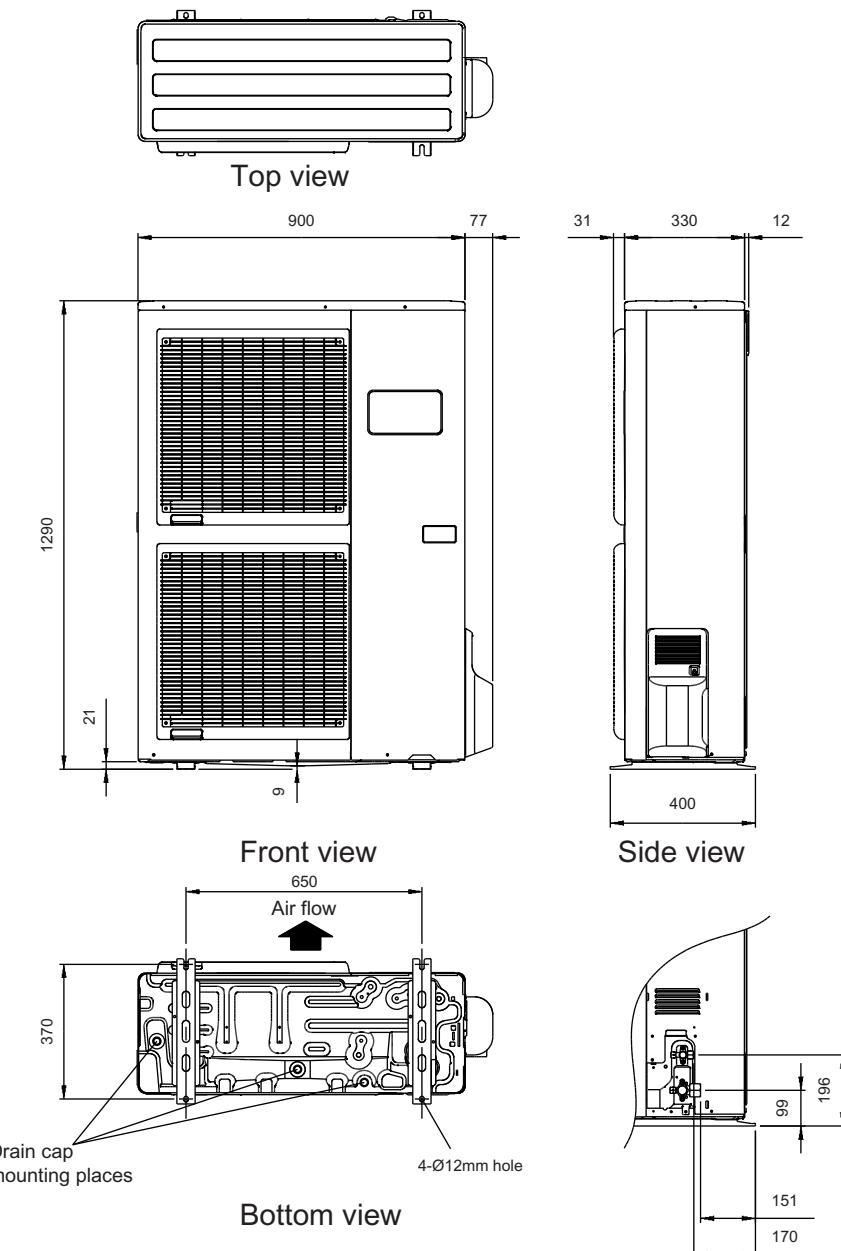
## 2. DIMENSIONS

### ■ MODEL : AOTA36L, AOTA45L

(Unit : mm)

OUTDOOR UNIT  
AOTA36-45L

OUTDOOR UNIT  
AOTA36-45L



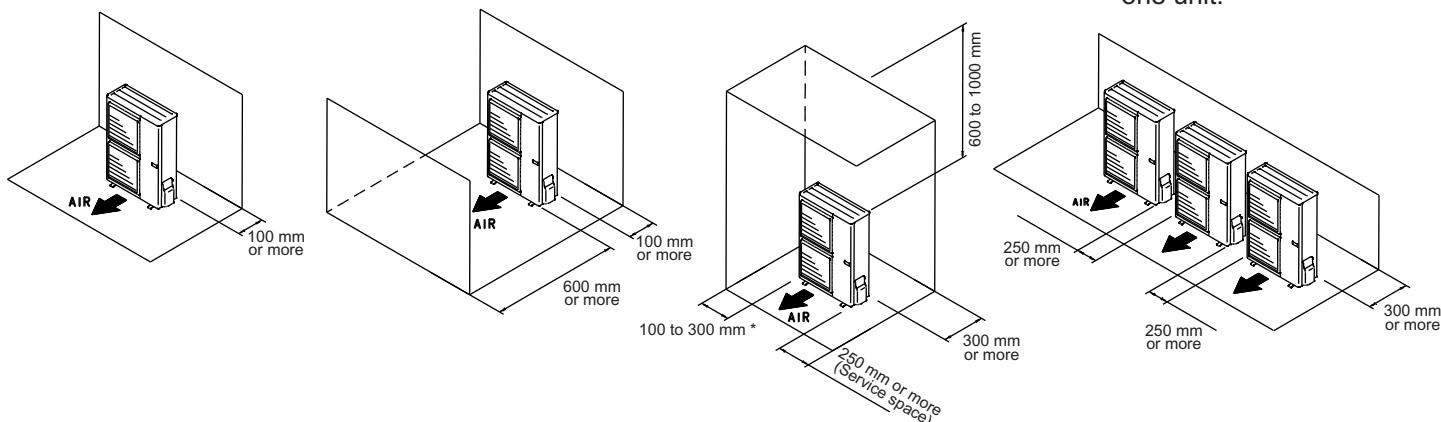
### ■ MOUNTING POSITION

When there are obstacles at the back or front side.

When there are obstacles at the back and front sides.

When there are obstacles at the back, side(s), and top.

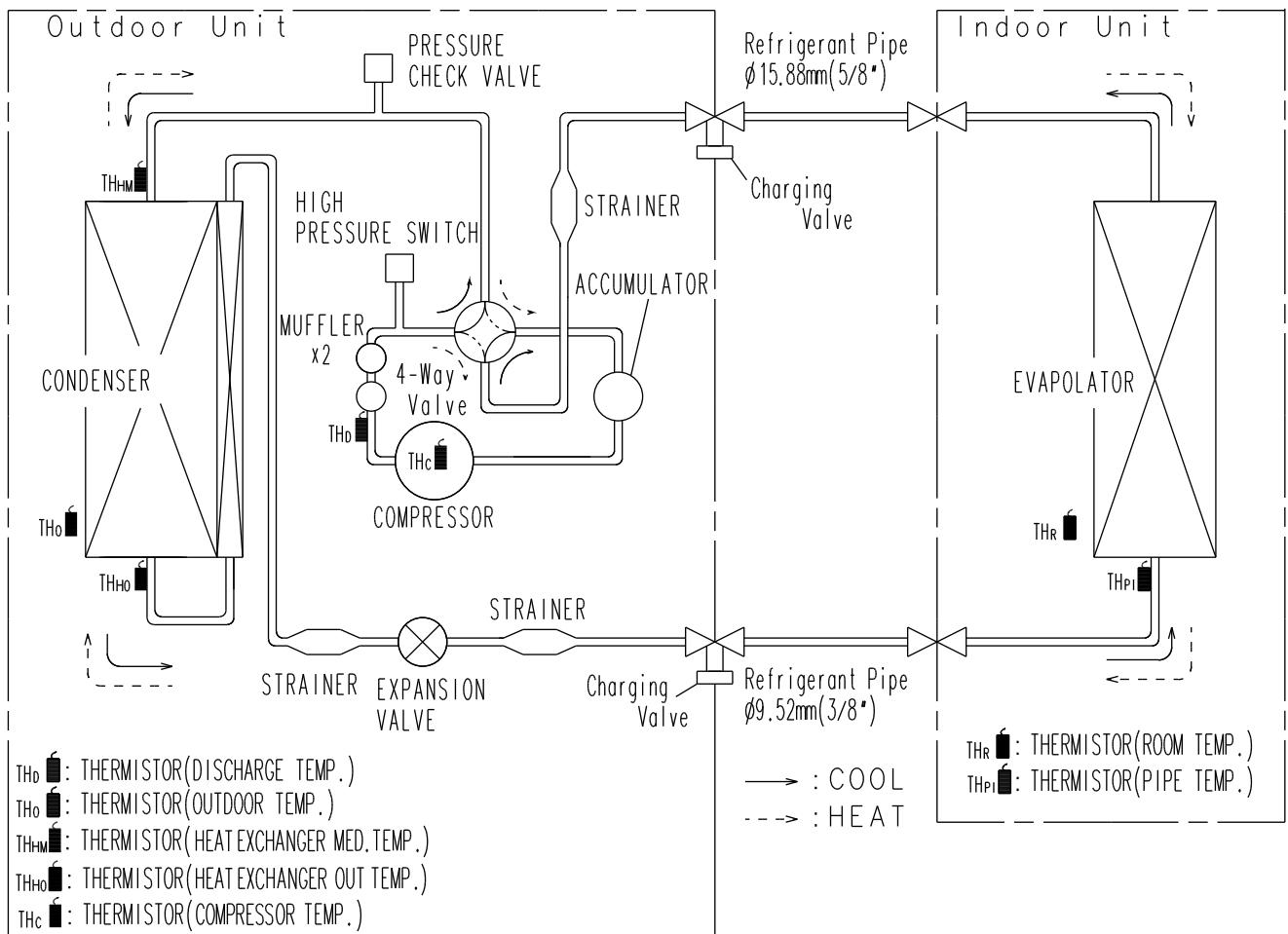
When there are obstacles at the back side with the installation of more than one unit.



\* If the space is larger than that is stated, the condition will be the same as that there are no obstacles.

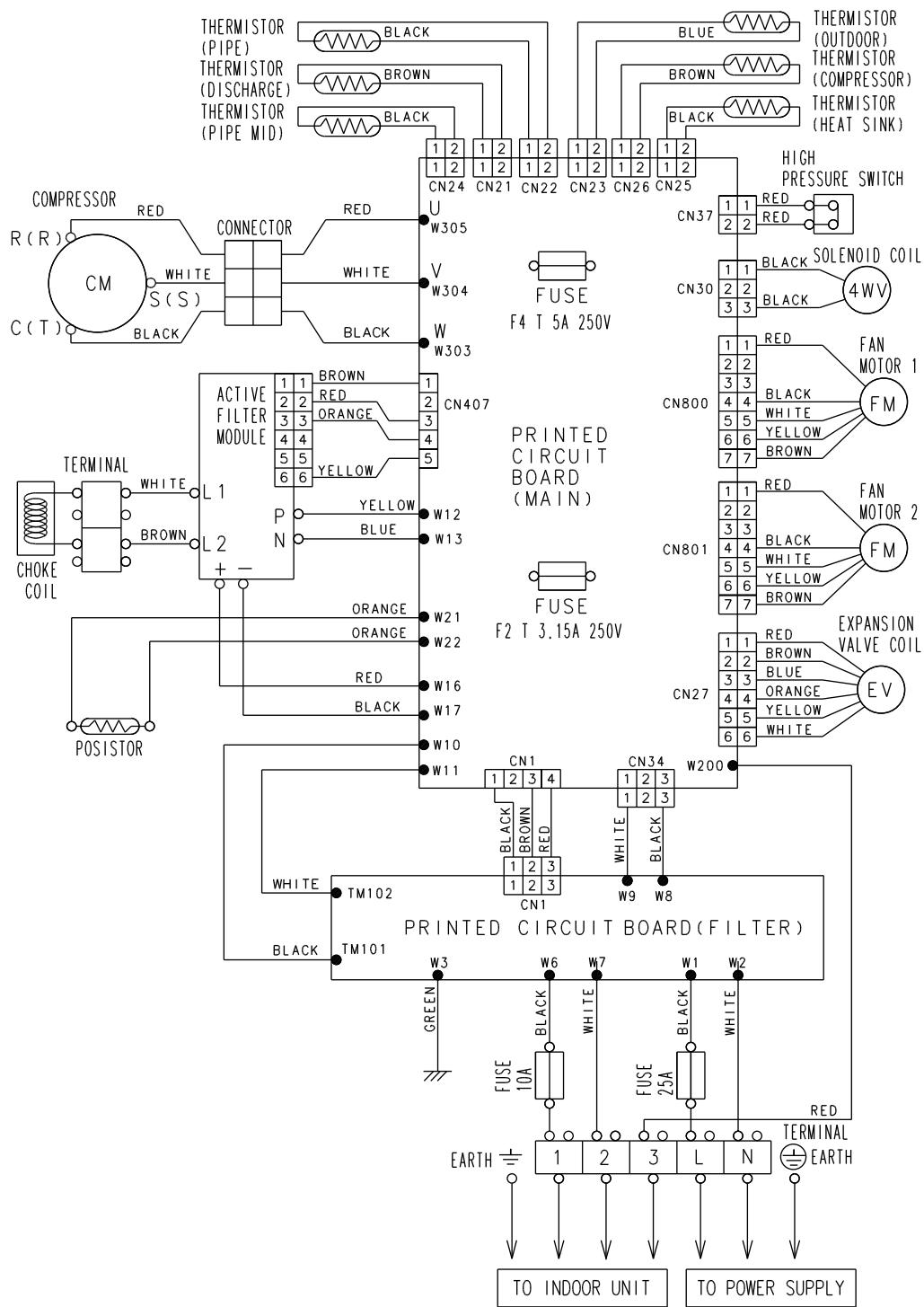
### 3. REFRIGERANT CIRCUIT

■ MODEL : AOTA36L, AOTA45L



## 4. WIRING DIAGRAMS

### ■ MODEL : AOTA36L, AOTA45L



## 5. COEFFICIENT OF COMPENSATION FOR PIPE LENGTH AND HEIGHT DIFFERENCE

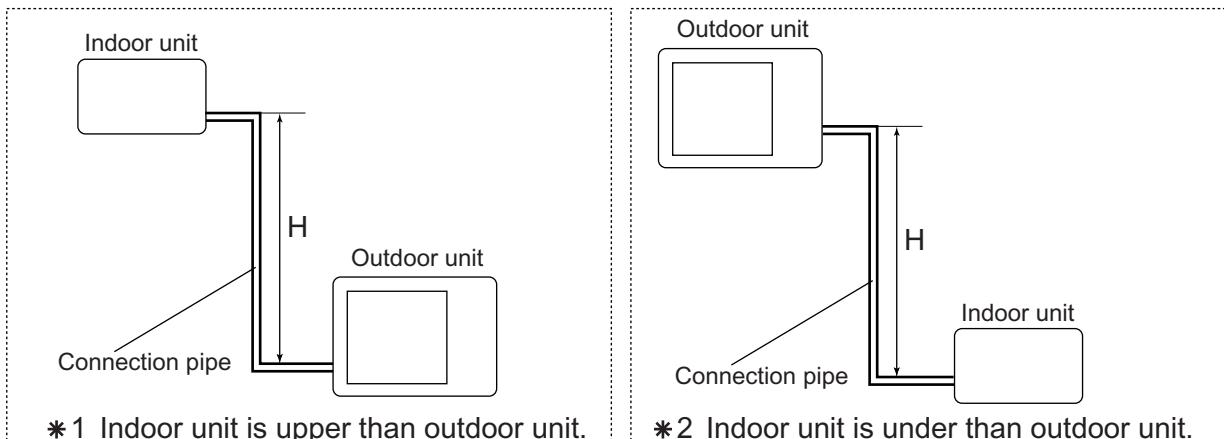
This table is created using the maximum capacity.

### ■ MODEL : AOTA36L

COOLING			Pipe length (m)						
			5	7.5	10	20	30	40	50
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.884	0.881	0.862
		20	-	-	-	0.910	0.899	0.896	0.876
		10	-	-	0.969	0.925	0.914	0.911	0.890
		7.5	-	0.988	0.973	0.929	0.918	0.914	0.894
		5	1.001	0.992	0.977	0.932	0.921	0.918	0.898
	* 2 Indoor unit is under than outdoor unit	0	1.009	1.000	0.985	0.940	0.929	0.926	0.905
		-5	1.009	1.000	0.985	0.940	0.929	0.926	0.905
		-7.5	-	1.000	0.985	0.940	0.929	0.926	0.905
		-10	-	-	0.985	0.940	0.929	0.926	0.905
		-20	-	-	-	0.940	0.929	0.926	0.905
		-30	-	-	-	-	0.929	0.926	0.905

HEATING			Pipe length (m)						
			5	7.5	10	20	30	40	50
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.971	0.950	0.927
		20	-	-	-	0.985	0.971	0.950	0.927
		10	-	-	1.016	0.985	0.971	0.950	0.927
		7.5	-	1.000	1.016	0.985	0.971	0.950	0.927
		5	0.978	1.000	1.016	0.985	0.971	0.950	0.927
	* 2 Indoor unit is under than outdoor unit	0	0.978	1.000	1.016	0.985	0.971	0.950	0.927
		-5	0.973	0.995	1.011	0.980	0.966	0.945	0.923
		-7.5	-	0.993	1.009	0.978	0.963	0.943	0.920
		-10	-	-	1.006	0.975	0.961	0.940	0.918
		-20	-	-	-	0.966	0.951	0.931	0.909
		-30	-	-	-	-	0.942	0.921	0.899

Height difference H



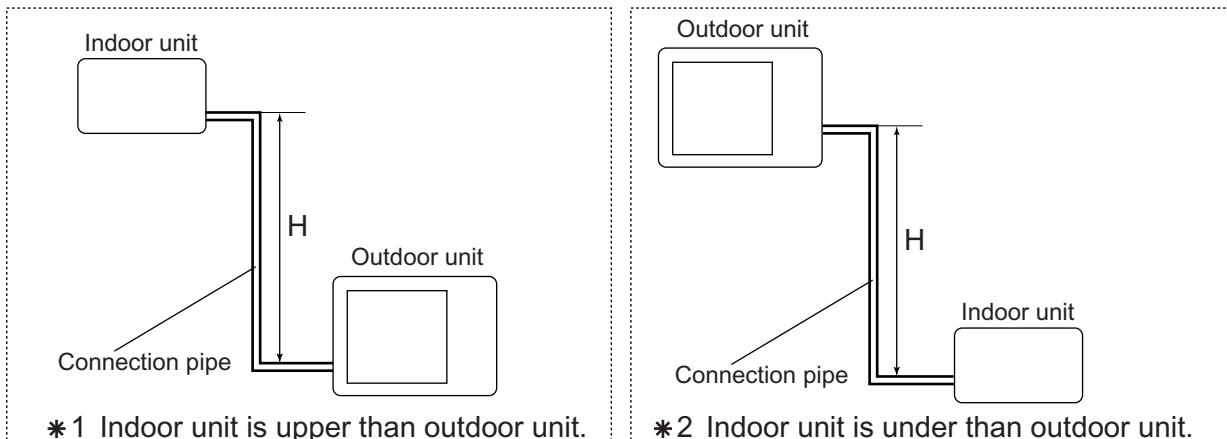
This table is created using the maximum capacity.

## ■ MODEL : AOTA45L

COOLING			Pipe length (m)						
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.893	0.890	0.870
		20	-	-	-	0.919	0.908	0.905	0.885
		10	-	-	0.979	0.934	0.923	0.920	0.899
		7.5	-	0.988	0.983	0.938	0.927	0.924	0.903
		5	1.001	0.992	0.987	0.942	0.931	0.927	0.907
	* 2 Indoor unit is under than outdoor unit	0	1.009	1.000	0.995	0.949	0.938	0.935	0.914
		-5	1.009	1.000	0.995	0.949	0.938	0.935	0.914
		-7.5	-	1.000	0.995	0.949	0.938	0.935	0.914
		-10	-	-	0.995	0.949	0.938	0.935	0.914
		-20	-	-	-	0.949	0.938	0.935	0.914
		-30	-	-	-	-	0.938	0.935	0.914

HEATING			Pipe length (m)						
Height difference H (m)	* 1 Indoor unit is upper than outdoor unit.	30	-	-	-	-	0.971	0.950	0.927
		20	-	-	-	0.985	0.971	0.950	0.927
		10	-	-	1.016	0.985	0.971	0.950	0.927
		7.5	-	1.000	1.016	0.985	0.971	0.950	0.927
		5	0.978	1.000	1.016	0.985	0.971	0.950	0.927
	* 2 Indoor unit is under than outdoor unit	0	0.978	1.000	1.016	0.985	0.971	0.950	0.927
		-5	0.973	0.995	1.011	0.980	0.966	0.945	0.923
		-7.5	-	0.993	1.009	0.978	0.963	0.943	0.920
		-10	-	-	1.006	0.975	0.961	0.940	0.918
		-20	-	-	-	0.966	0.951	0.931	0.909
		-30	-	-	-	-	0.942	0.921	0.899

Height difference H



## 6. ADDITIONAL CHARGE CALCULATION

### ■ MODEL : AOTA36L, AOTA45L

Refrigerant type	R410A	
Refrigerant amount	g	3350

### ● REFRIGERANT CHARGE

Total pipe length	m	20 or less	30	40	50	50g/m
Additional charge	g	0	500	1000	1500	

## 7. AIR FLOW

### ■ MODEL : AOTA36L, AOTA45L

#### ● COOLING

	Number of rotations (r.p.m)	Air flow	
Upper fan	850	$\text{m}^3/\text{h}$	6600
		l/s	1833
Lower fan	750	CFM	3884

#### ● HEATING

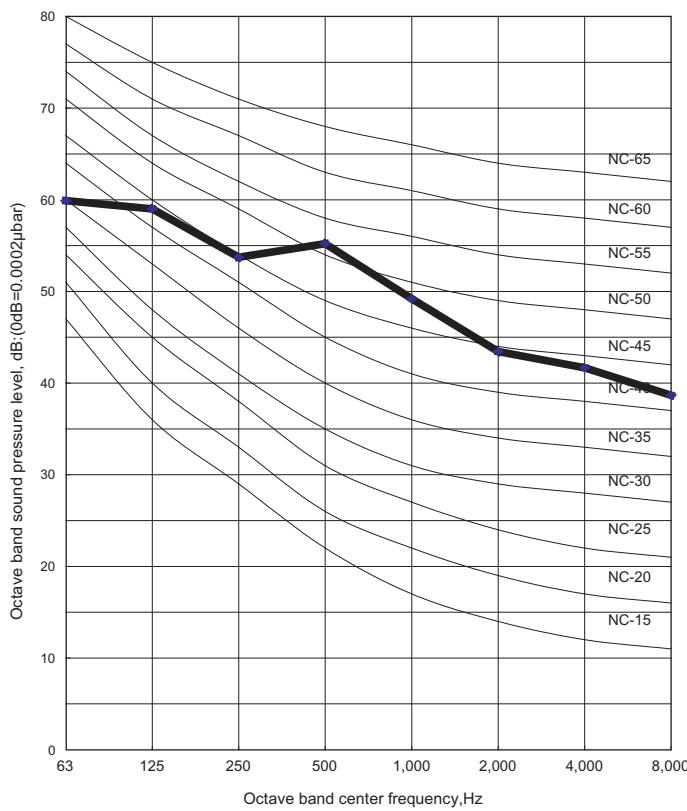
	Number of rotations (r.p.m)	Air flow	
Upper fan	850	$\text{m}^3/\text{h}$	6600
		l/s	1833
Lower fan	750	CFM	3884

## 8. OPERATION NOISE

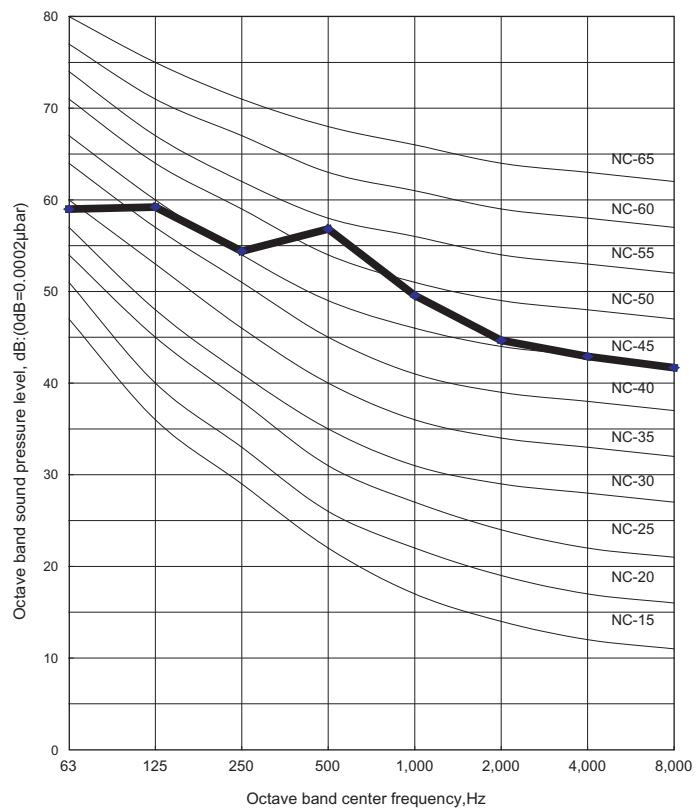
### 8-1. NOISE LEVEL CURVE

#### ■ COOLING

##### ● MODEL : AOTA36L

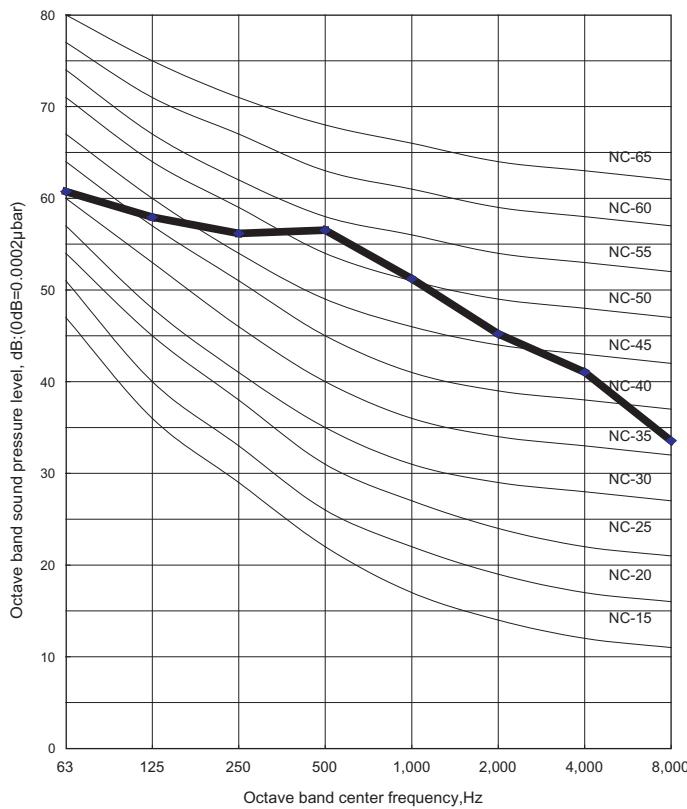


##### ● MODEL : AOTA45L

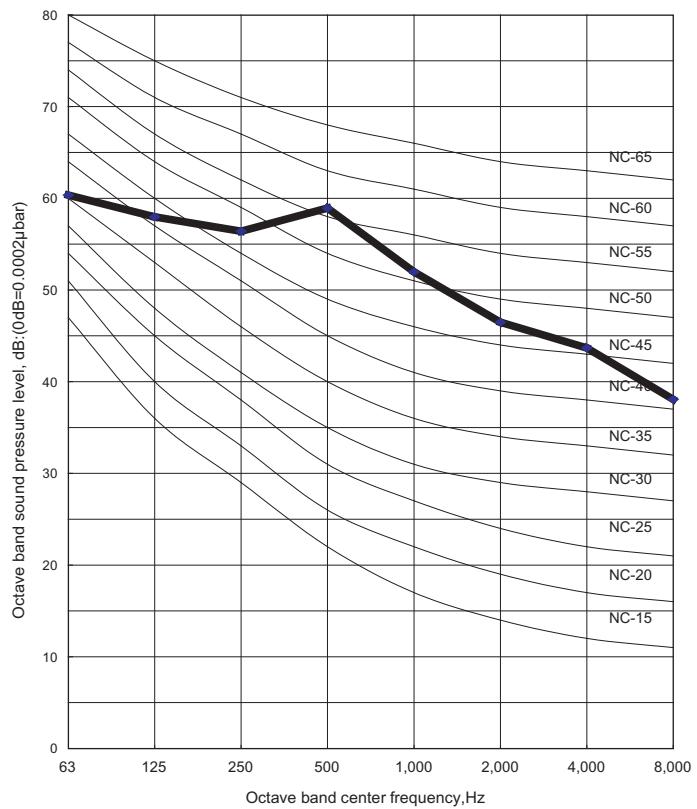


#### ■ HEATING

##### ● MODEL : AOTA36L



##### ● MODEL : AOTA45L

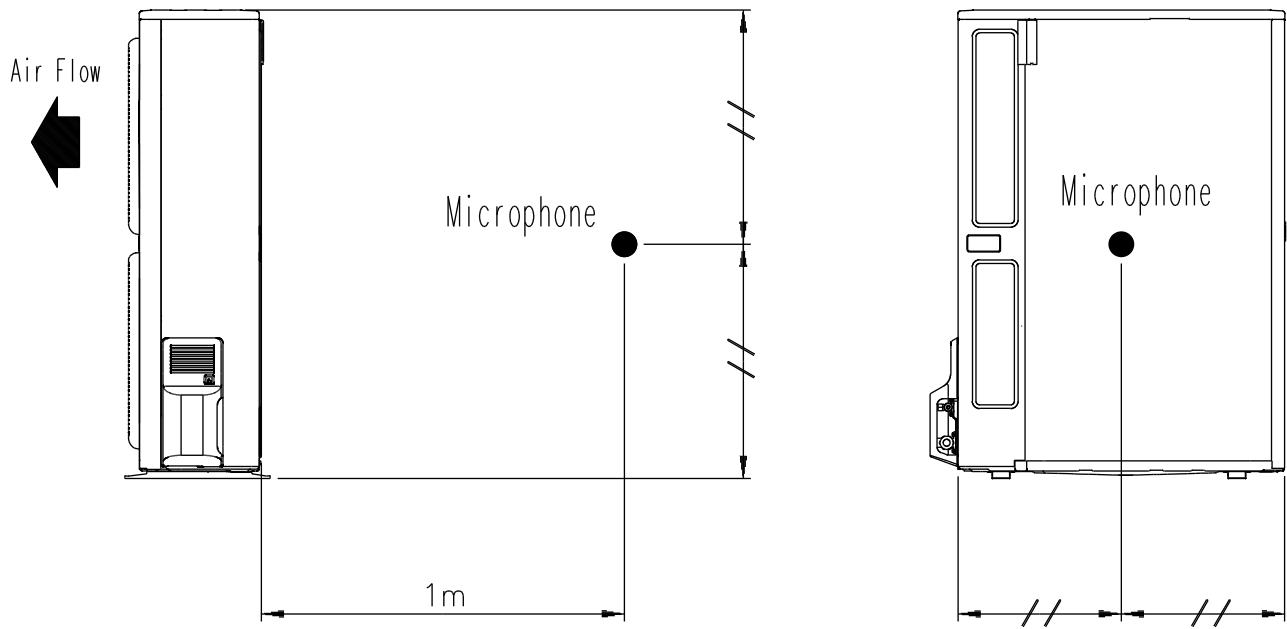


OUTDOOR UNIT  
AOTA36-45L

## 8-2. SOUND LEVEL CHECK POINT

OUTDOOR UNIT  
AOTA36-45L

OUTDOOR UNIT  
AOTA36-45L



## 9. ELECTRIC CHARACTERISTICS

Model name			AOTA36L	AOTA45L
Power supply	Voltage	V	240~	
	Frequency	Hz	50	
Max. operating current		A	19.0	20.0
Starting current		A	15.0	
*1) Wiring spec.	Main fuse (Circuit breaker) current	A	30	
	Power cable	mm <sup>2</sup>	5.3 - 6.0	
	*2)Limited wiring length	m	17	

\*1) Wiring spec. :

Selected sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

\*2) Limited wiring length :

This is the wiring length in case voltage descent is less than 2%.

When the wiring length becomes long, please select the wiring of a more larger diameter.

## 10. SAFETY DEVICES

	Protection form	Model	
		AOTA36L	AOTA45L
Circuit protection	Current fuse (NEAR THE TERMINAL)	25A 250V	
	Current fuse (NEAR THE TERMINAL)	10A 250V	
	Current fuse (MAIN PRINTED CIRCUIT BOARD)	5A 250V	
	Current fuse (MAIN PRINTED CIRCUIT BOARD)	3.15A 250V	
Fan motor protection	Thermal protection program	OFF : 130±20°C ON : 100±20°C	
High Pressure Protection	High Pressure Switch	OFF : 4.2±0.1MPa ON : 3.2±0.15MPa	
Compressor protection	Thermal protection program (COMPRESSOR TEMP.)	OFF : 110°C ON : 80°C	
	Thermal protection program (DISCHARGE TEMP.)	OFF : 115°C ON : After 7 minutes	